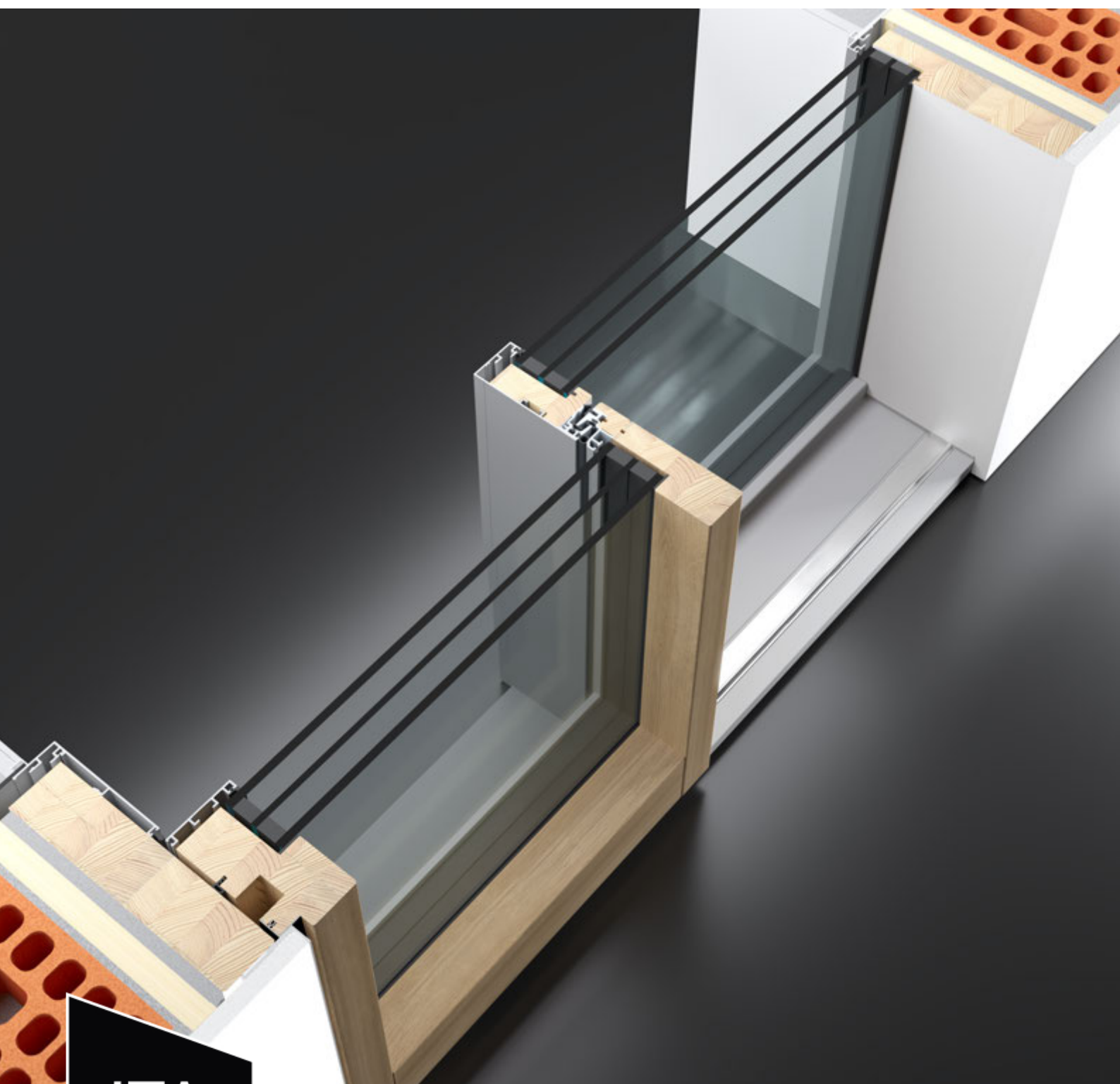


HS-magis40

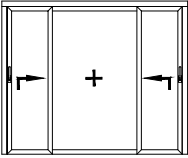
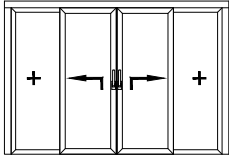
con KIT UNIFORM

uni_one
TECHNOLOGY



ITA

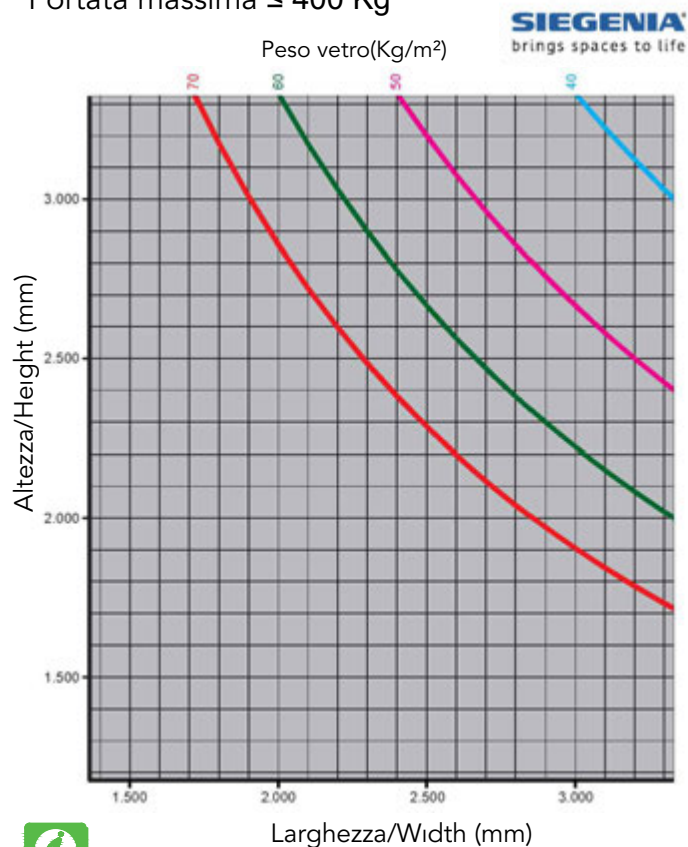
ed. 31.08.2021

				
	Schema A	Schema G	Schema K	Schema F
vetro 32mm	✓	✓	✓	✓
vetro 52mm	✓	✓	✓	✓

Indice generale/General index

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Scheda tecnica <i>Technical data sheet</i>	pag.3
Disegni tecnici/ <i>Technical drawings:</i> uni_one HS40 con doppio vetro(<i>Double glazing</i>)	pag.5
uni_one HS40 con triplo vetro(<i>Triple glazing</i>)	pag.11
Esempi di posa <i>Installation</i>	pag.17
Apertura automatizzata <i>Automatic drive system</i>	pag.27
Altre tipologie di apertura <i>Other opening types</i>	pag.28
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Riepiloghi <i>Summary</i>	pag.67

Limiti dimensionali per anta scorrevole
Portata massima ≤ 400 Kg



Per i profili legno, alluminio e per il profilo soglia la lunghezza massima delle barre è di 6 mt.



**ALZANTI
SCORREVOLI**

uni_one
HS-MAGIS40
KIT UNIFORM

DOPPIO VETRO **Uw=1,3 W/m²K**





TRIPLO VETRO **Uw=0,85 W/m²K**

Materiale	 Legno-Alluminio
------------------	---

Isolamento termico	 Uw= 1,3 W/m²K	 Uw= 0,85 W/m²K
Vetrocamera	 Doppio vetro spessore 32mm	 Triplo vetro spessore 52mm

Isolamento acustico	 Rw 38 dB
----------------------------	--

Ferramenta di sicurezza	 Fino a RC2
--------------------------------	--

Permeabilità all'Aria	 CLASSE 4
Tenuta all'Acqua	 CLASSE 9A
Resistenza al carico del Vento	 CLASSE C4/B5
Resistenza al carico del Vento per altezza >=2,4mt	 CLASSE C1/B2

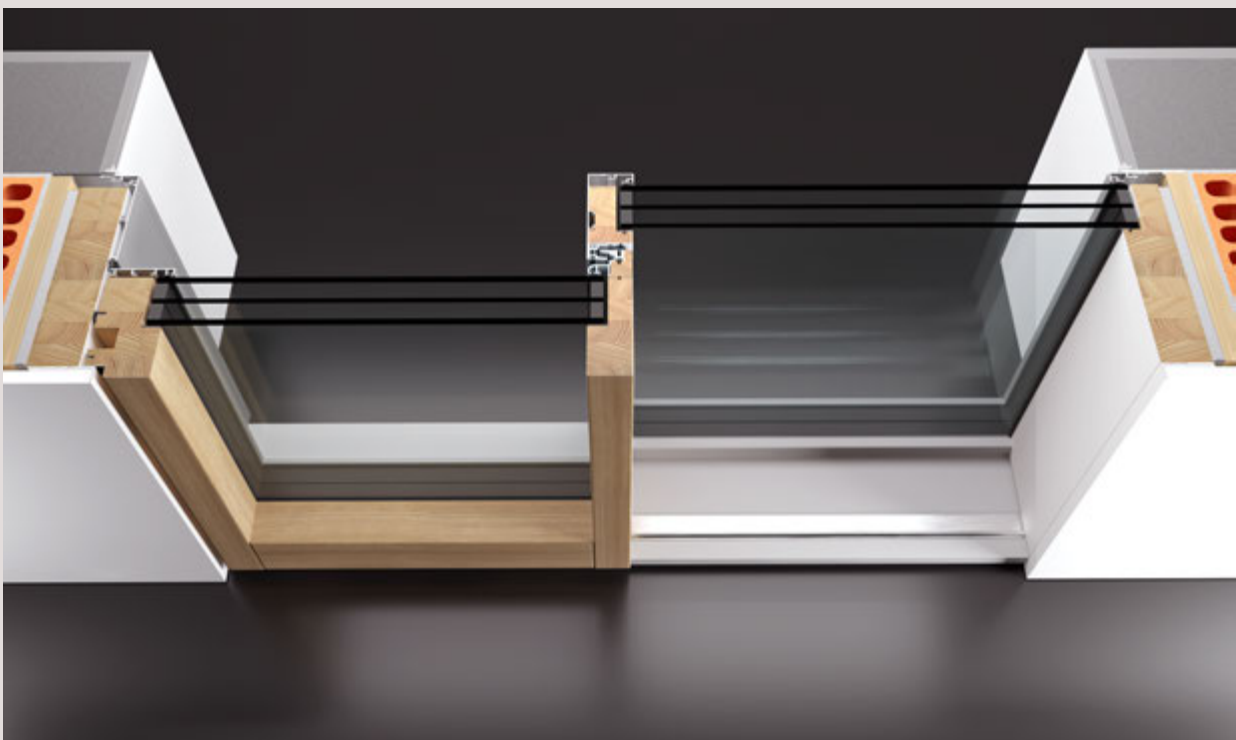
I valori di isolamento termico sono calcolati secondo la norma UNI EN 10077/1-2018, UNI EN 10077/2-2018, UNI EN 10456-2008, UNI EN 673-2011, in riferimento ad un alzante scorrevole Schema A - LxH (2800x2400mm, $\psi_g = 0,04$ W/mK)
Le prestazioni aria-acqua-vento sono certificate in riferimento ad un alzante scorrevole Schema A - LxH (2800x2400mm)
Resistenza al carico del vento per altezza >=2,4mt certificata in riferimento ad un alzante scorrevole Schema A - LxH (4000x3200mm)
Isolamento acustico certificato in riferimento ad un alzante scorrevole Schema A - LxH (3560x2960mm) doppio vetro con Rw= 44 (-2;-7) dB

**HS-MAGIS40 - vetro 32mm
LEGNO TENERO (SOFT WOOD)**

Ug W/m²K	Uw W/m²K
1,0	-> 1,3
1,1	-> 1,4
1,2	-> 1,5
1,3	-> 1,6
1,4	-> 1,7
1,5	-> 1,8
1,6	-> 1,8

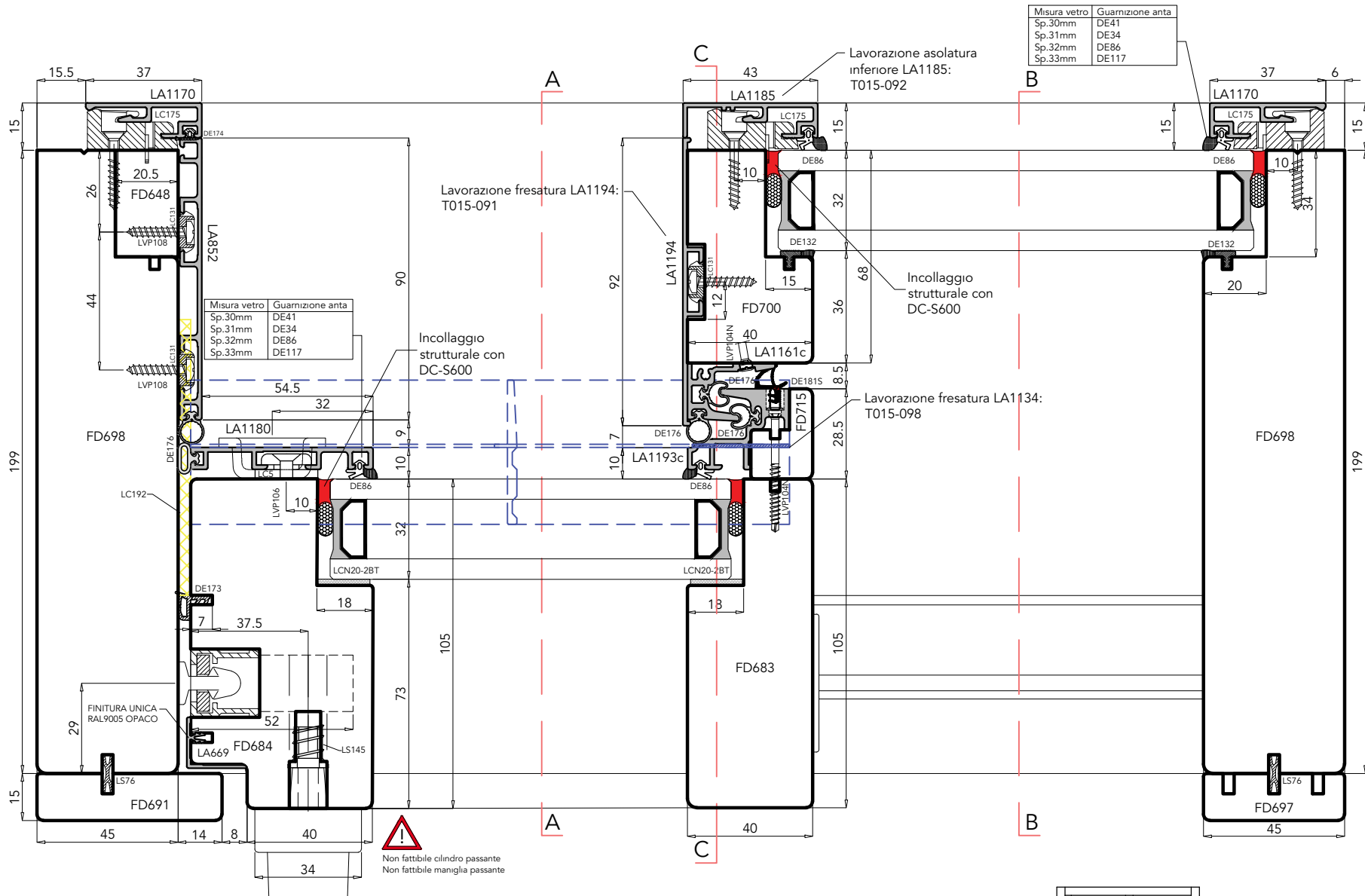
**HS-MAGIS40 - vetro 52mm
LEGNO TENERO (SOFT WOOD)**

Ug W/m²K	Uw W/m²K
0,5	-> 0,85
0,6	-> 0,95
0,7	-> 1,0
0,8	-> 1,1
0,9	-> 1,2
1,0	-> 1,3
1,1	-> 1,4



uniform 
sistemi per serramenti

uni_one 90°
HS magis40 - Kit uniform
Doppio vetro

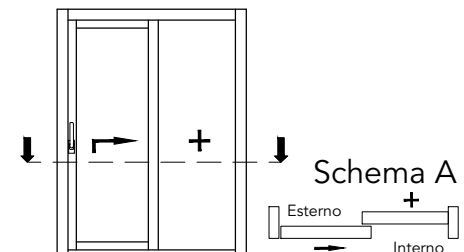


uni_one90° HS magis40 - Doppio vetro

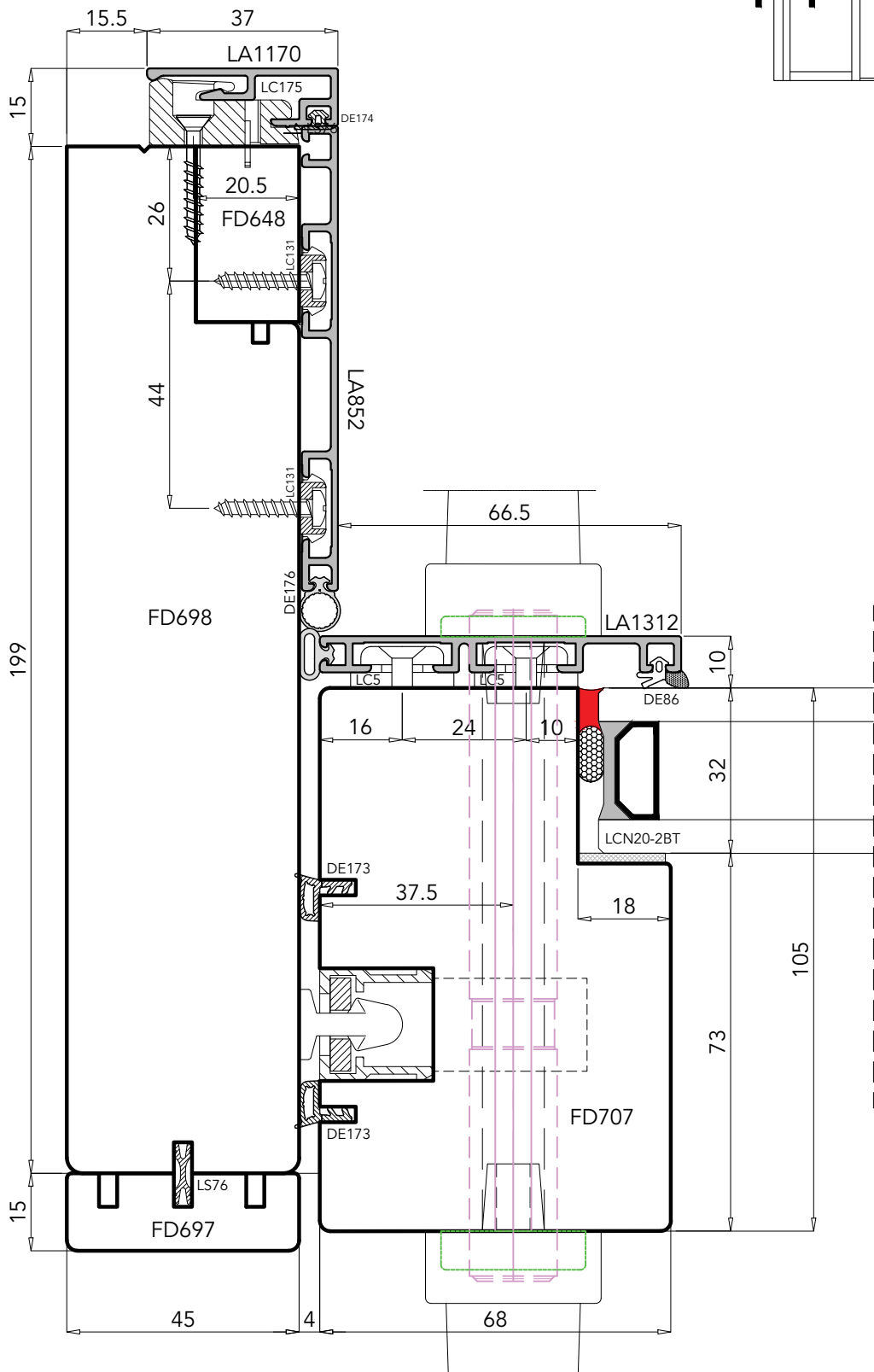
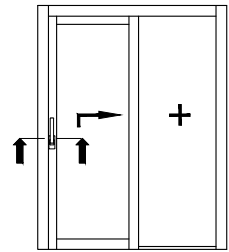


Zoom 55%

- (IT) Sezione orizzontale serramento alzante scorrevole
- (DE) Horizontalschnitt Hebe-Schiebe-Tür
- (ES) Sección horizontal corredera elevadora
- (FR) Coupe horizontale fenêtre levante-coulissante
- (UK) Horizontal section of sliding window-door



VARIANTE CON ANTA CON MANIGLIONE INTERNO/ESTERNO E SERRATURA

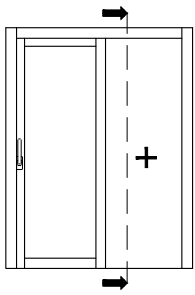


uni_one90° HS magis40 - Doppio vetro

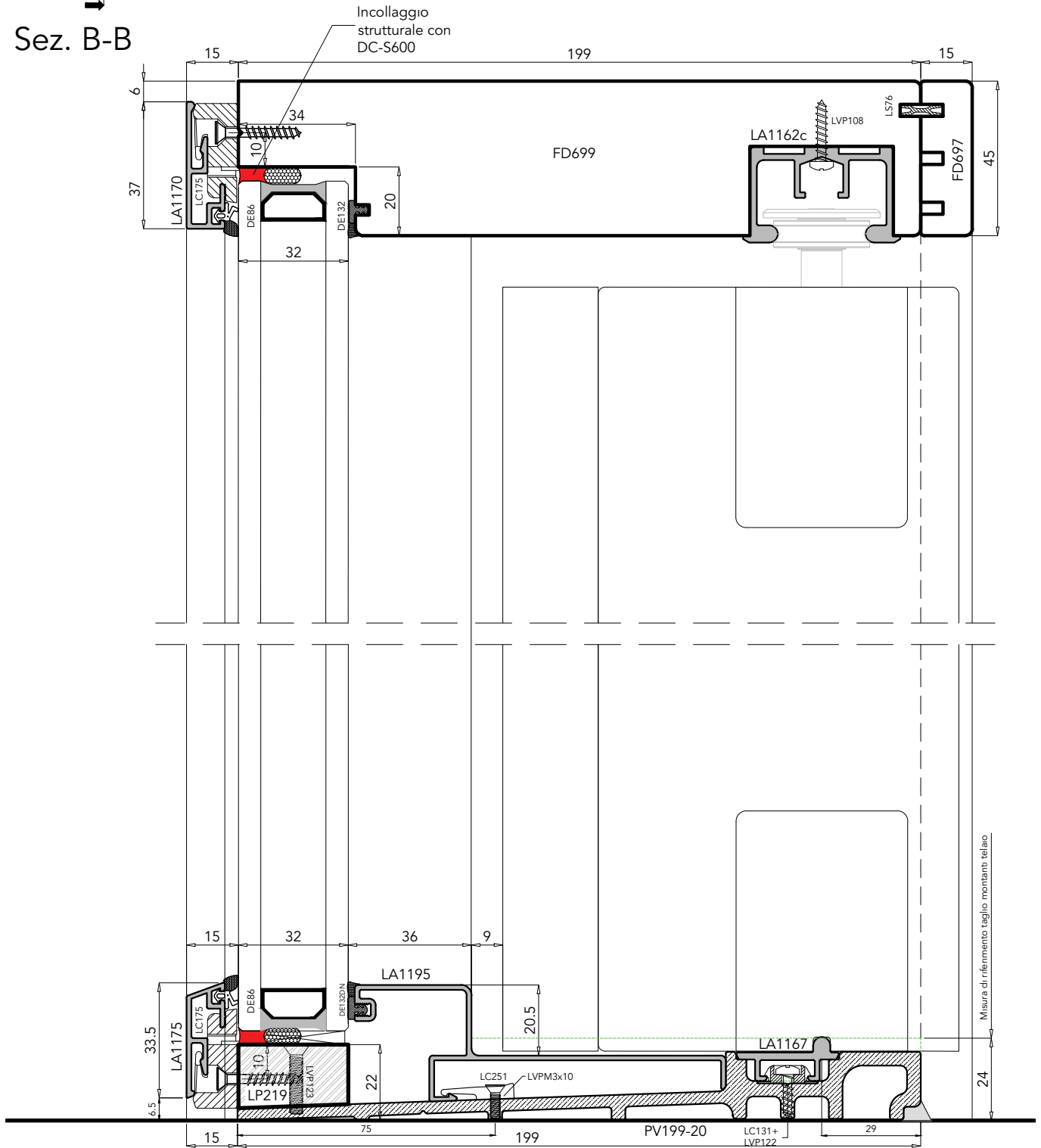
uniform

Zoom 80%

- (IT) Sezione orizzontale serramento alzante scorrevole
- (DE) Horizontalschnitt Hebe-Schiebe-Tür
- (ES) Sección horizontal corredera elevadora
- (FR) Coupe horizontale fenêtre levante-coulissante
- (UK) Horizontal section of sliding window-door



Sez. B-B

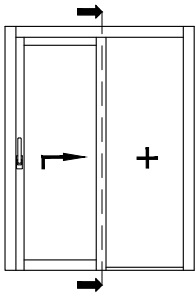


uni_one90° HS magis40 - Doppio vetro

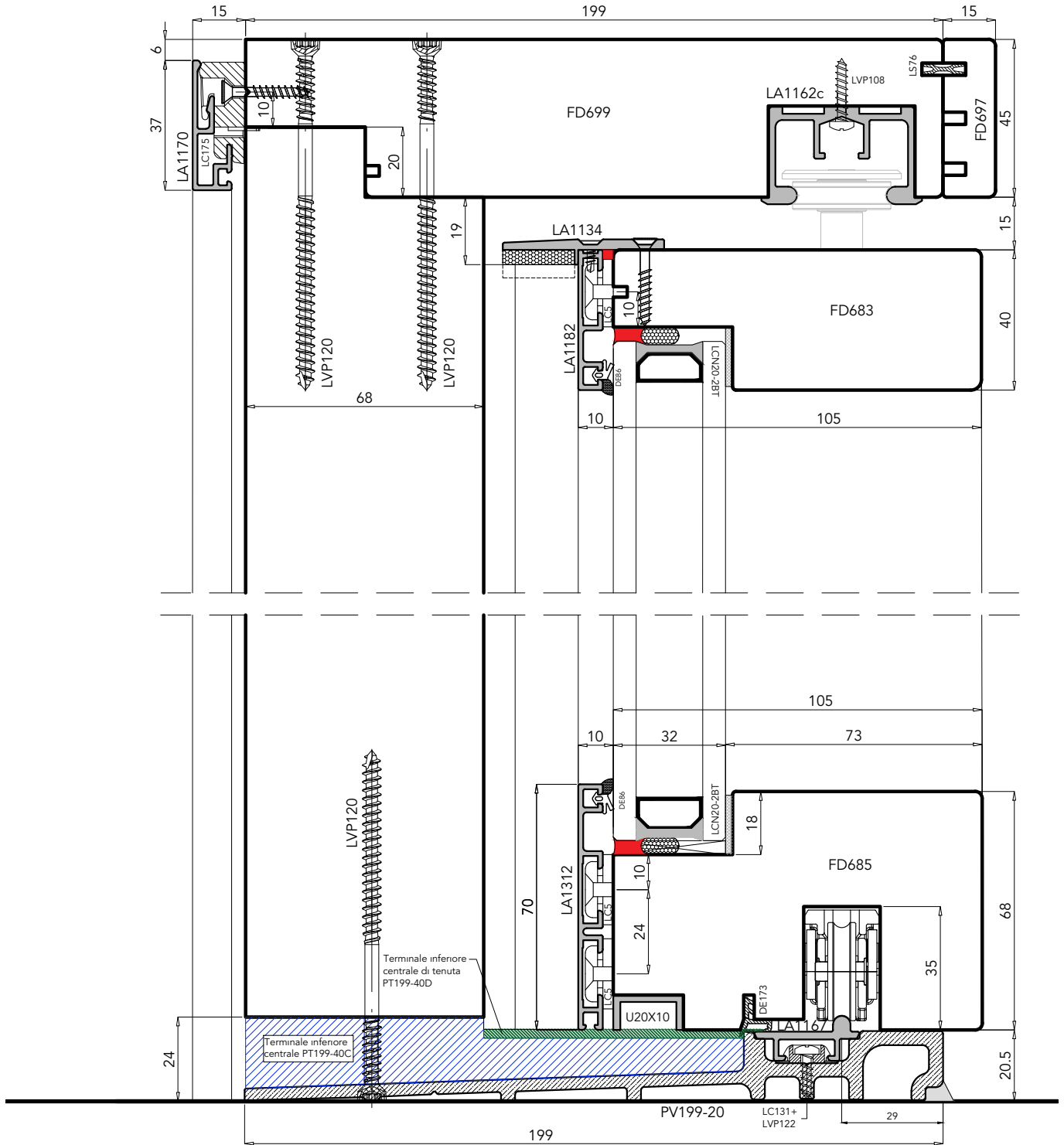


Zoom 60%

- (IT) Sezione verticale serramento alzante scorrevole
- (DE) Vertikalschnitt Hebe-Schiebe-Tür
- (ES) Sección vertical corredera elevadora
- (FR) Coupe verticale fenêtre levante-coulissante
- (UK) Vertical section of sliding window-door



Sez. C-C



uni_one90° HS magis40 - Doppio vetro

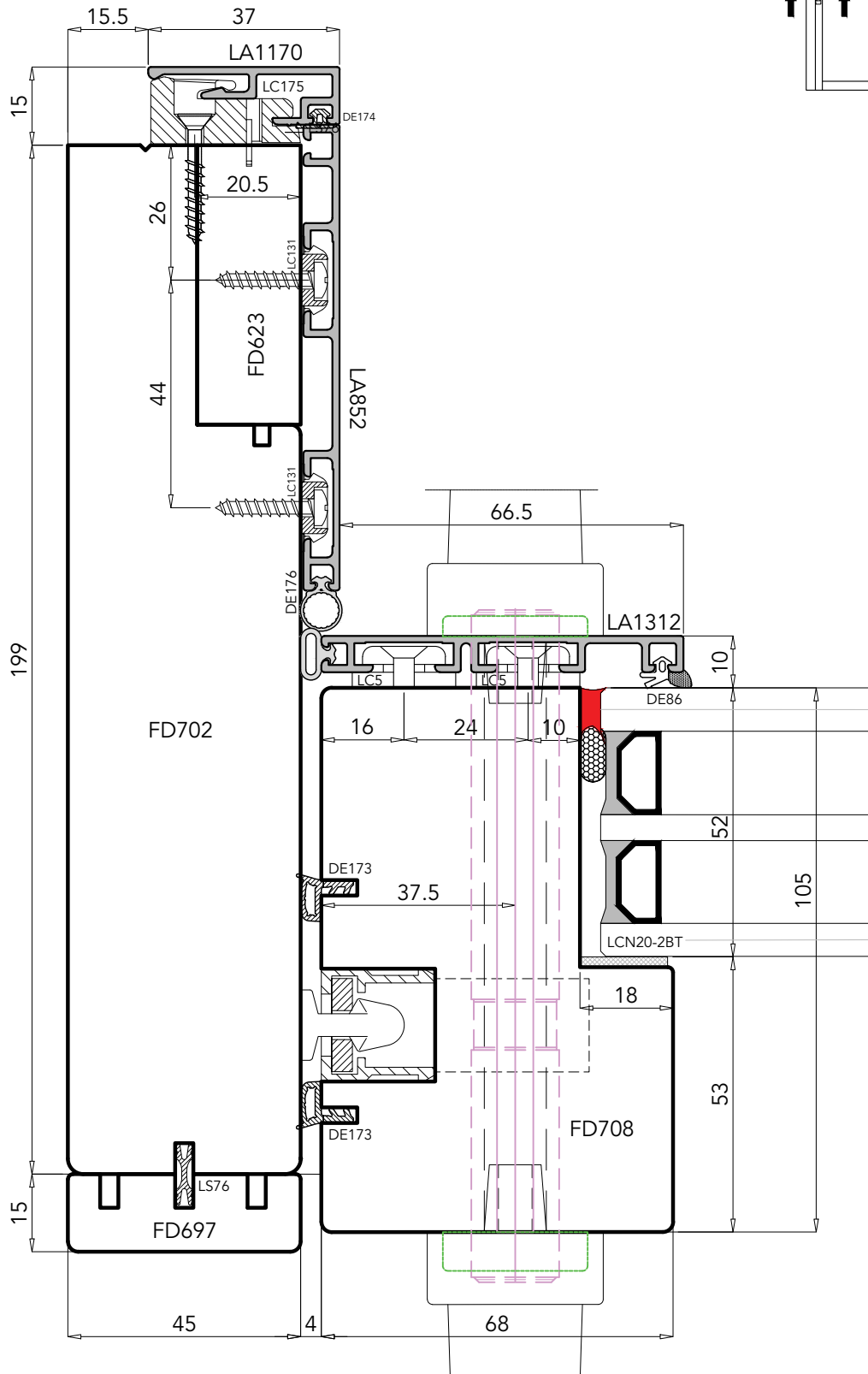
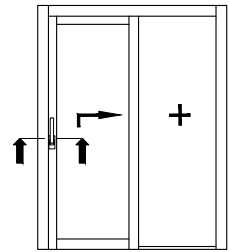


Zoom 60%

- (IT) Sezione verticale serramento alzante scorrevole
- (DE) Vertikalschnitt Hebe-Schiebe-Tür
- (ES) Sección vertical corredera elevadora
- (FR) Coupe verticale fenêtre levante-coulissante
- (UK) Vertical section of sliding window-door

uni_one 90°
HS magis40 - Kit uniform
Triplo vetro

VARIANTE CON ANTA CON MANIGLIONE
INTERNO/ESTERNO E SERRATURA

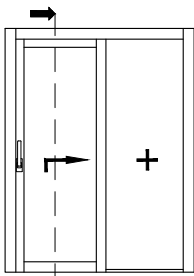


uni_one90° HS magis40 - Triplo vetro

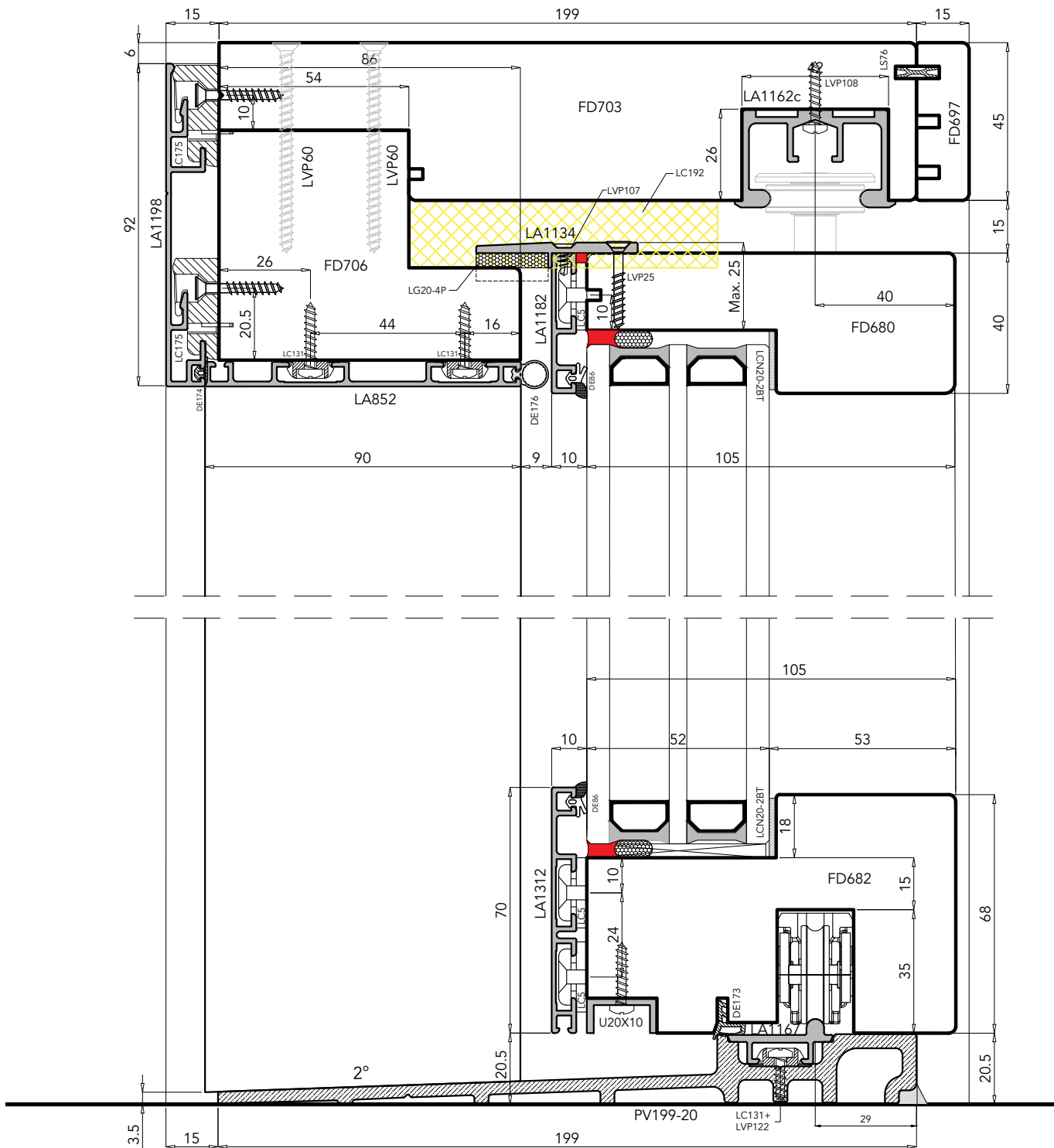


Zoom 80%

- (IT) Sezione orizzontale serramento alzante scorrevole
- (DE) Horizontalschnitt Hebe-Schiebe-Tür
- (ES) Sección horizontal corredera elevadora
- (FR) Coupe horizontale fenêtre levante-coulissante
- (UK) Horizontal section of sliding window-door



Sez. A-A



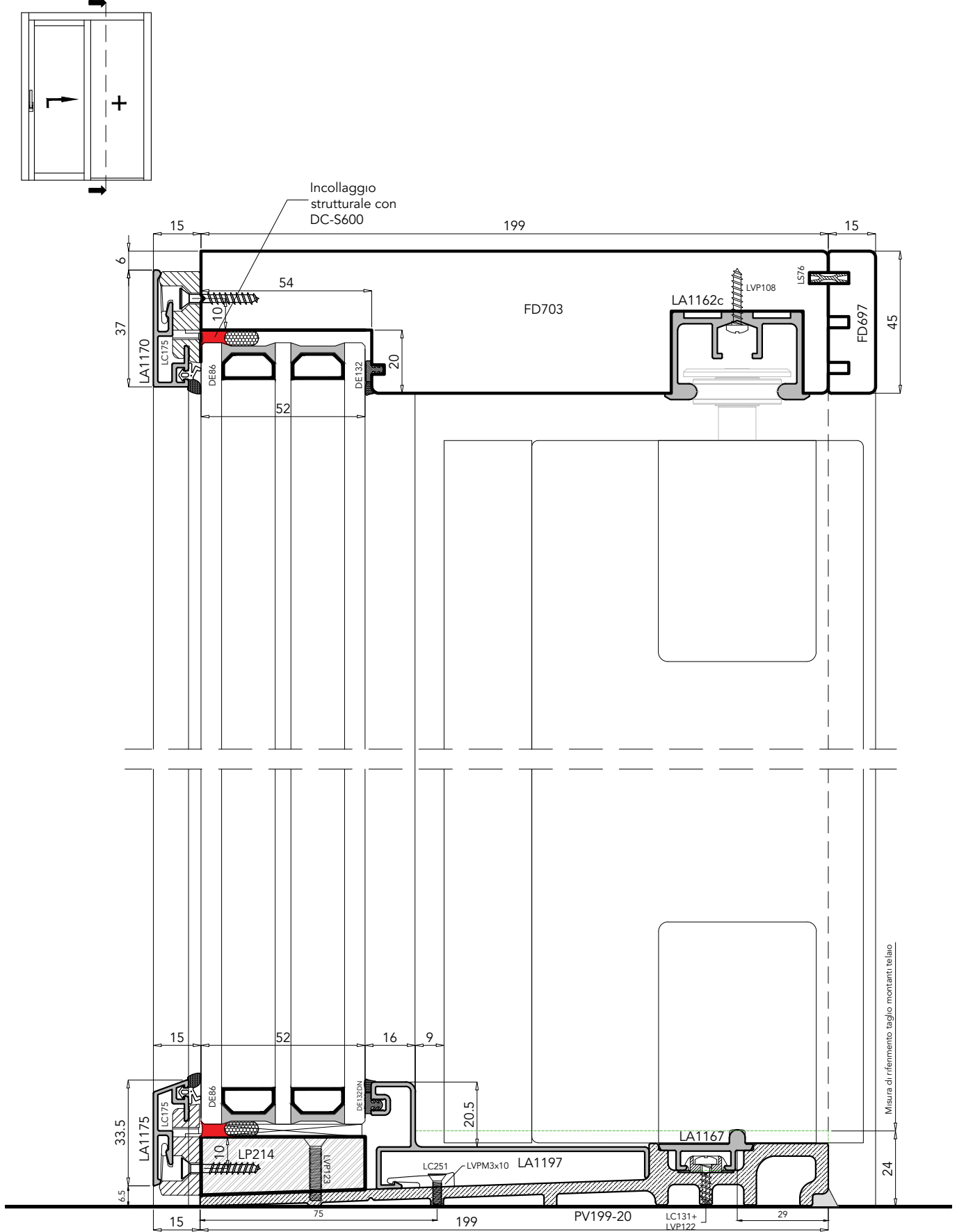
uni_one90° HS magis40 - Triplo vetro



Zoom 60%

- (IT) Sezione verticale serramento alzante scorrevole
- (DE) Vertikalschnitt Hebe-Schiebe-Tür
- (ES) Sección vertical corredera elevadora
- (FR) Coupe verticale fenêtre levante-coulissante
- (UK) Vertical section of sliding window-door

Sez. B-B

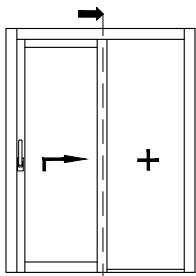


uni_one90° HS magis40 - Triplo vetro

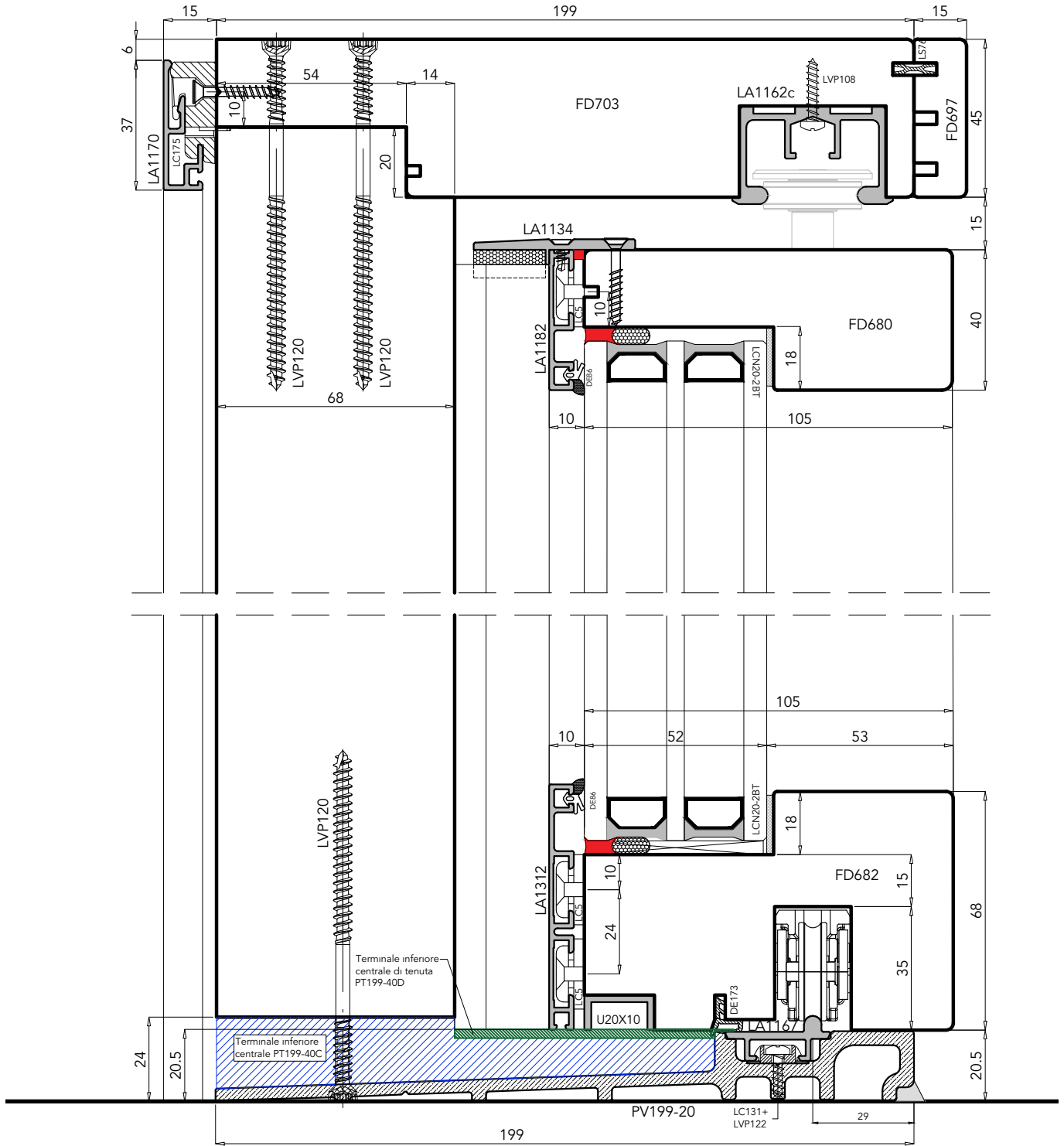


Zoom 60%

- (IT) Sezione verticale serramento alzante scorrevole
- (DE) Vertikalschnitt Hebe-Schiebe-Tür
- (ES) Sección vertical corredera elevadora
- (FR) Coupe verticale fenêtre levante-coulissante
- (UK) Vertical section of sliding window-door



Sez. C-C



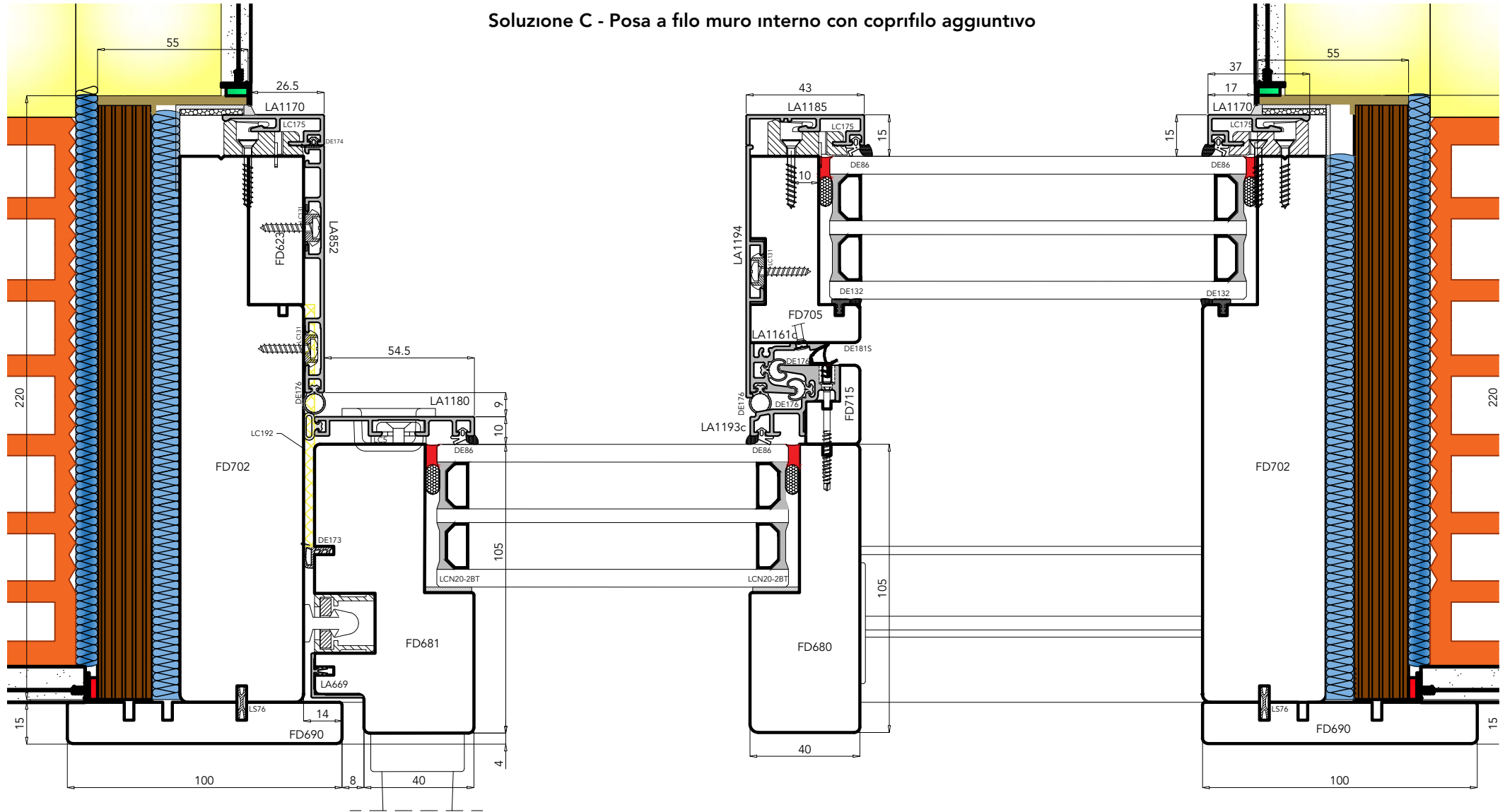
uni_one90° HS magis40 - Triplo vetro



Zoom 60%

- (IT) Sezione verticale serramento alzante scorrevole
- (DE) Vertikalschnitt Hebe-Schiebe-Tür
- (ES) Sección vertical corredera elevadora
- (FR) Coupe verticale fenêtre levante-coulissante
- (UK) Vertical section of sliding window-door

Soluzione C - Posa a filo muro interno con coprifilo aggiuntivo

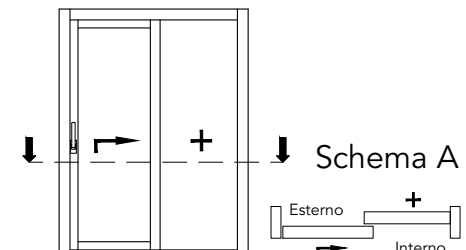


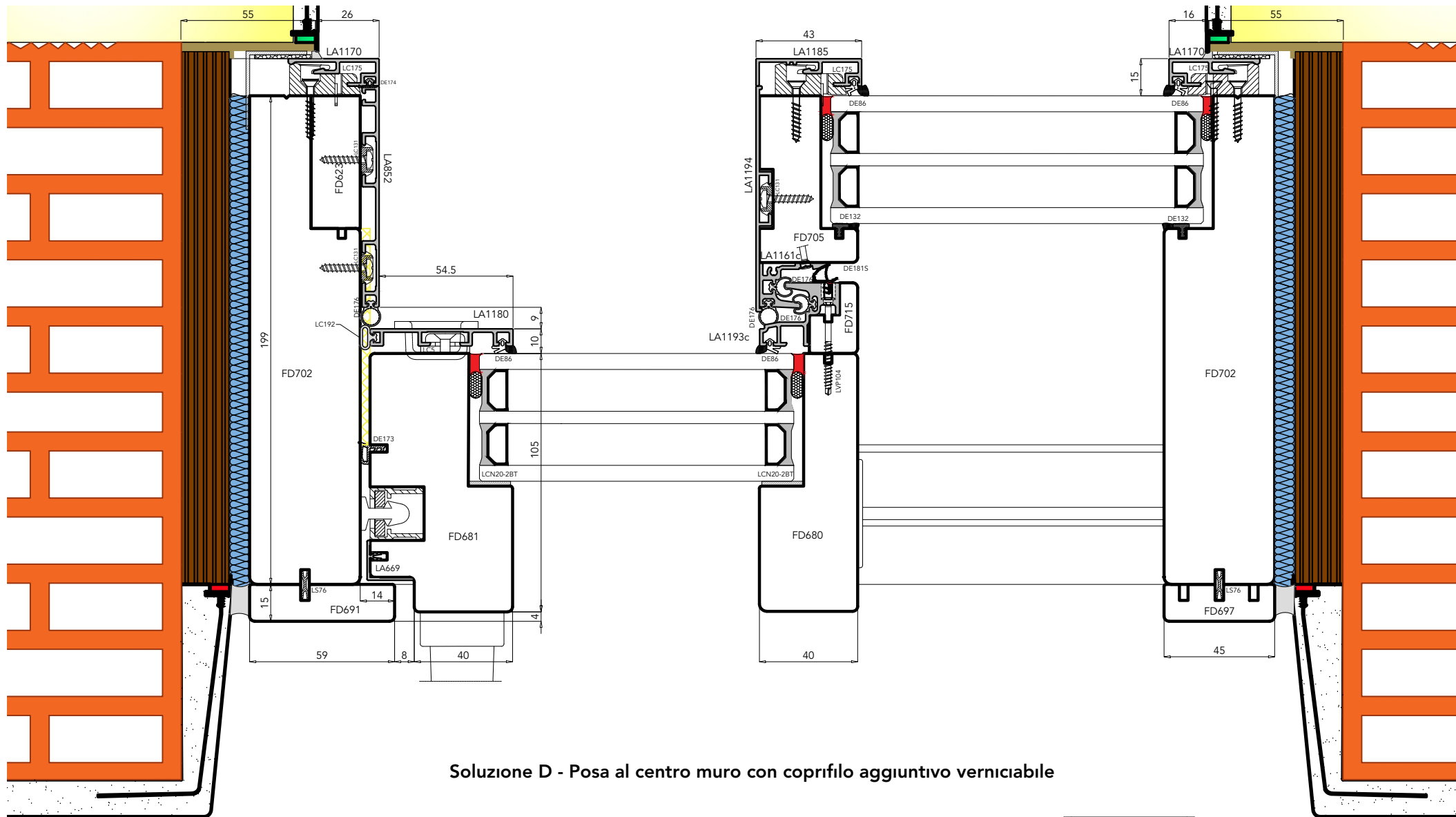
uni_one90° HS magis40

uniform

Scala -

- (IT) Sezione orizzontale serramento alzante scorrevole
- (DE) Horizontalschnitt Hebe-Schiebe-Tür
- (ES) Sección horizontal corredera elevadora
- (FR) Coupe horizontale fenêtre levante-coulissante
- (UK) Horizontal section of sliding window-door





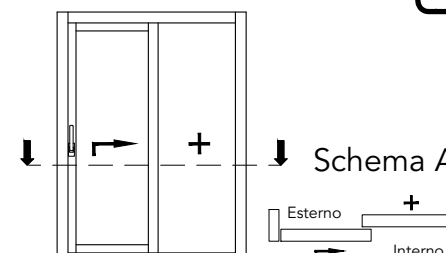
Soluzione D - Posa al centro muro con coprifilo aggiuntivo verniciabile

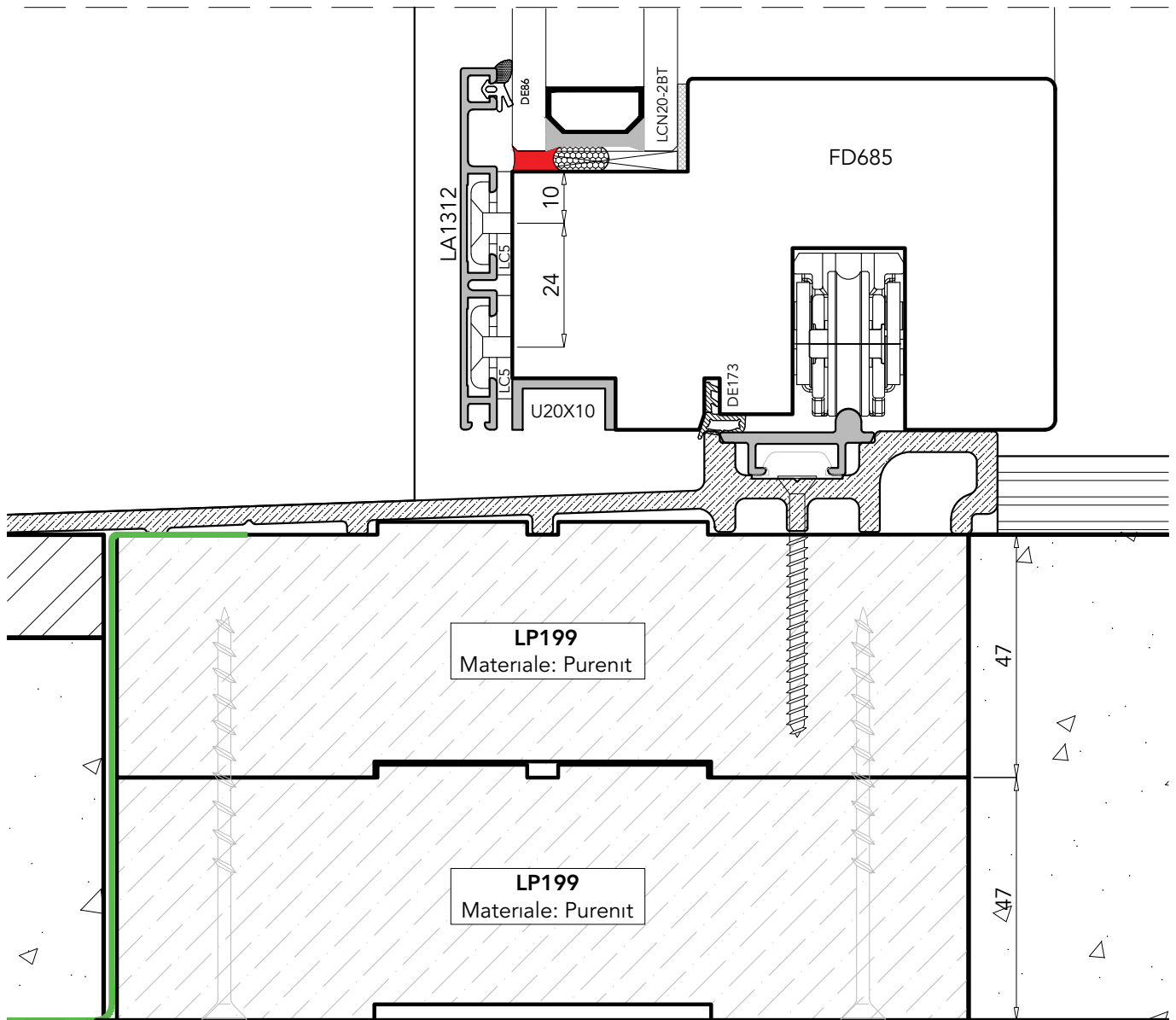
uni_one90° HS magis40

uniform

Scala -

- (IT) Sezione orizzontale serramento alzante scorrevole
- (DE) Horizontalschnitt Hebe-Schiebe-Tür
- (ES) Sección horizontal corredera elevadora
- (FR) Coupe horizontale fenêtre levante-coulissante
- (UK) Horizontal section of sliding window-door



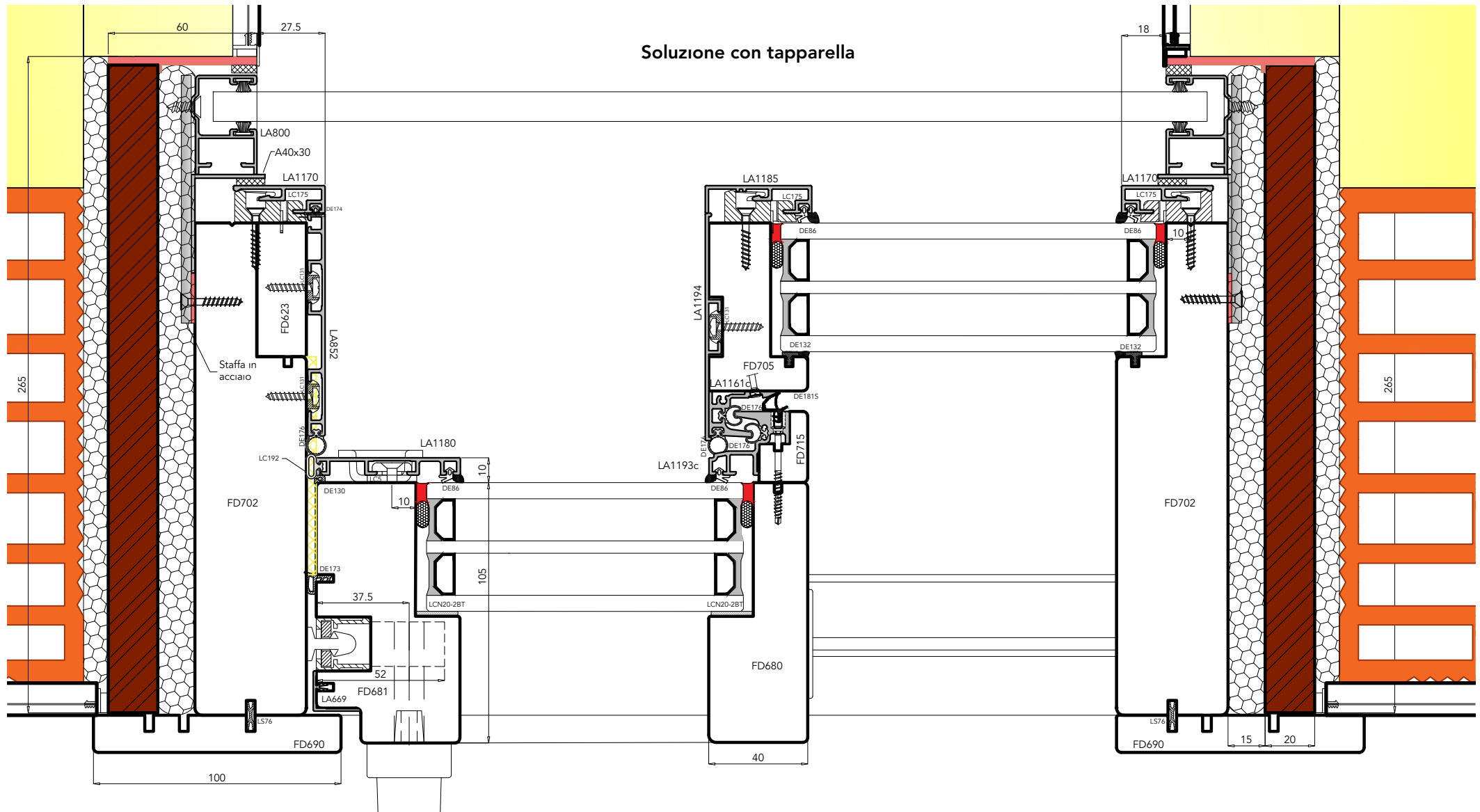


uni_one90° HS magis40

uniform

Zoom 80%

- (IT) Sezione verticale serramento alzante scorrevole
- (DE) Vertikalschnitt Hebe-Schiebe-Tür
- (ES) Sección vertical corredera elevadora
- (FR) Coupe verticale fenêtre levante-coulissante
- (UK) Vertical section of sliding window-door

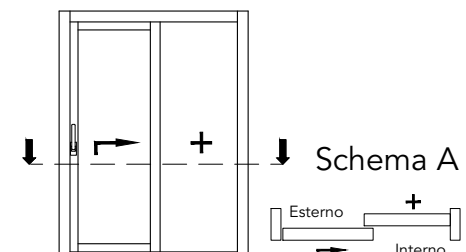


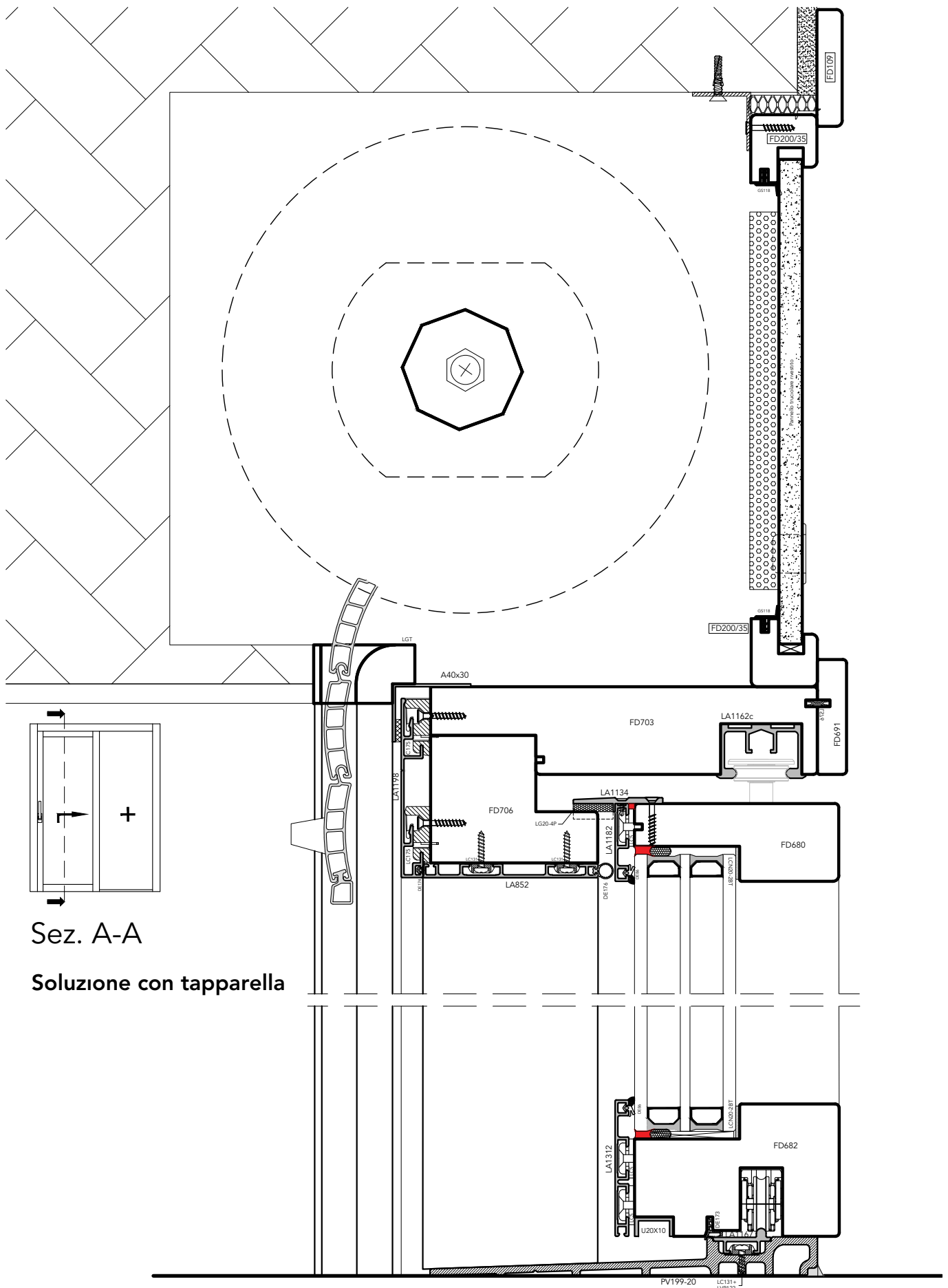
uni_one90° HS magis40

uniform

Scala -

- (IT) Sezione orizzontale serramento alzante scorrevole
- (DE) Horizontalschnitt Hebe-Schiebe-Tür
- (ES) Sección horizontal corredera elevadora
- (FR) Coupe horizontale fenêtre levante-coulissante
- (UK) Horizontal section of sliding window-door





Sez. A-A

Soluzione con tapparella

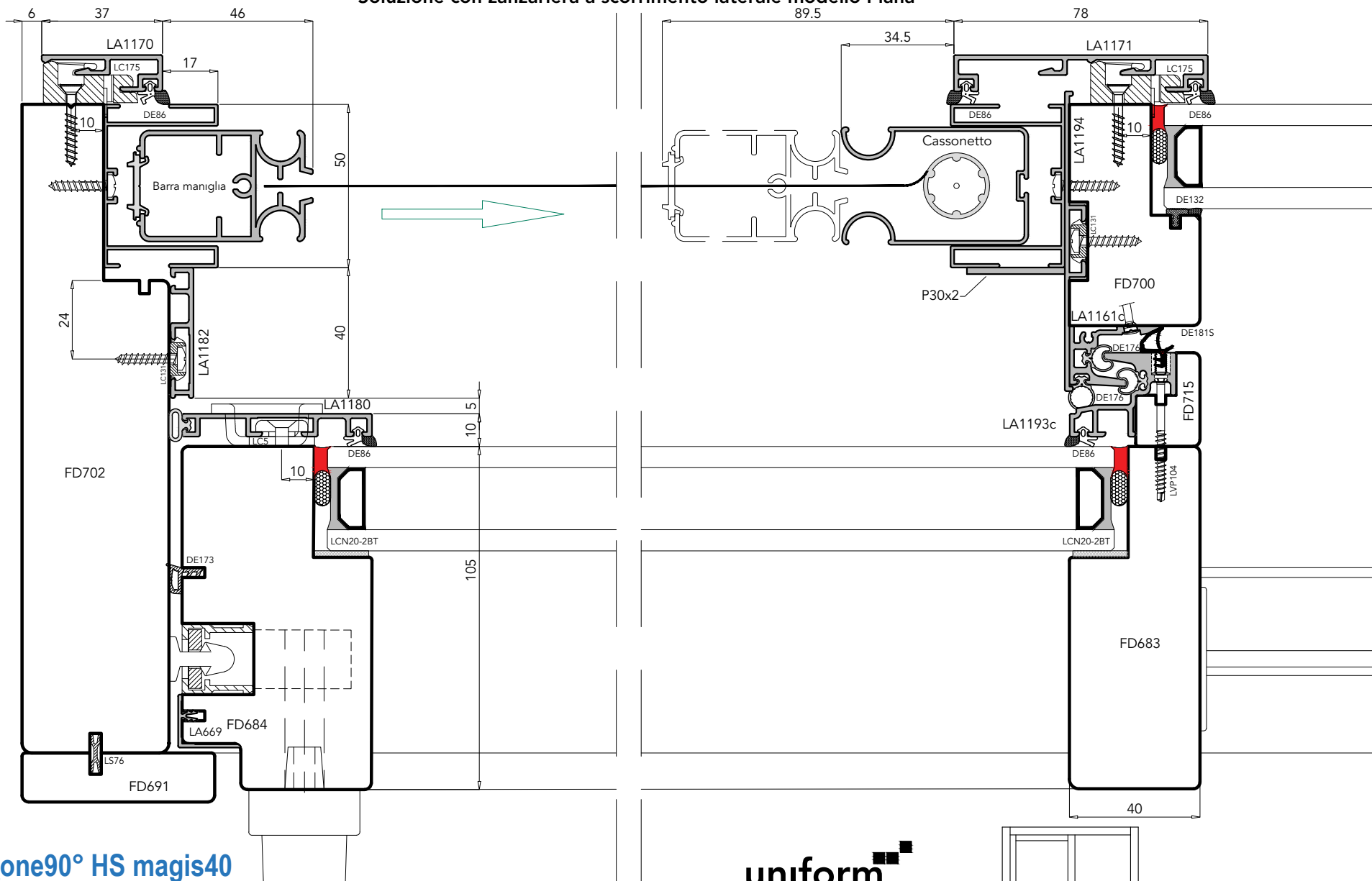
uni_one90° HS magis40

uniform

Scala -

- (IT) Sezione verticale serramento alzante scorrevole
- (DE) Vertikalschnitt Hebe-Schiebe-Tür
- (ES) Sección vertical corredera elevadora
- (FR) Coupe verticale fenêtre levante-coulissante
- (UK) Vertical section of sliding window-door

Soluzione con zanzariera a scorrimento laterale modello Plana

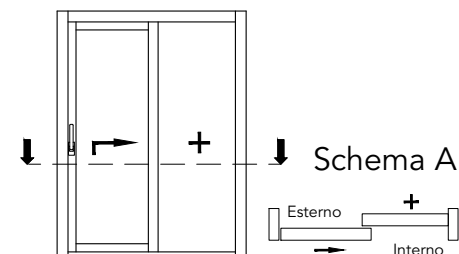


uni_one90° HS magis40

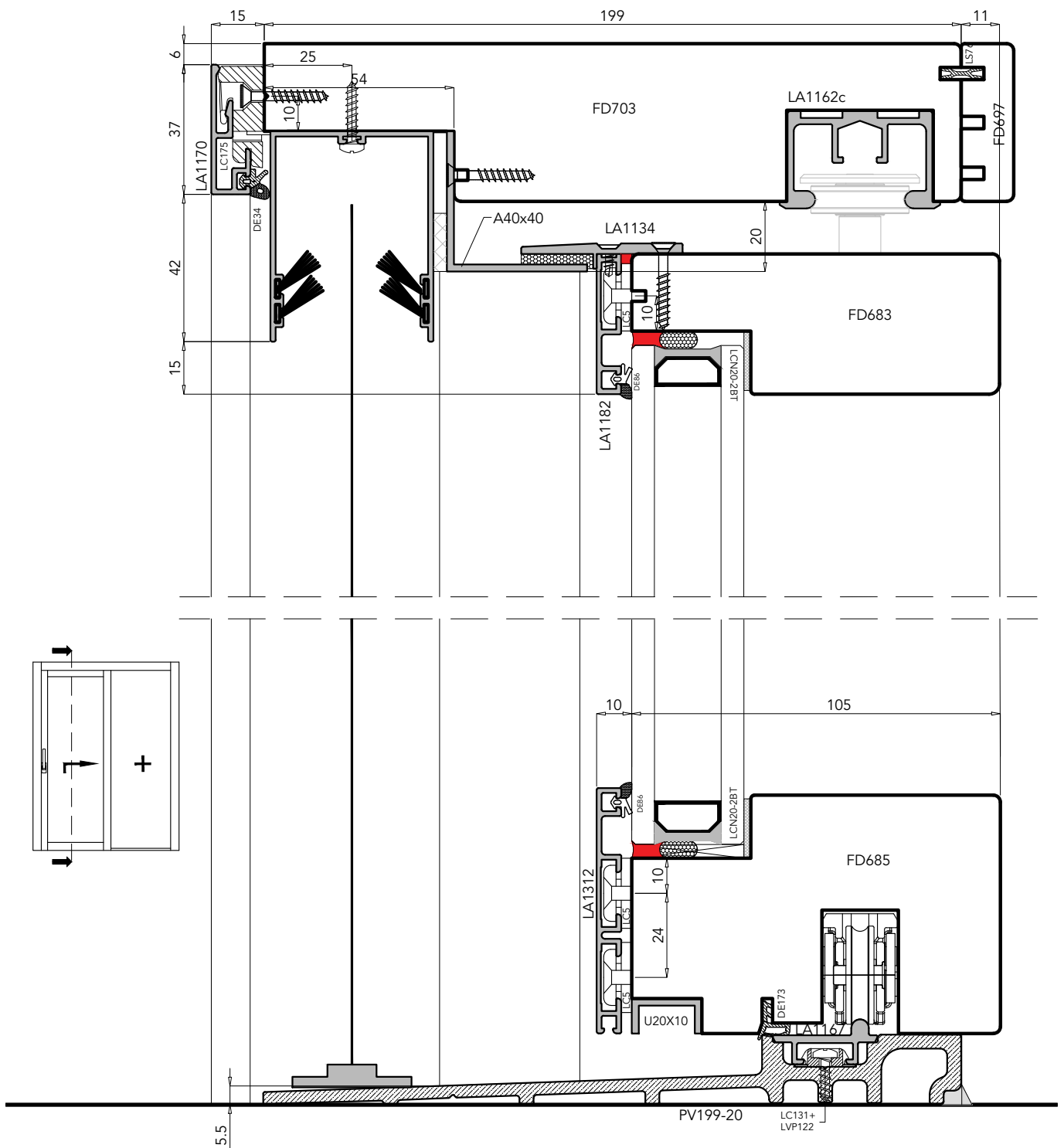
uniform

Zoom 60%

- (IT) Sezione orizzontale serramento alzante scorrevole
- (DE) Horizontalschnitt Hebe-Schiebe-Tür
- (ES) Sección horizontal corredera elevadora
- (FR) Coupe horizontale fenêtre levante-coulissante
- (UK) Horizontal section of sliding window-door



Soluzione con zanzariera a scorrimento laterale modello Plana



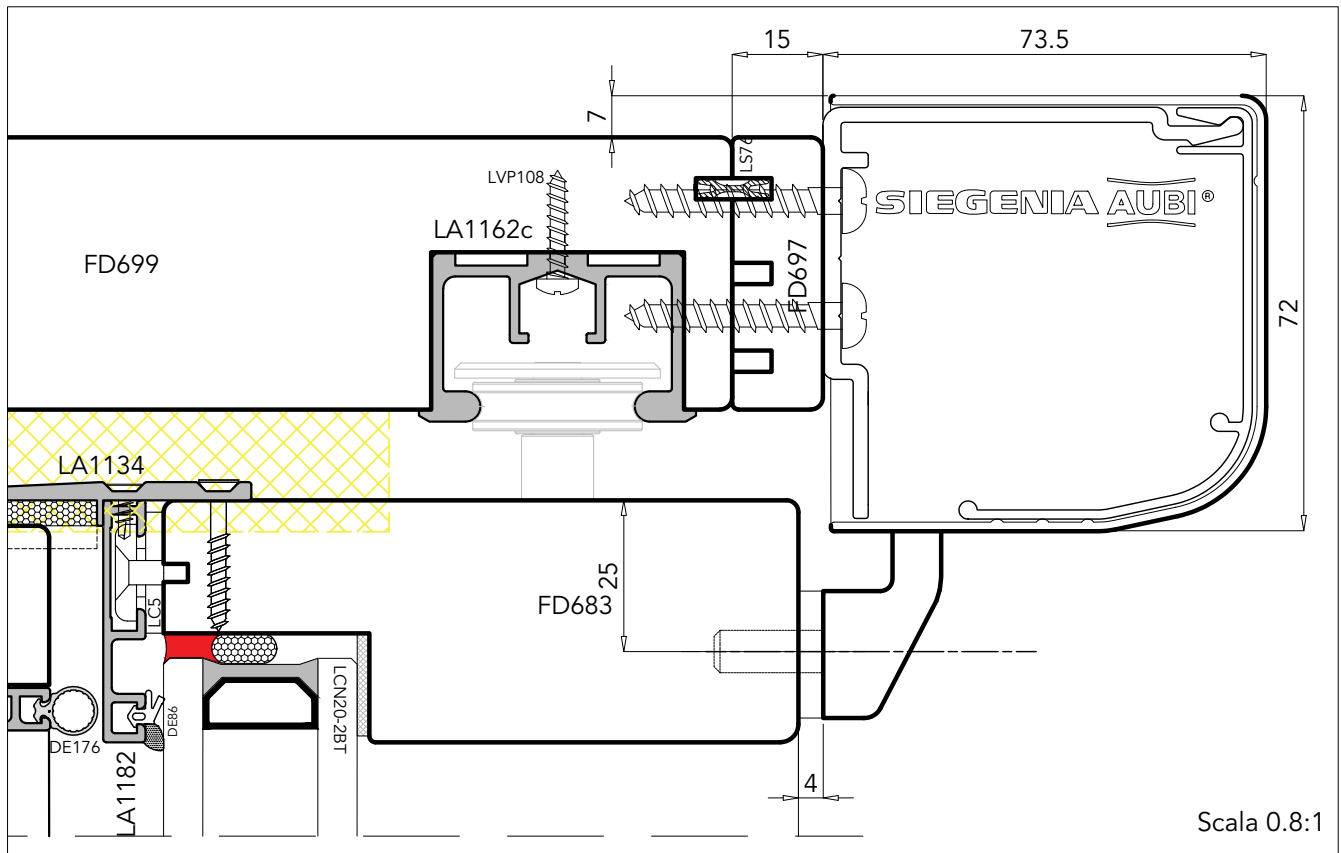
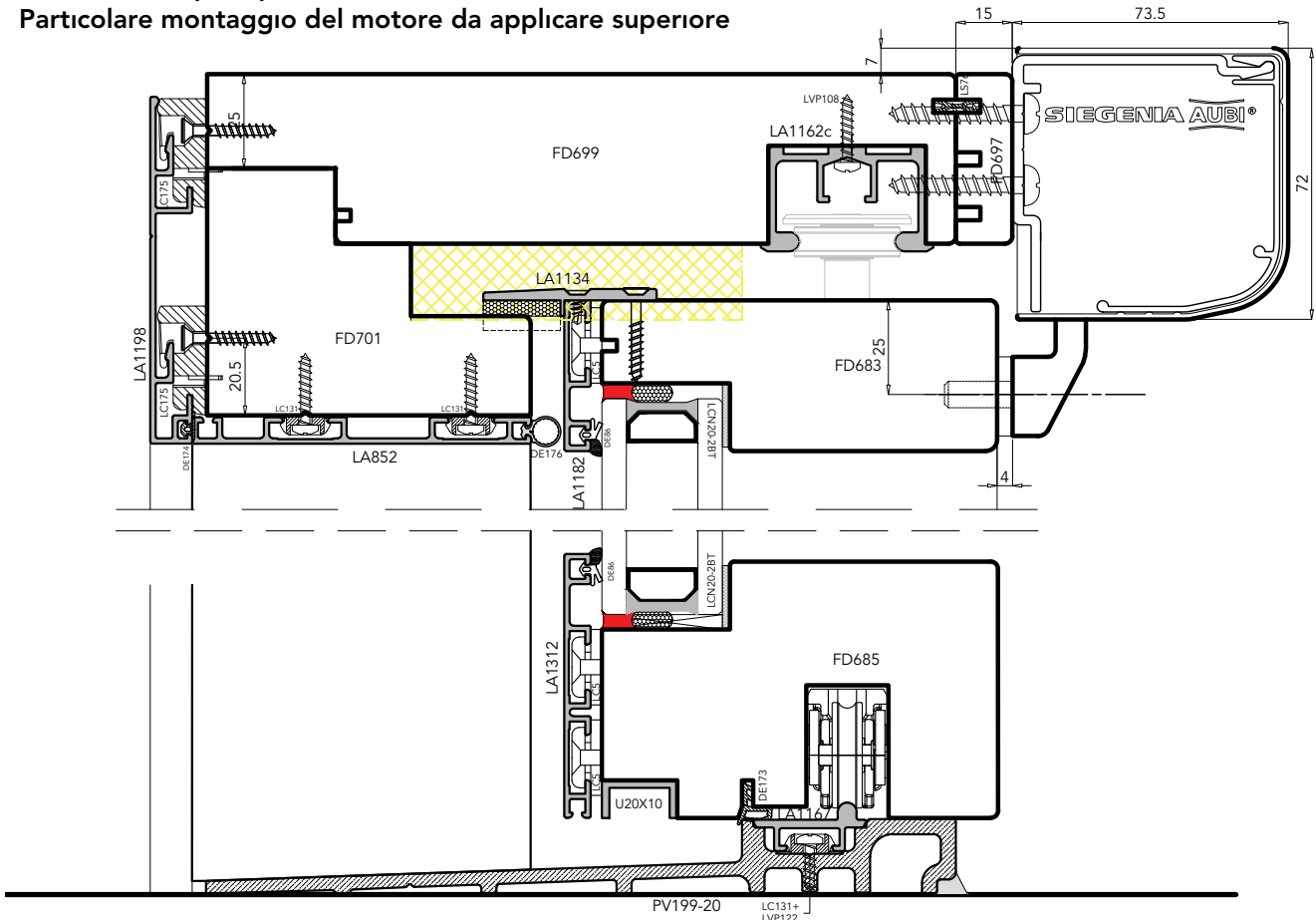
uni_one90° HS magis40

uniform

Zoom 60%

- (IT) Sezione verticale serramento alzante scorrevole
- (DE) Vertikalschnitt Hebe-Schiebe-Tür
- (ES) Sección vertical corredera elevadora
- (FR) Coupe verticale fenêtre levante-coulissante
- (UK) Vertical section of sliding window-door

Automazione per apertura dell'anta
Particolare montaggio del motore da applicare superiore



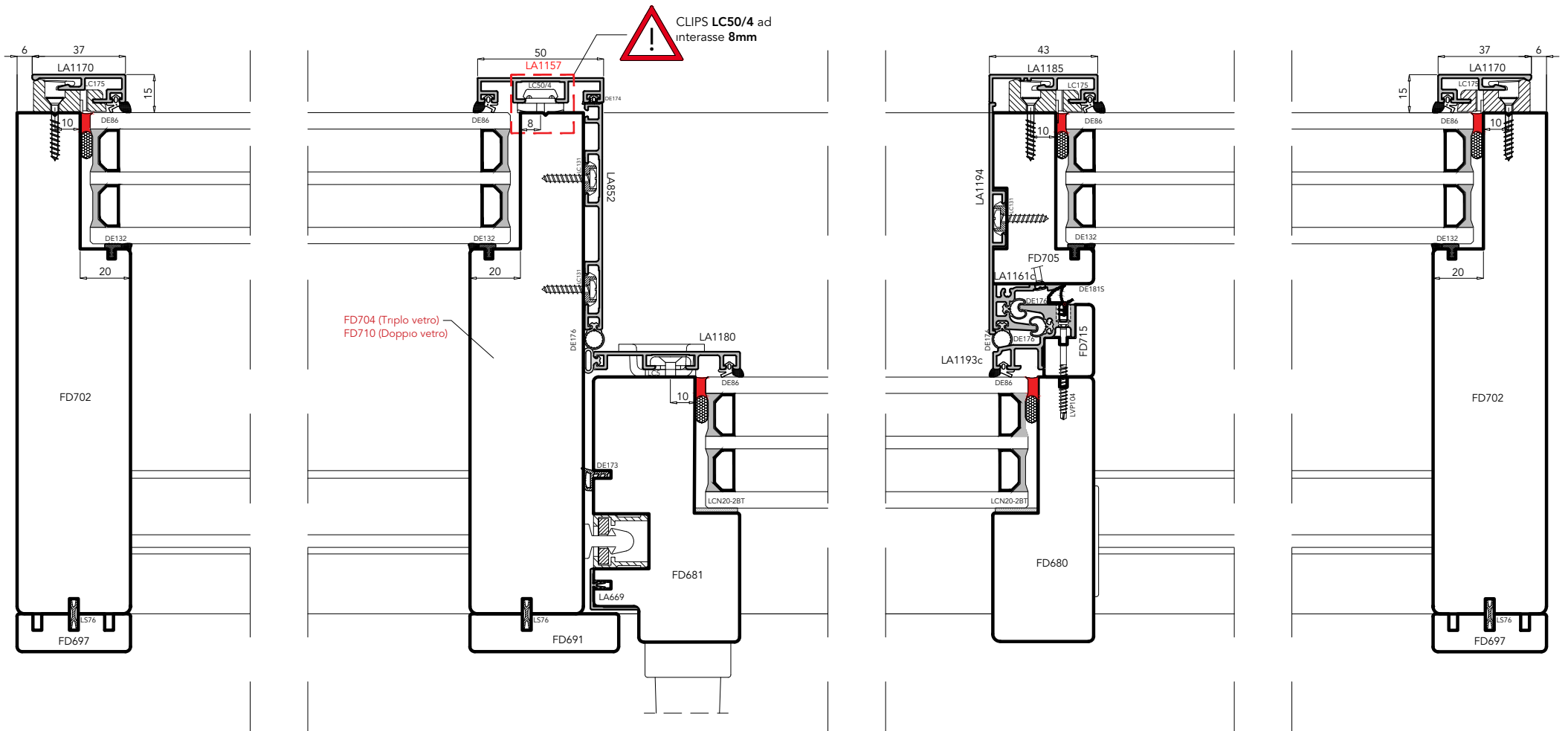
Scala 0.8:1

uni_one90° HS magis40

uniform

Scala -

- (IT) Sezione verticale serramento alzante scorrevole
- (DE) Vertikalschnitt Hebe-Schiebe-Tür
- (ES) Sección vertical corredera elevadora
- (FR) Coupe verticale fenêtre levante-coulissante
- (UK) Vertical section of sliding window-door



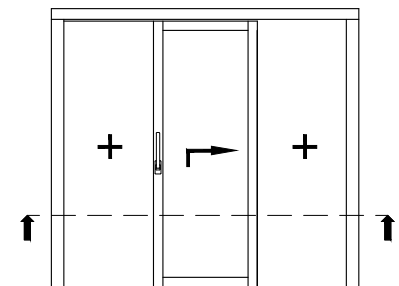
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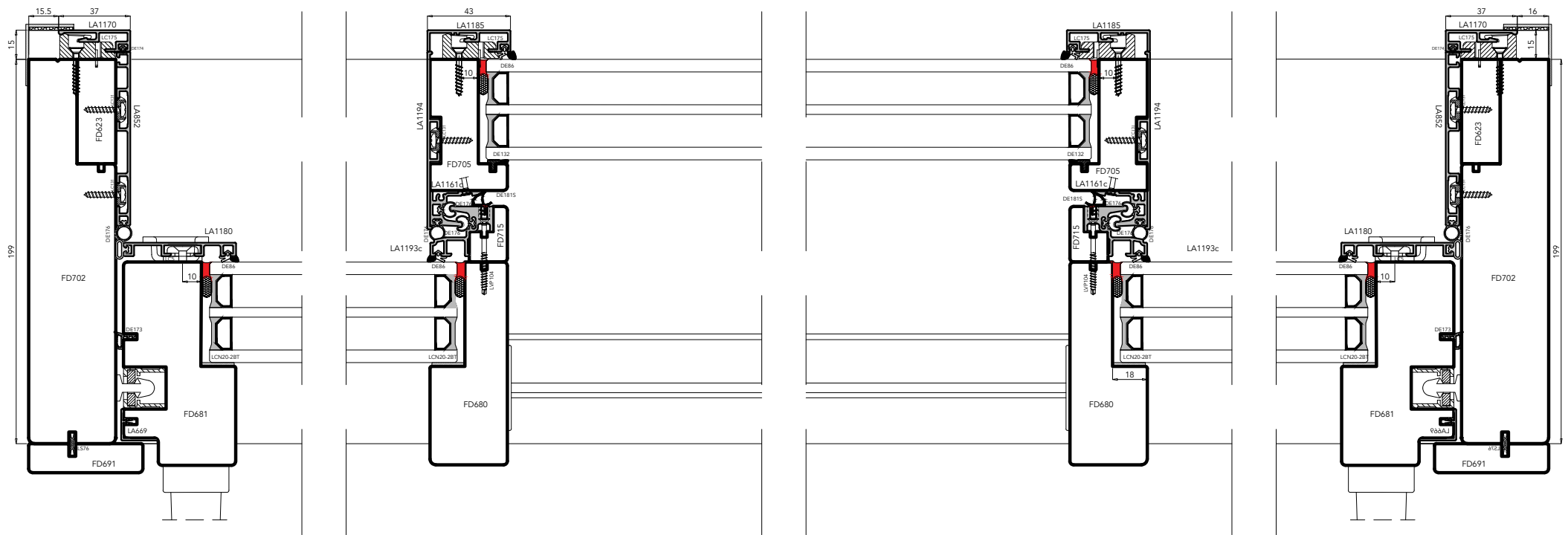
uniform

Scala -

- (IT) Sezione orizzontale serramento alzante scorrevole
- (DE) Horizontalschnitt Hebe-Schiebe-Tür
- (ES) Sección horizontal corredera elevadora
- (FR) Coupe horizontale fenêtre levante-coulissante
- (UK) Horizontal section of sliding window-door

Schema G





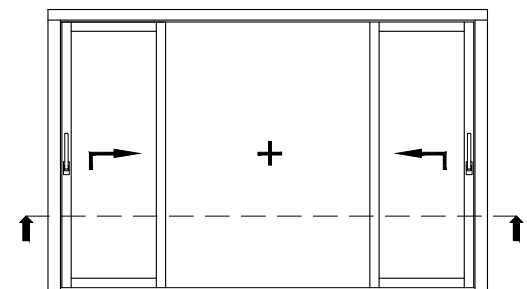
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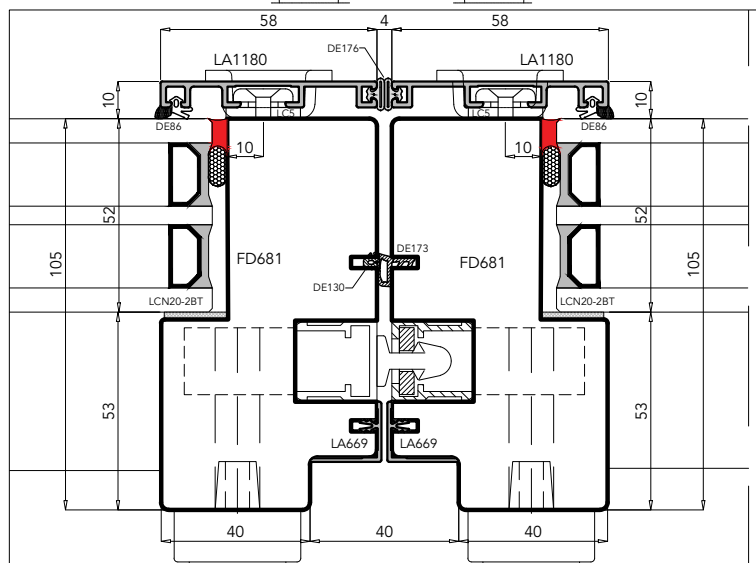
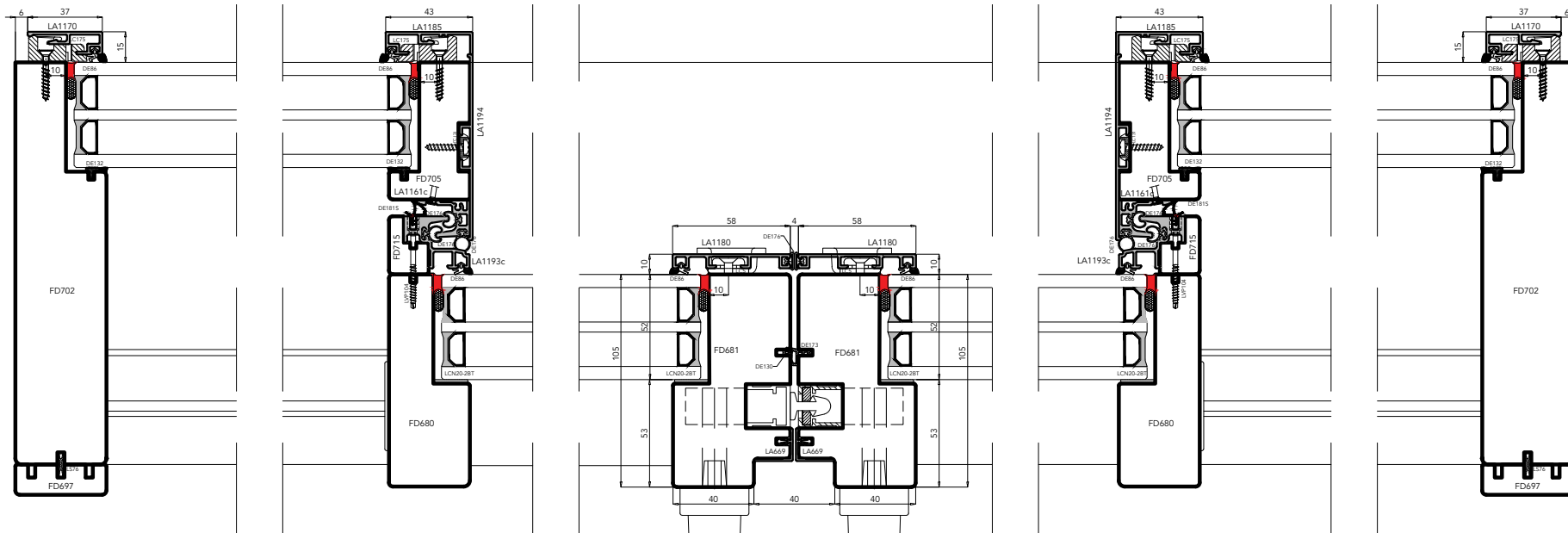
uniform

Scala -

- (IT) Sezione orizzontale serramento alzante scorrevole
- (DE) Horizontalschnitt Hebe-Schiebe-Tür
- (ES) Sección horizontal corredera elevadora
- (FR) Coupe horizontale fenêtre levante-coulissante
- (UK) Horizontal section of sliding window-door

Schema K





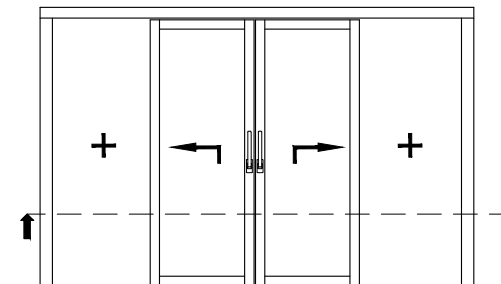
uni_one90° HS magis40

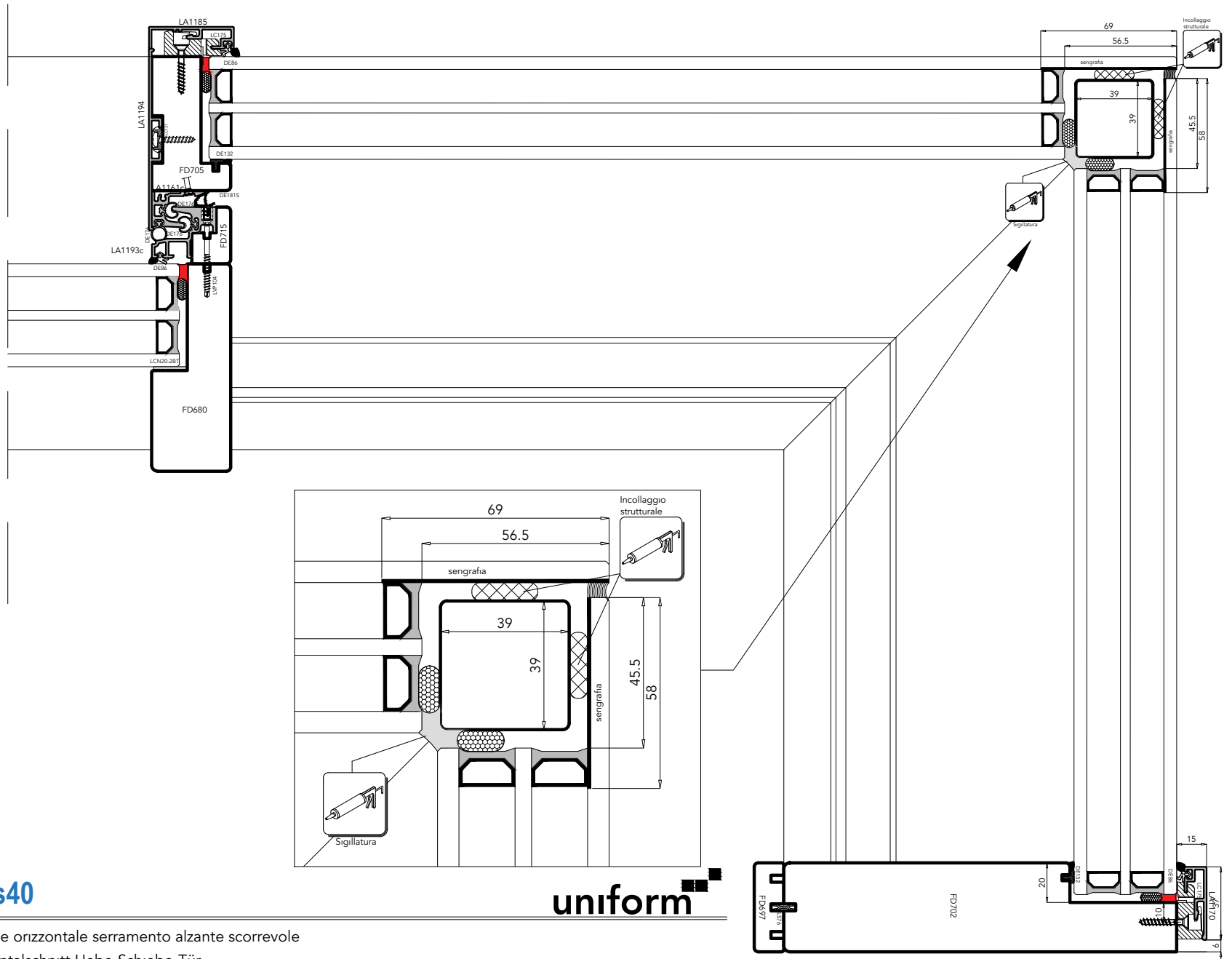
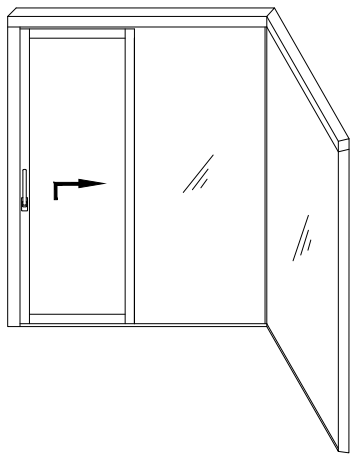
uniform

Scala -

- (IT) Sezione orizzontale serramento alzante scorrevole
- (DE) Horizontalschnitt Hebe-Schiebe-Tür
- (ES) Sección horizontal corredera elevadora
- (FR) Coupe horizontale fenêtre levante-coulissante
- (UK) Horizontal section of sliding window-door

Schema F



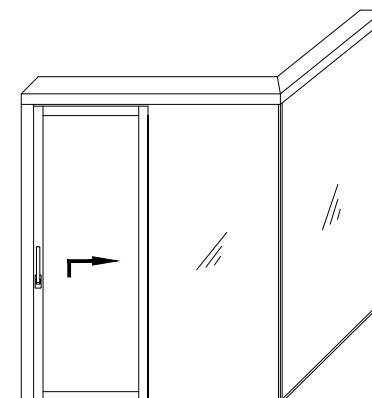
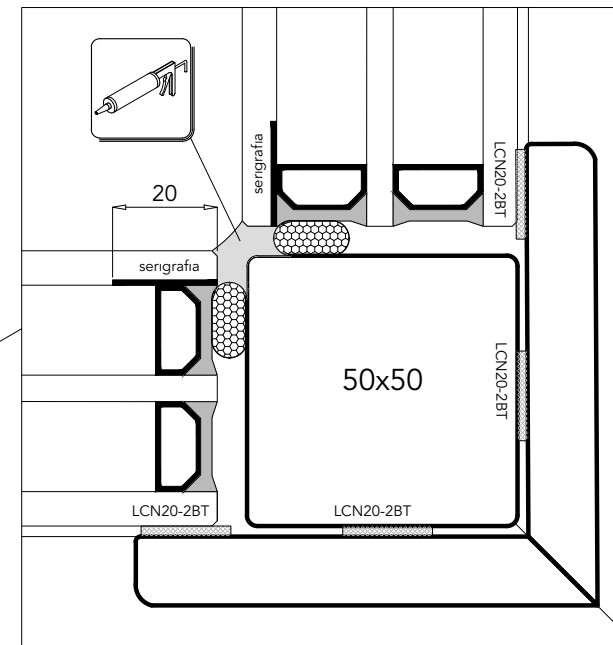
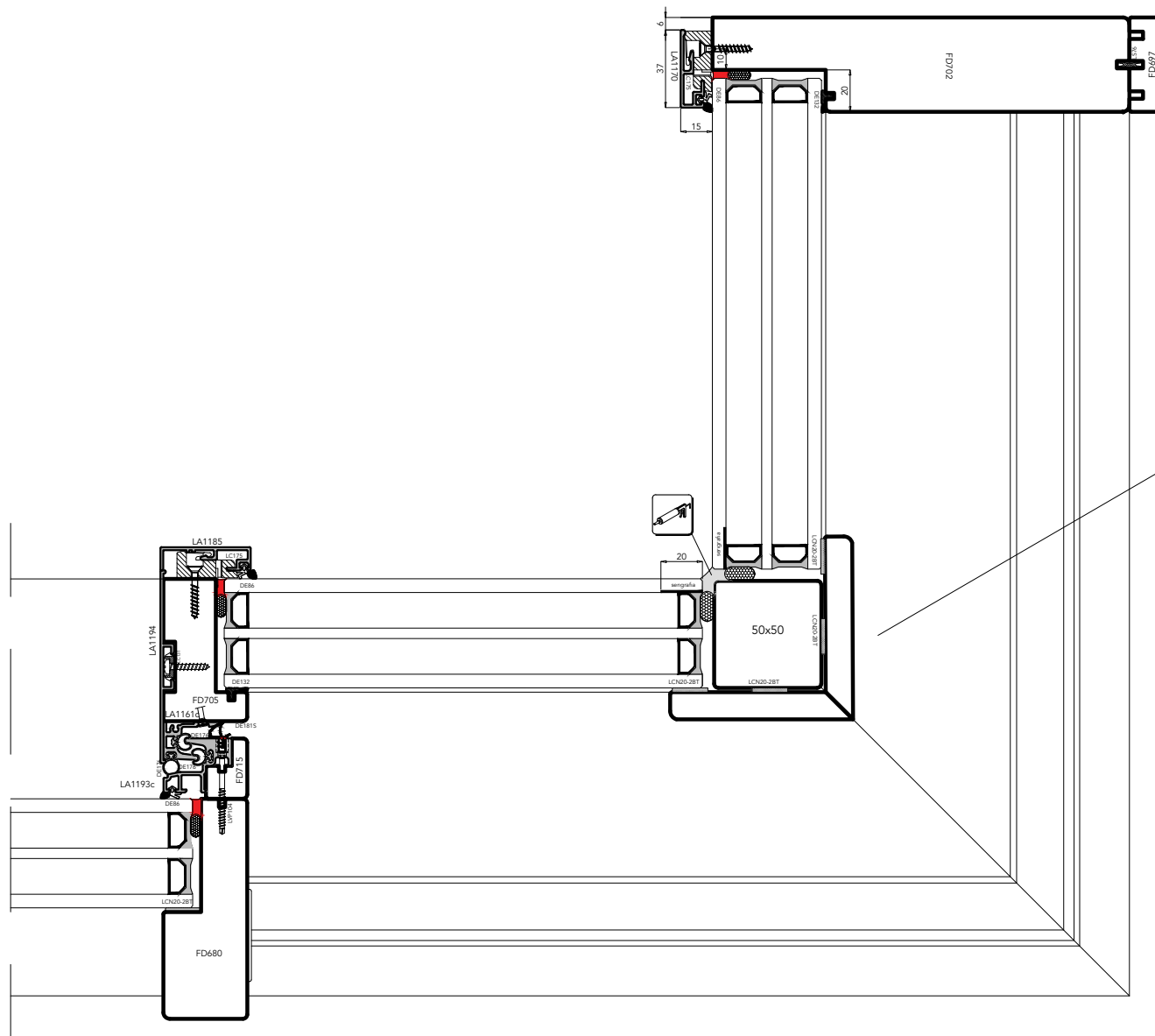


uni_one90° HS magis40

uniform

Scala -

- (IT) Sezione orizzontale serramento alzante scorrevole
- (DE) Horizontalschnitt Hebe-Schiebe-Tür
- (ES) Sección horizontal corredera elevadora
- (FR) Coupe horizontale fenêtre levante-coulissante
- (UK) Horizontal section of sliding window-door

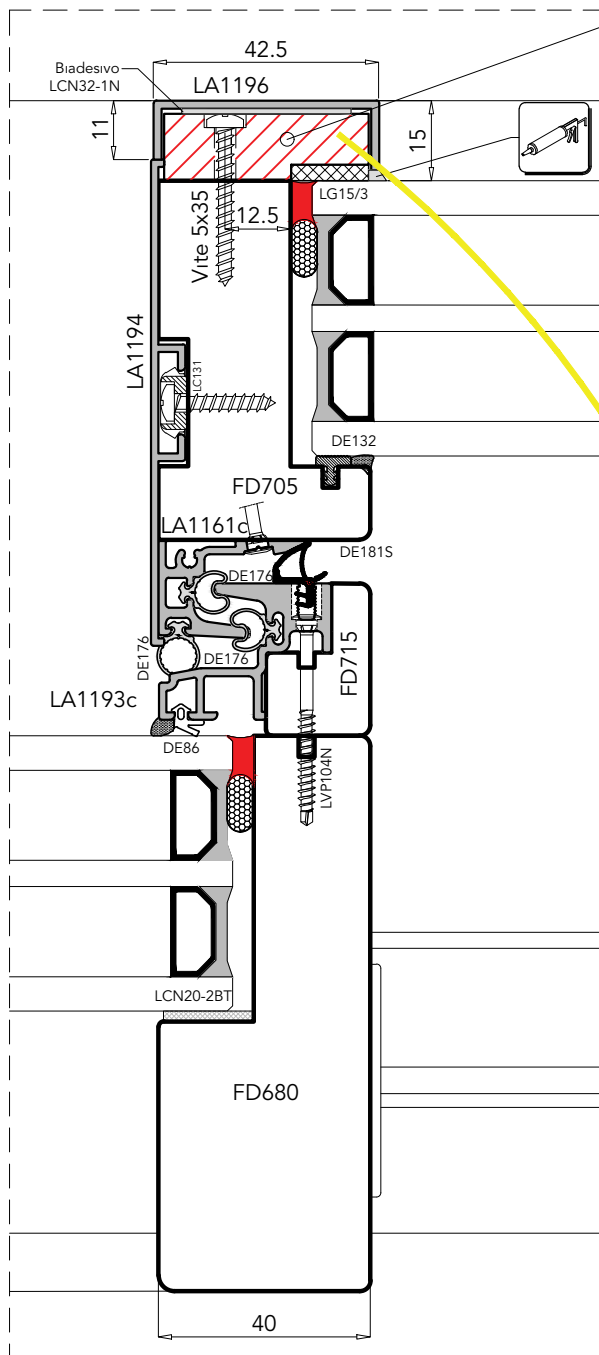


uni_one90° HS magis40

uniform

Scala -

- (IT) Sezione orizzontale serramento alzante scorrevole
- (DE) Horizontalschnitt Hebe-Schiebe-Tür
- (ES) Sección horizontal corredera elevadora
- (FR) Coupe horizontale fenêtre levante-coulissante
- (UK) Horizontal section of sliding window-door



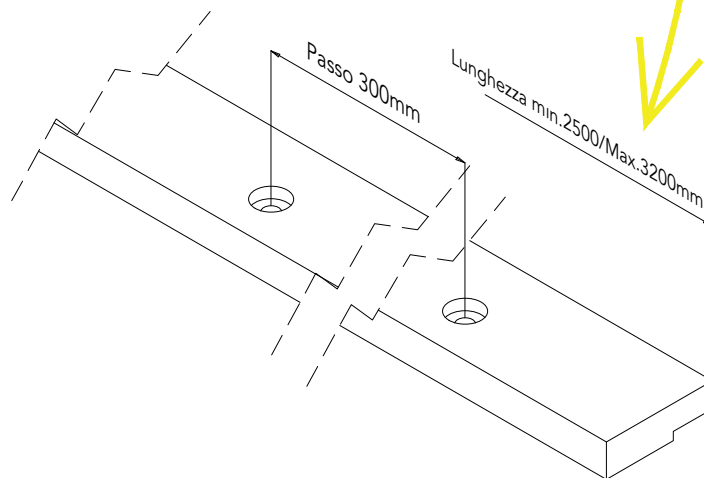
LS151:
 Rinforzo in acciaio zincato
 Misura min. 2500/Max. 3200mm
 con foratura passo 300mm

Certificazione resistenza al carico del vento(EN 12211 e UNI EN 12210):

C1/B2

Test effettuato su campione LxH
 4x3.2mt Schema A

**Soluzione con rinforzo
 centrale per altezza
 superiore 2.5mt**



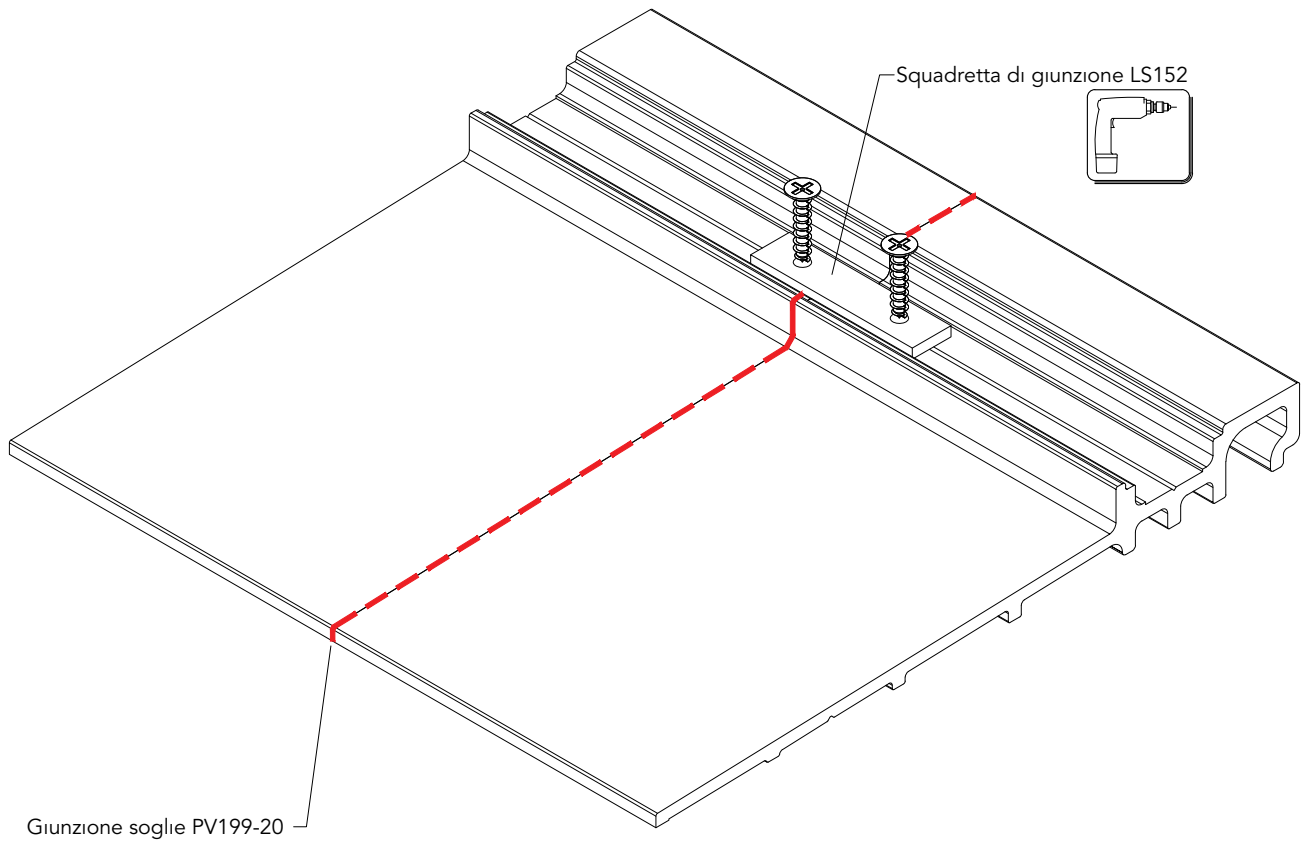
uni_one90° HS magis40

uniform

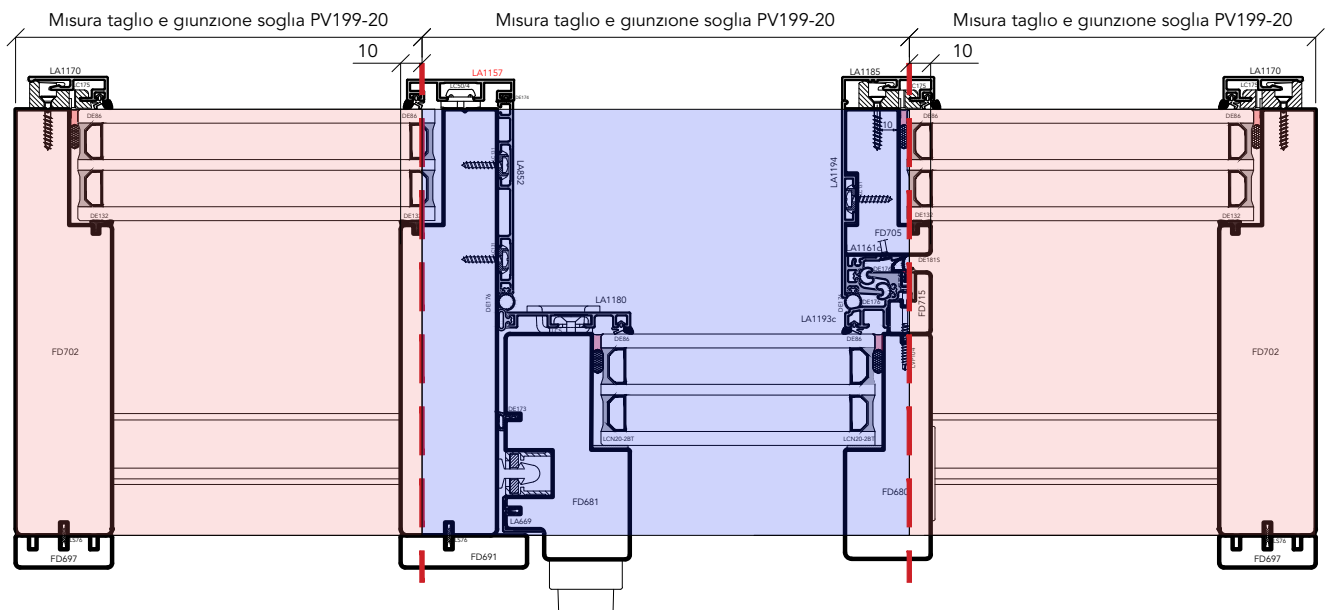
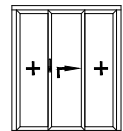
Zoom 70%

- (IT) Sezione orizzontale serramento alzante scorrevole
- (DE) Horizontalschnitt Hebe-Schiebe-Tür
- (ES) Sección horizontal corredera elevadora
- (FR) Coupe horizontale fenêtre levante-coulissante
- (UK) Horizontal section of sliding window-door

Giunzione della soglia per lunghezze superiori a 6mt



Schema G



uni_one90° HS magis40

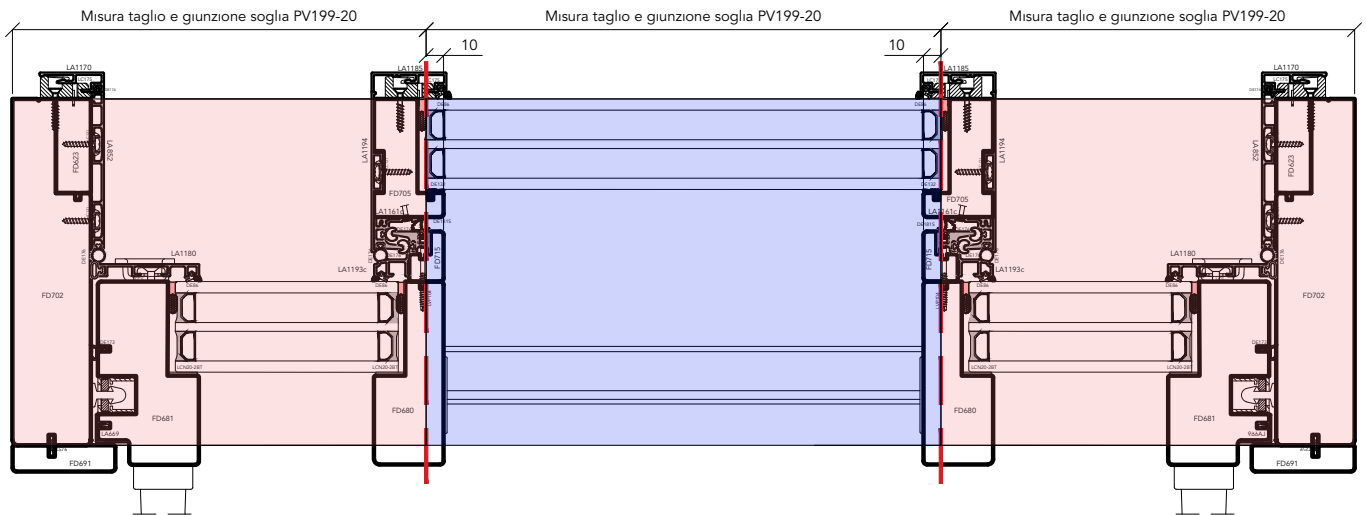
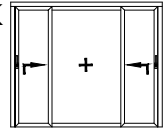
uniform

Zoom 70%

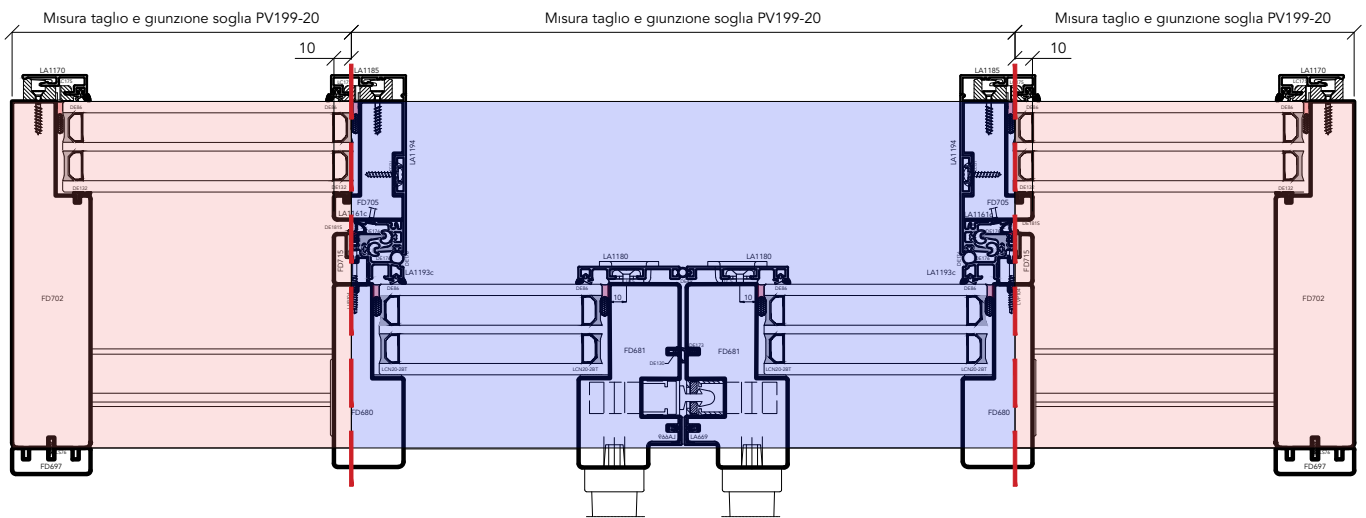
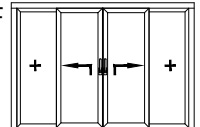
- IT -
- DE -
- ES -
- FR -
- UK -

Giunzione della soglia per lunghezze superiori a 6mt

Schema K



Schema F



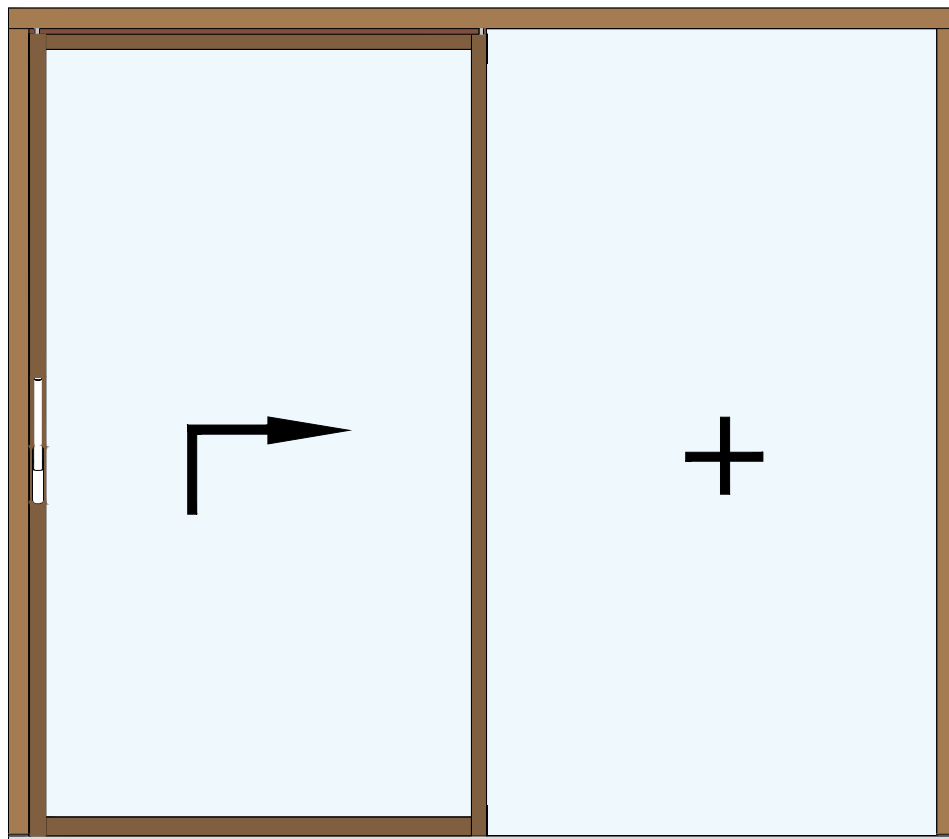
uni_one90° HS magis40

uniform

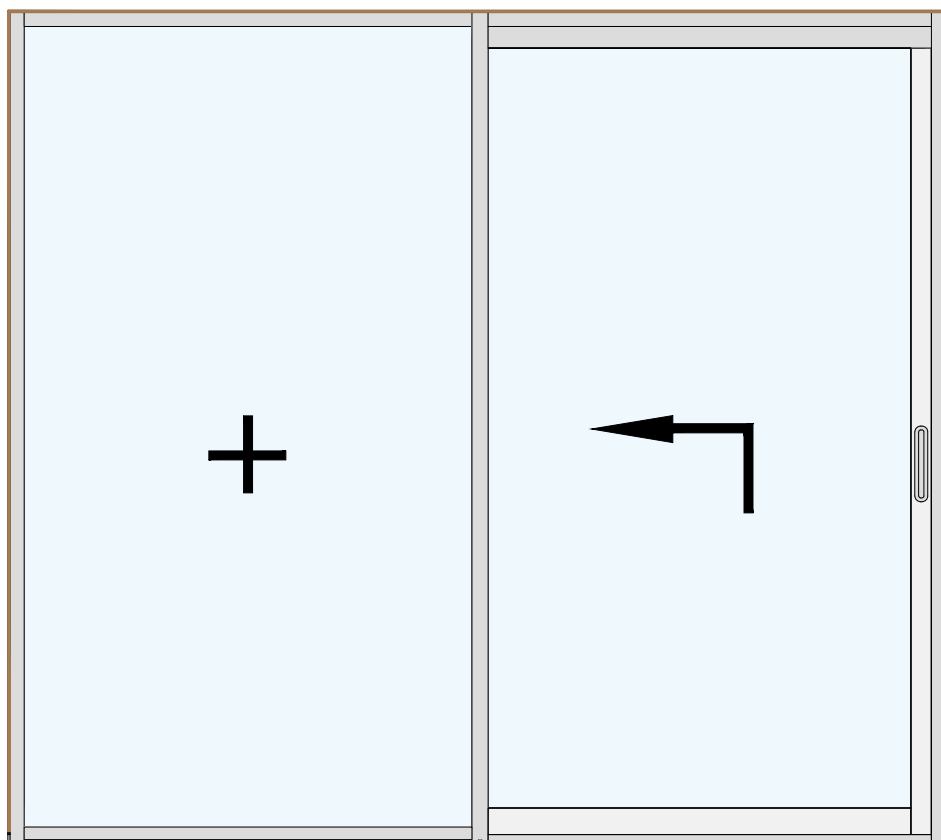
Zoom -

- IT -
- DE -
- ES -
- FR -
- UK -

Prospetto vista interna
Internal view



Prospetto vista esterna
External view



uni_one90° HS magis40

uniform 

Scala 1:20

- IT
- DE
- ES
- FR
- UK

Istruzioni per l'assemblaggio
Assembly instructions

ISTRUZIONI PER IL MONTAGGIO HS MAGIS40

Procedura e passaggi consigliati per la costruzione ed installazione:

Lavorazioni sul telaio:

1. Taglio soglia PV199-20
2. Montaggio LC131 sulla soglia
3. Montaggio terminali laterali PT199-20
4. Montaggio terminale centrale PT199-40c e PT199-40D
5. Montaggio binario a scatto LA1167
6. Montaggio clips LC251
7. Montaggio profilo LA1197 o LA1195
8. Montaggio LP214 o LP217 sulla soglia
9. Foratura dei montanti telaio con dima LD72
10. Foratura del traverso superiore con dima LD72
11. Foratura del traverso superiore con dima LD73
12. Foratura ed intestatura del piantone centrale FD700 o FD705
13. Montaggio guida superiore LA1162c e LC1162
14. Montaggio terminali superiori laterali kit LC181-40 sulla guida LA1162c
15. Assemblaggio del telaio in legno
16. Montaggio FD701 o FD706
17. Montaggio clips LC175 sul telaio
18. Montaggio LC131 sulle spalle laterali
19. Montaggio accessorio LC192
20. Montaggio LA1161c su piantone
21. Montaggio dei profili alluminio sul telaio

Lavorazioni sull'anta:

22. Assemblaggio dell'anta in legno
23. Montaggio U20x10
24. Montaggio clips LC5
25. Montaggio della cremonese, carrelli e fermo LS148
26. Montaggio guarnizione DE173-E lato esterno e LA669 sul lato interno
27. Rimozione del liner sul biadesivo strutturale anta
28. Montaggio vetro e sigillatura esterna
29. Spessoramento vetro e verifica dimensioni
30. Montaggio profilo FD715 su anta in legno
31. Montaggio telaio in alluminio sull'anta
Fissaggio LA1193c su anta in legno
Montaggio DE181-S e DE176
Sigillatura e montaggio terminale LC197
32. Chiusura delle clips LC5 per bloccaggio telaio in alluminio
33. Montaggio LA1134
34. Montaggio LS145 e maniglione

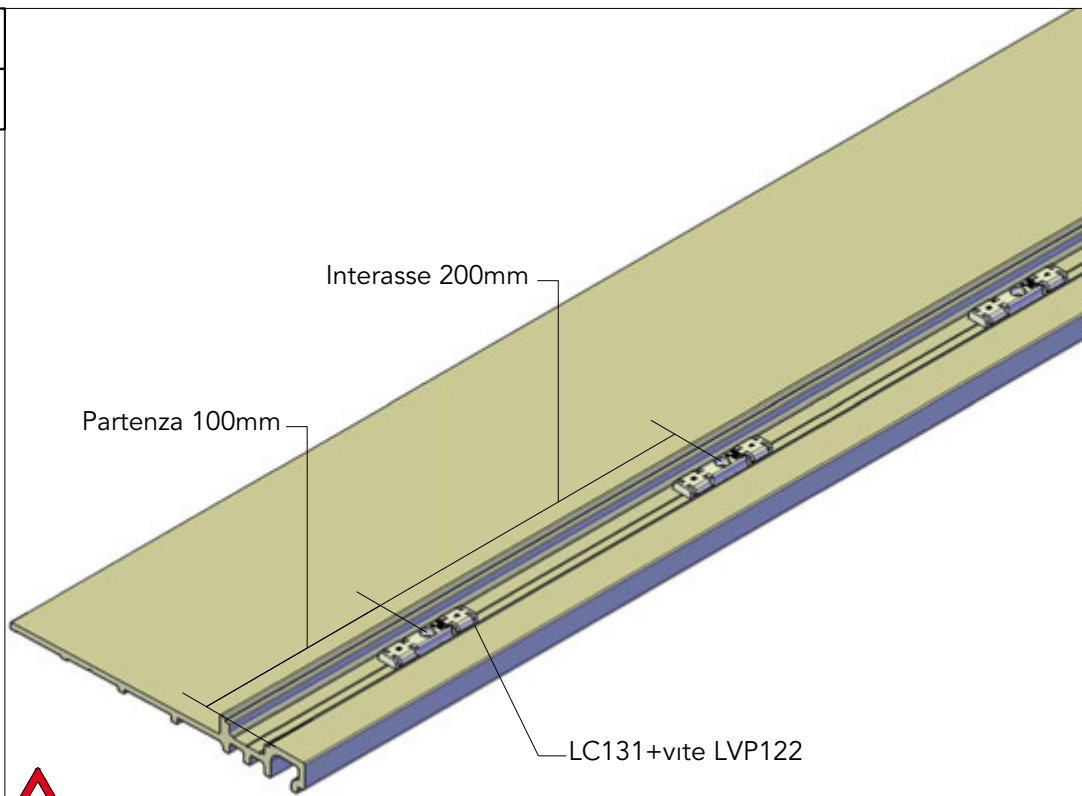
Installazione:

35. Posizionare il telaio, mettere in bolla, spessorare e fissare alla struttura portante
36. Girare le clips LC175 nel lato vetro fisso
37. Inserire il vetro fisso
38. Sigillare il vetro fisso nella parte perimetrale esterna
39. Girare LC175 per il bloccaggio del vetro
40. Inserire i profili a scatto LA1170, LA1175 e LA1185 già con guarnizione DE86 premontata
41. Inserire l'anta (posizione carrello chiuso) e bloccare l'anta con i terminali superiori (vedi kit LC195).
Avvitare le calamite nel lato inferiore e superiore ed applicare le coperture in acciaio lucido LC196.
Montaggio del paracolpi a scomparsa su guida superiore LA1162c.
42. Montare i rostri di chiusura sul telaio
43. Verificare scorrimento e corretta chiusura dell'anta
44. Sigillare e montare eventuali coprifili interni

Guarda il video istruzioni di
montaggio uni_one HS magis40:
qrco.de/bbv59u

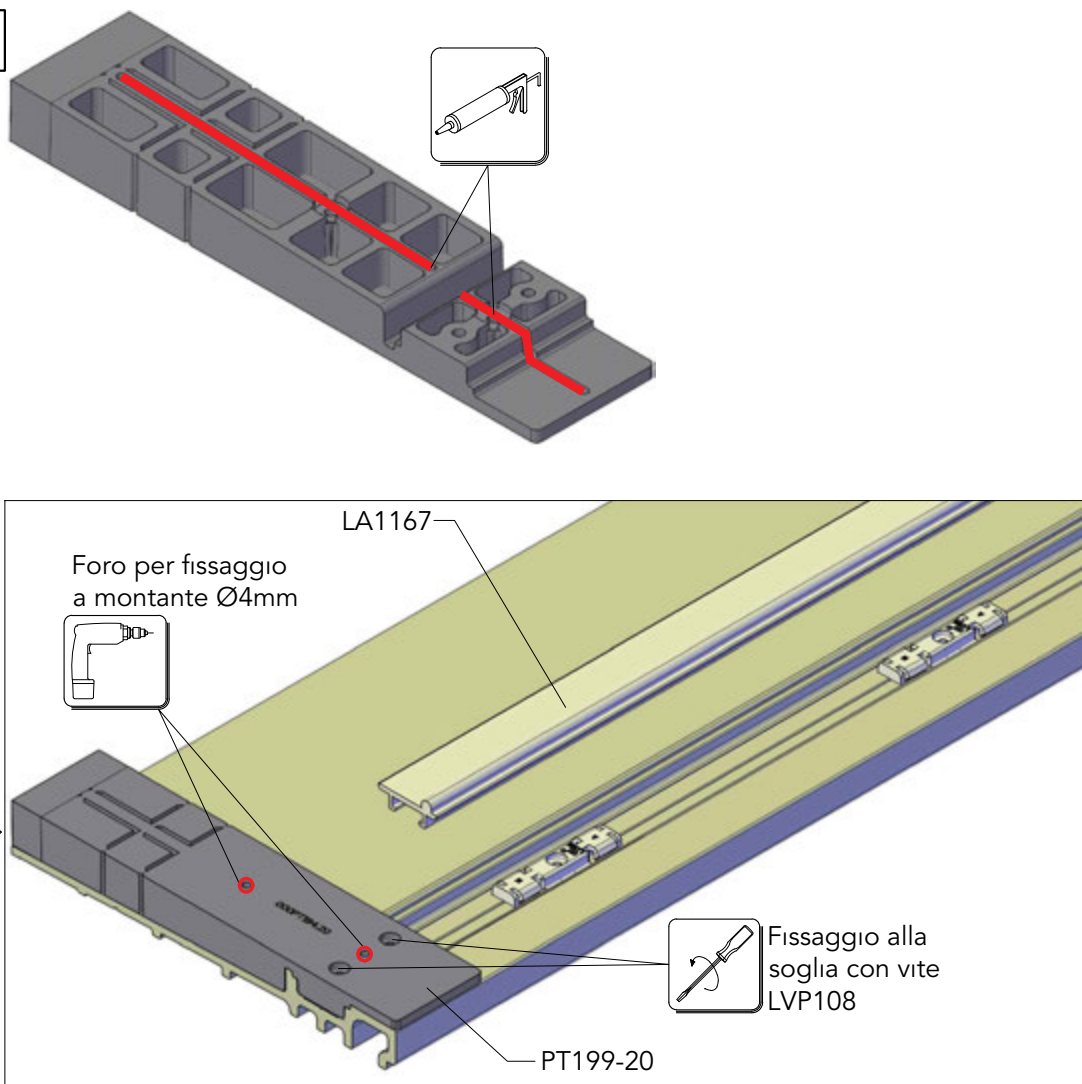


1
2

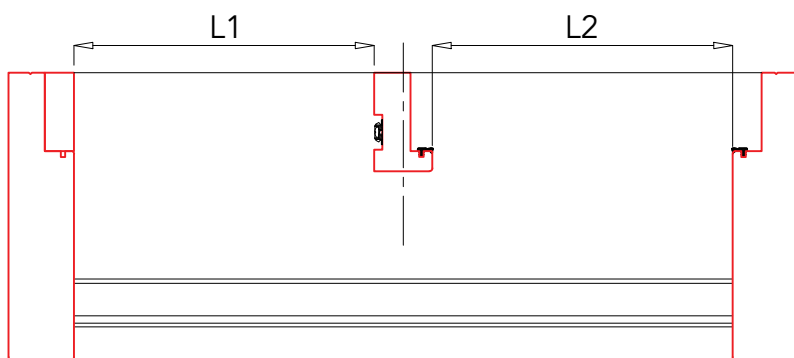
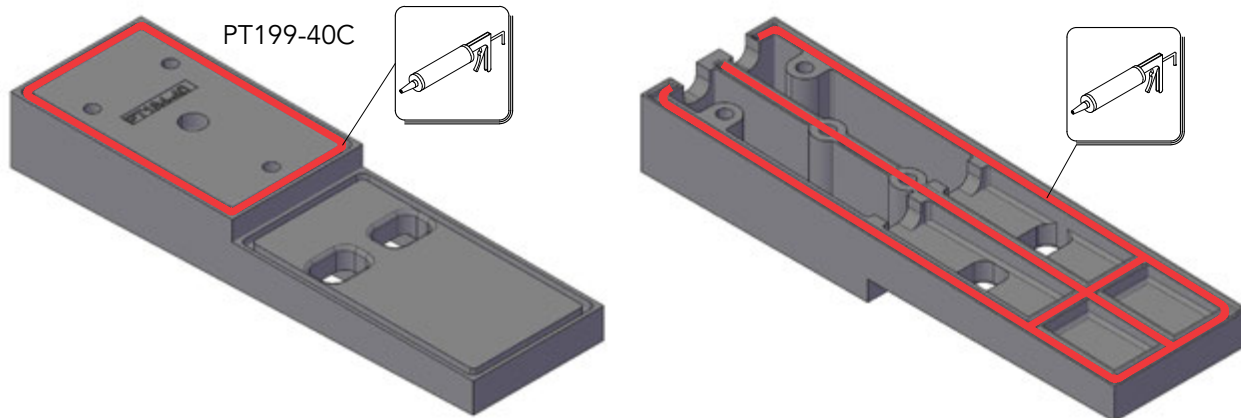


Per il taglio del profilo soglia utilizzare lama diamantata Ø450mm

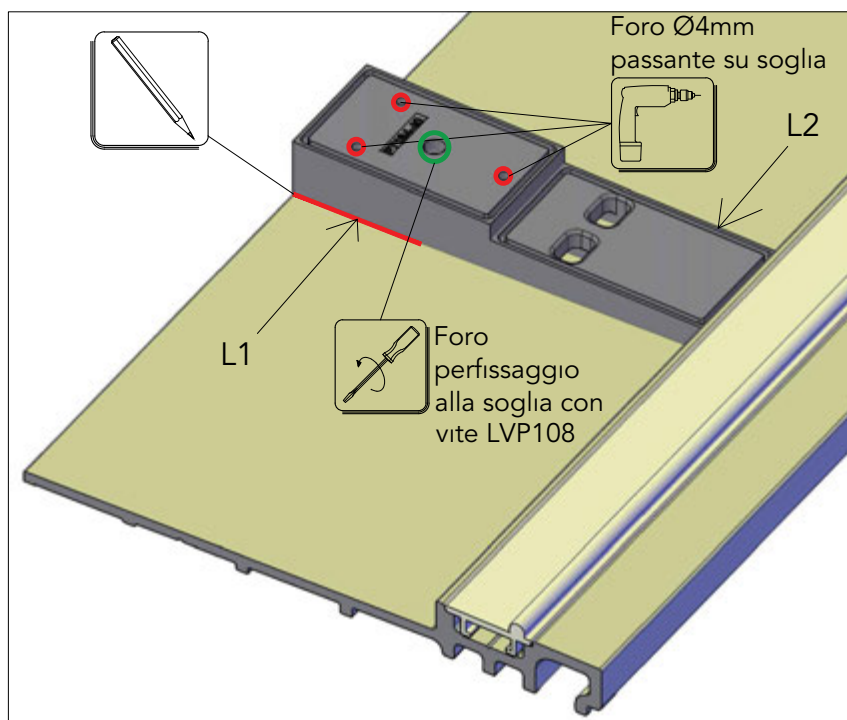
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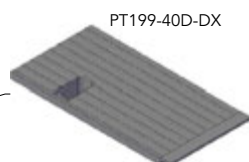
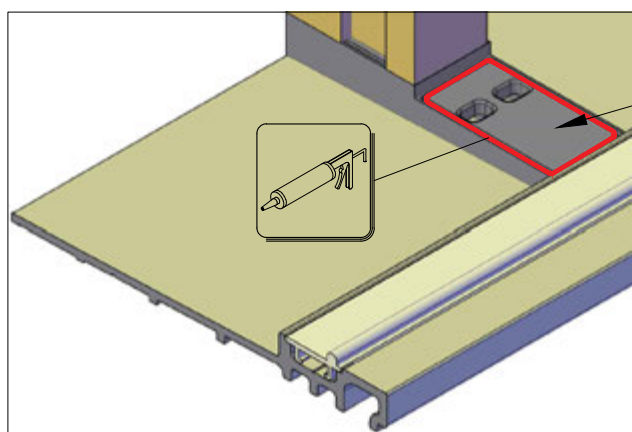
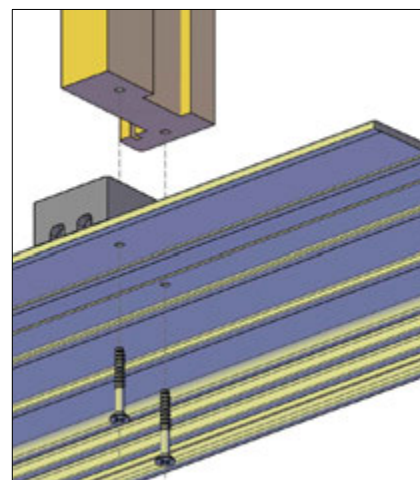
4



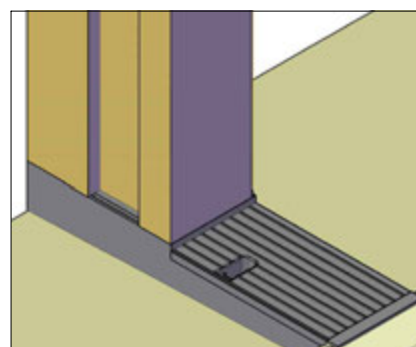
Segnare le misure di posizionamento sulla soglia utilizzando come riferimento il terminale centrale



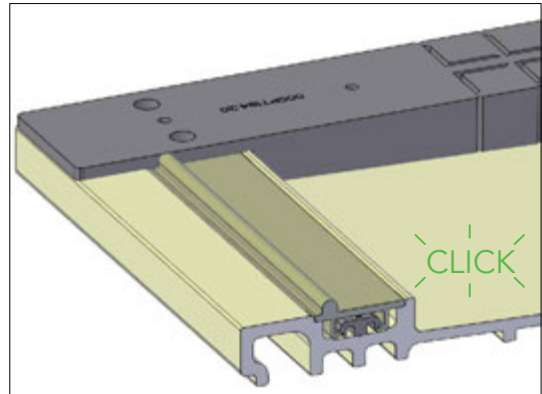
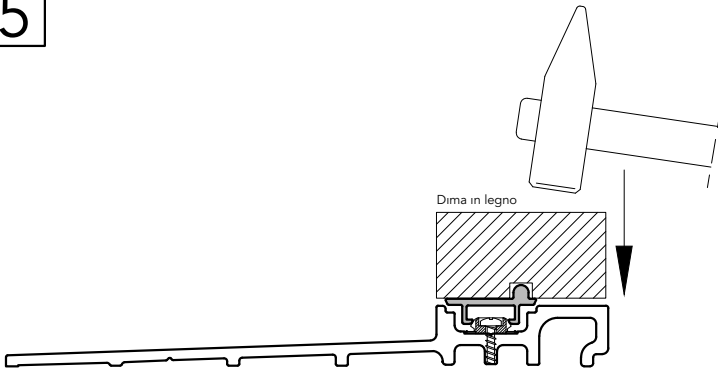
Fissare il terminale centrale a misura. Utilizzare il terminale rigido come dima per la foratura della soglia



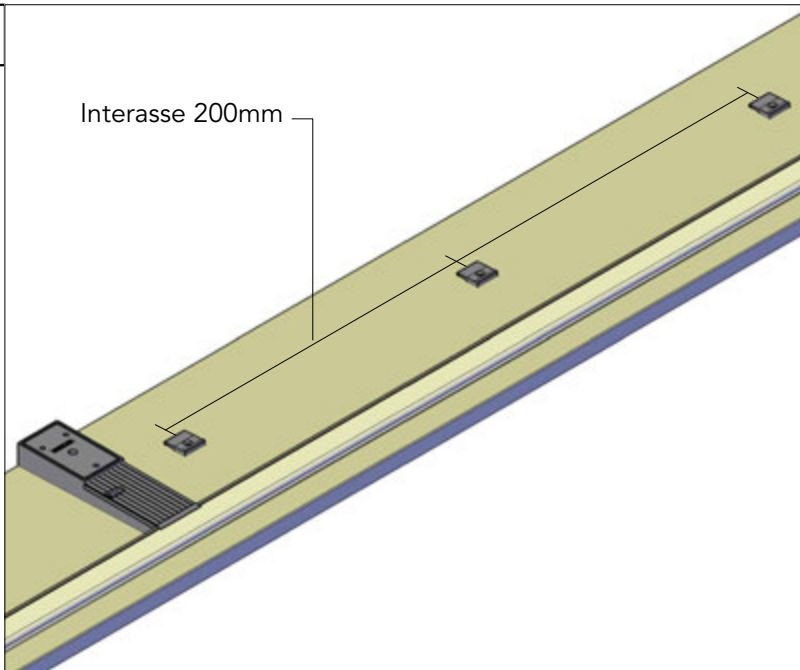
Sigillare ed inserire il terminale in EPDM morbido



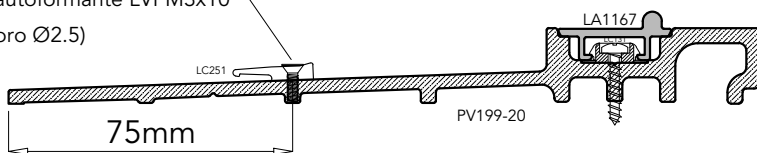
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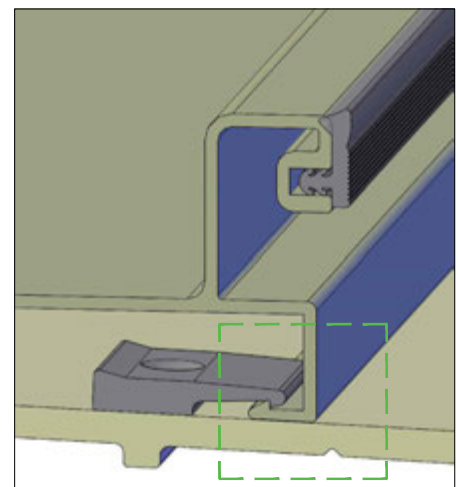
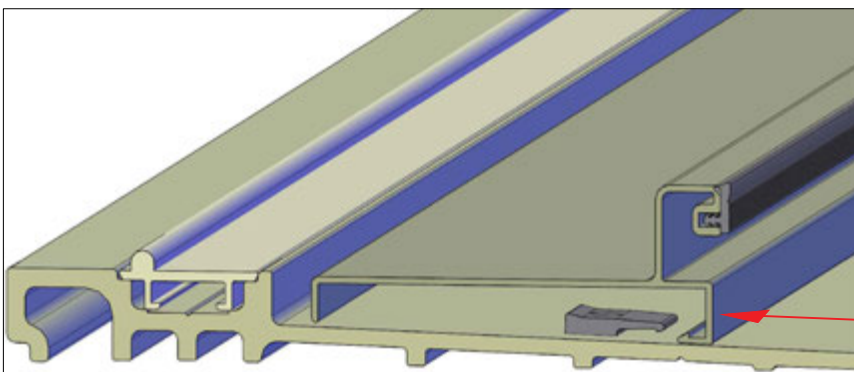
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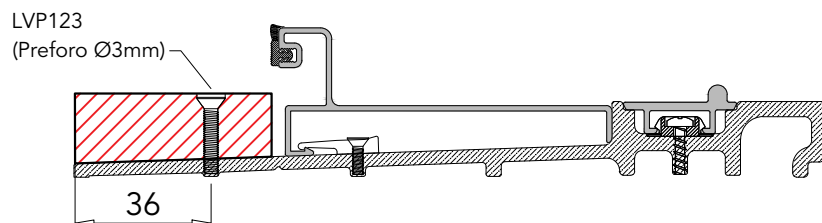
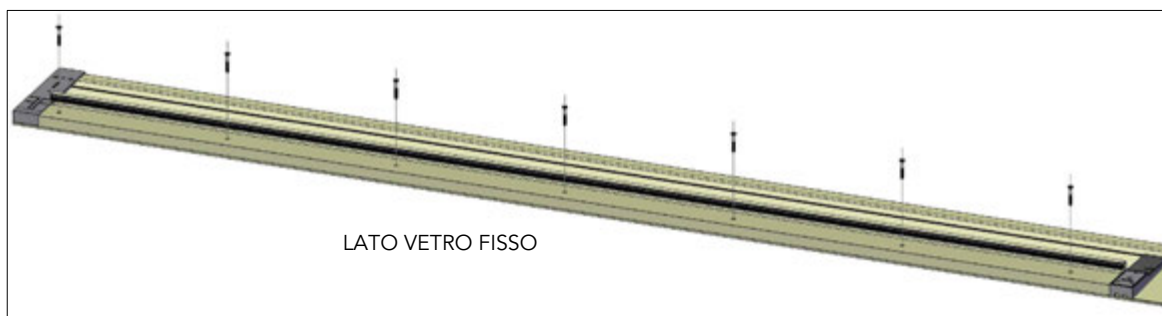
Vite autoformante LVPM3x10
(Preforo Ø2.5)



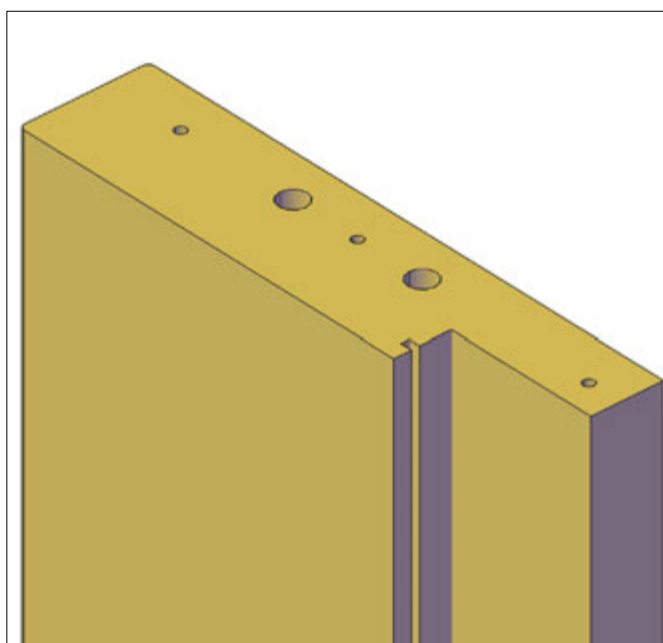
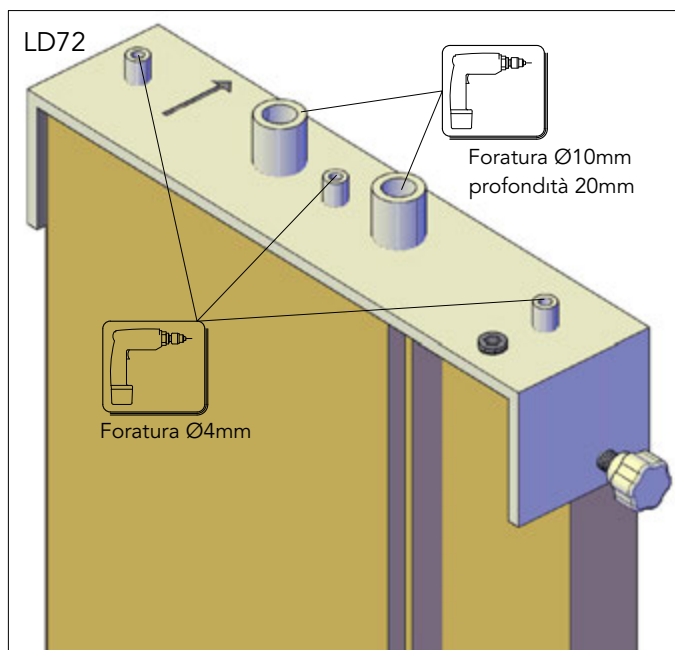
7



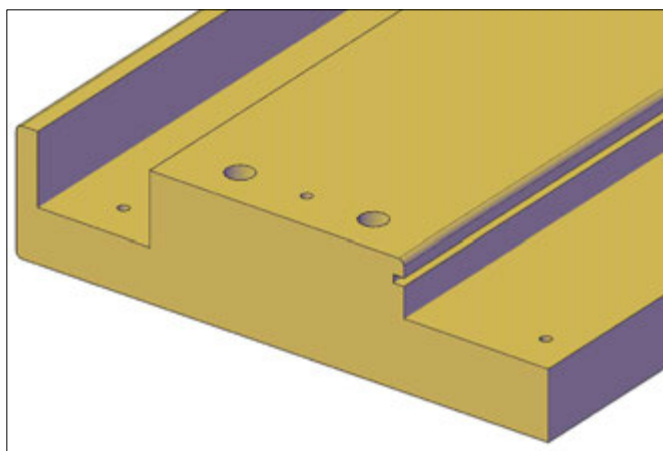
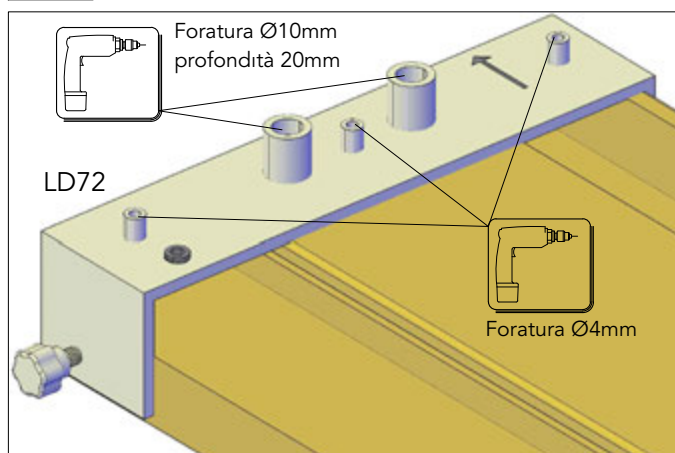
8



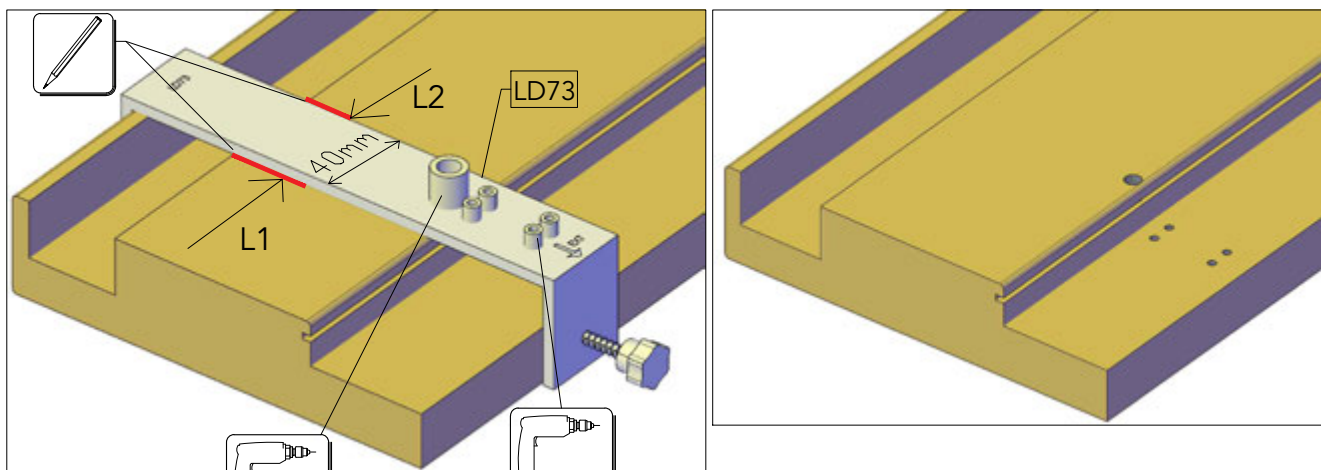
9



10

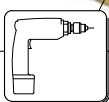


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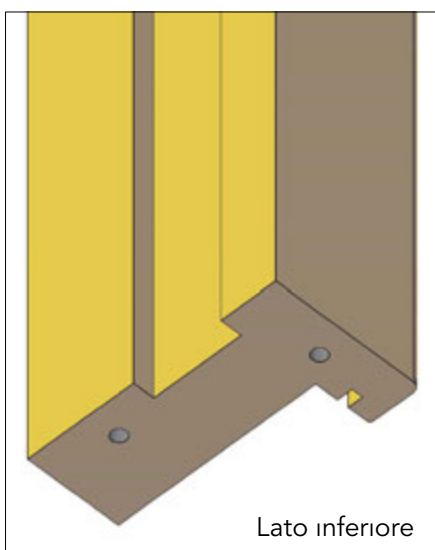
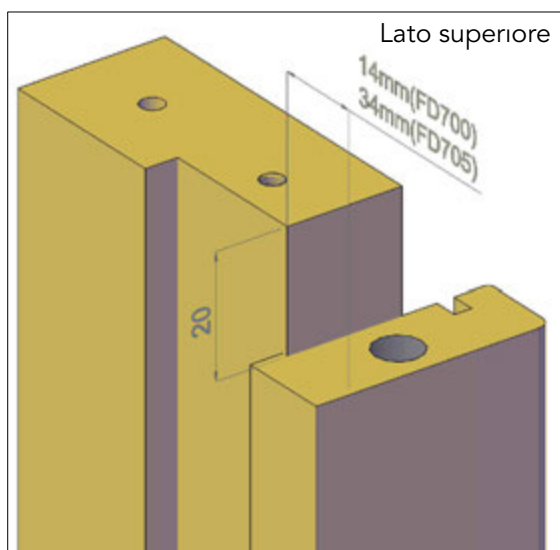
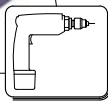


12

Foratura
Ø10mm

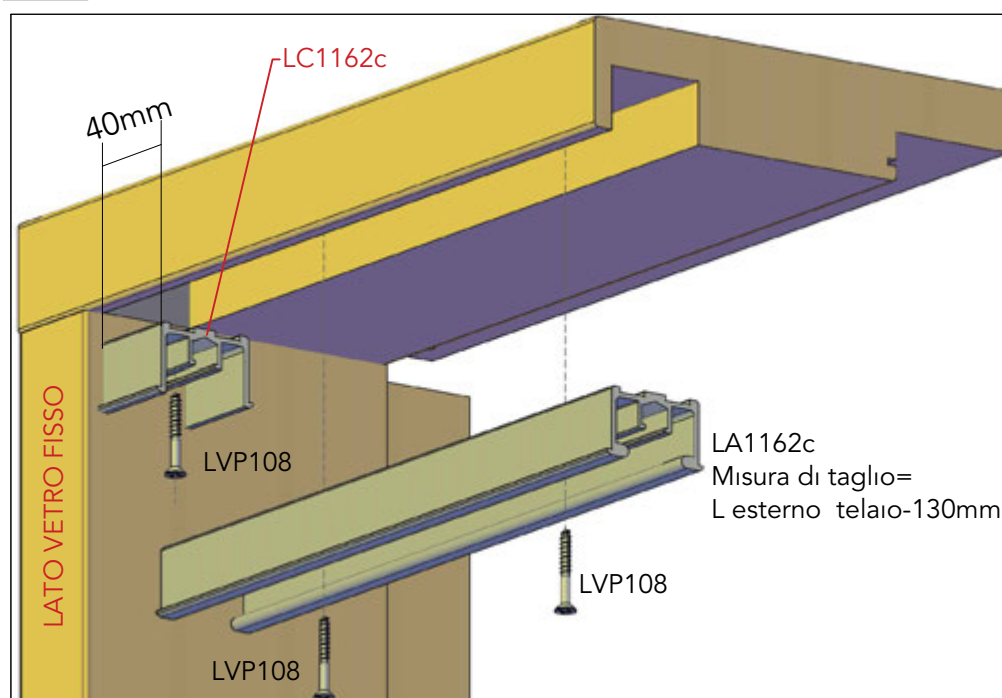


Foratura Ø4mm

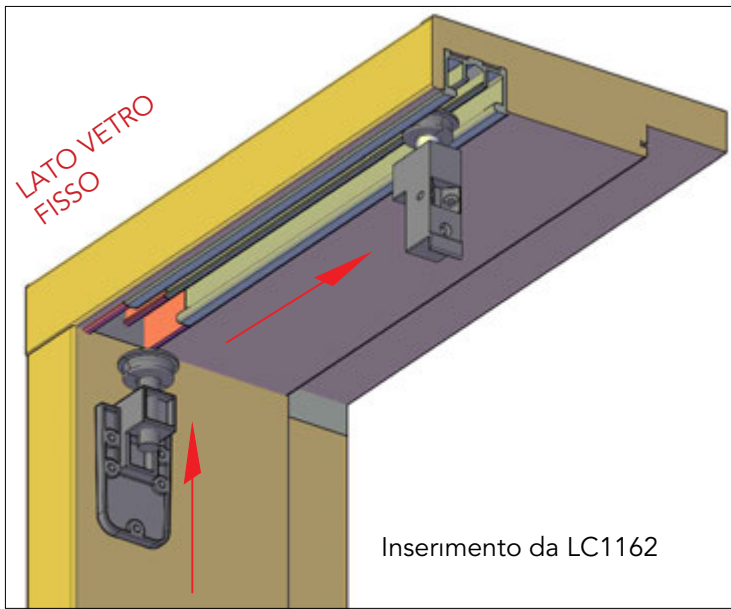


Lavorazioni automatiche
eseguite su CNC STEMA

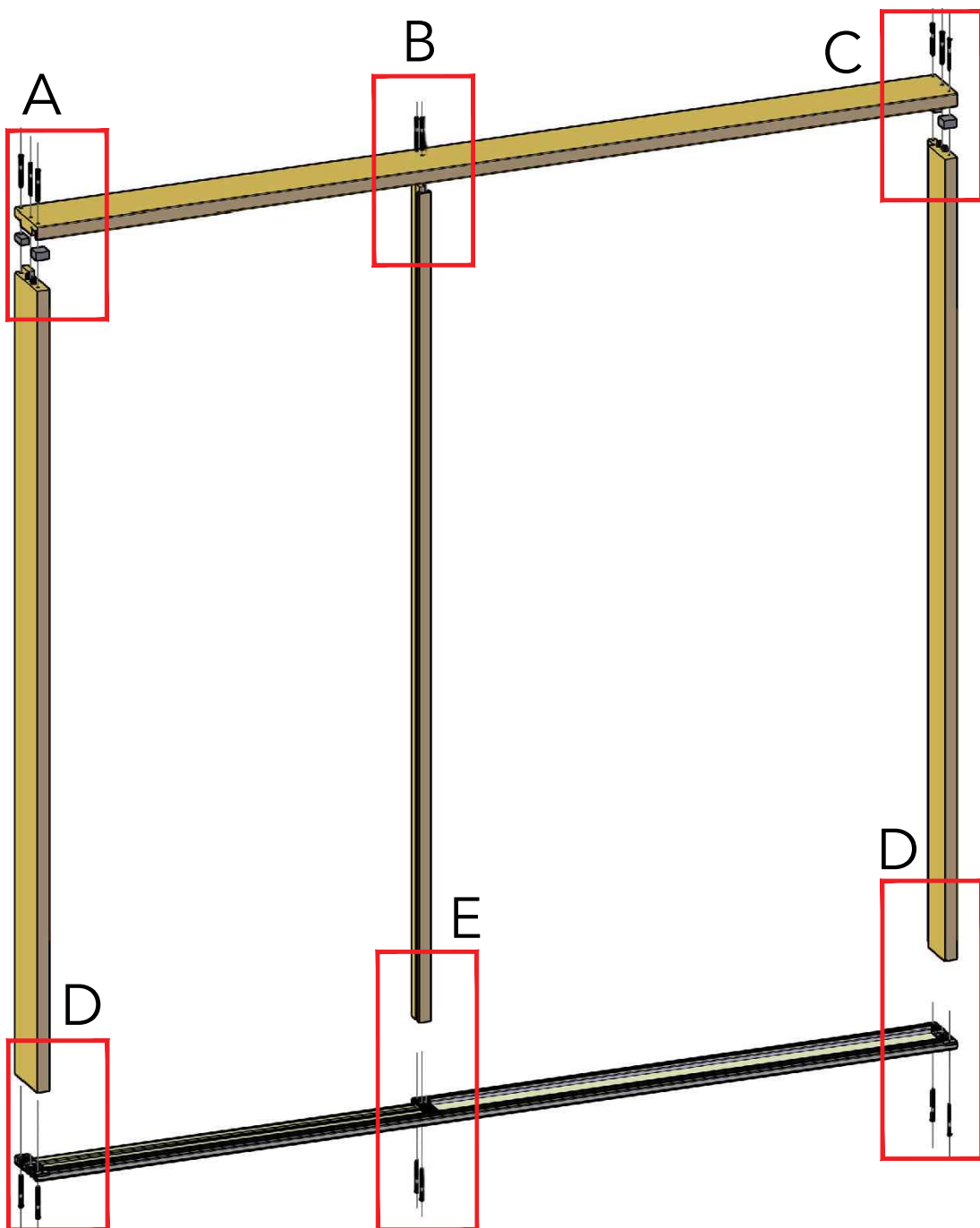
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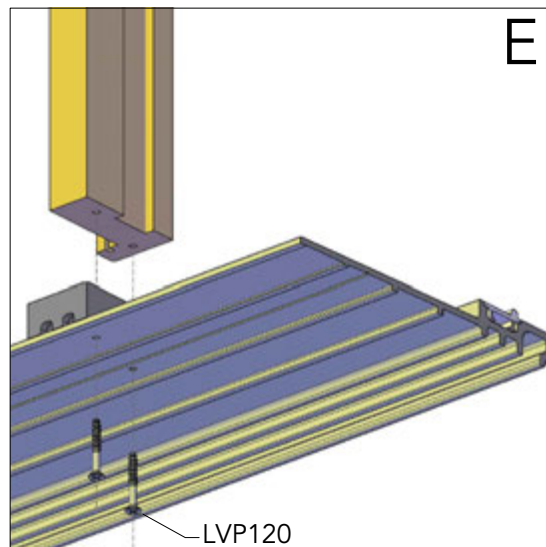
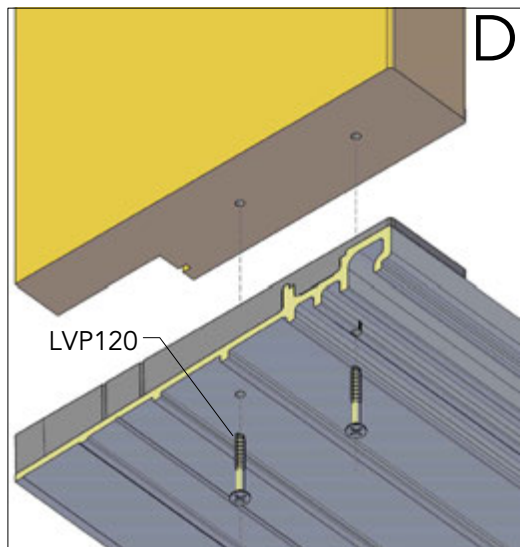
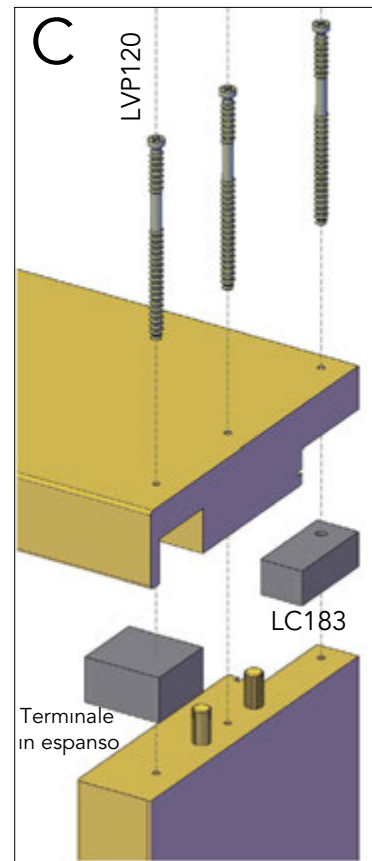
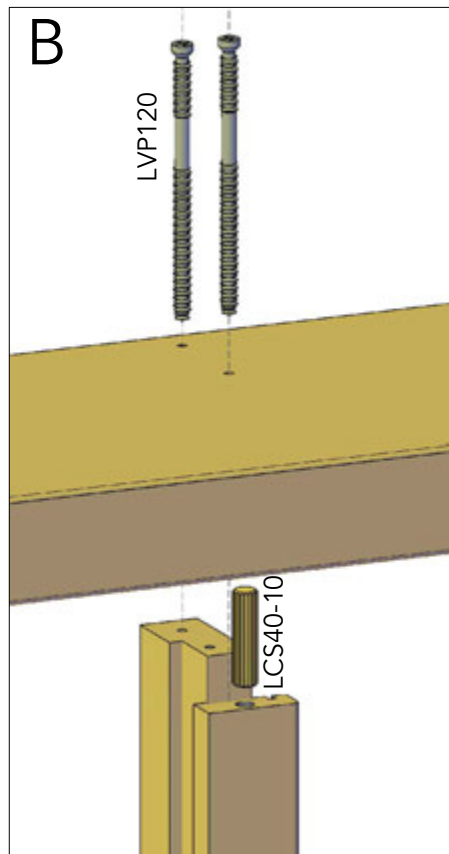
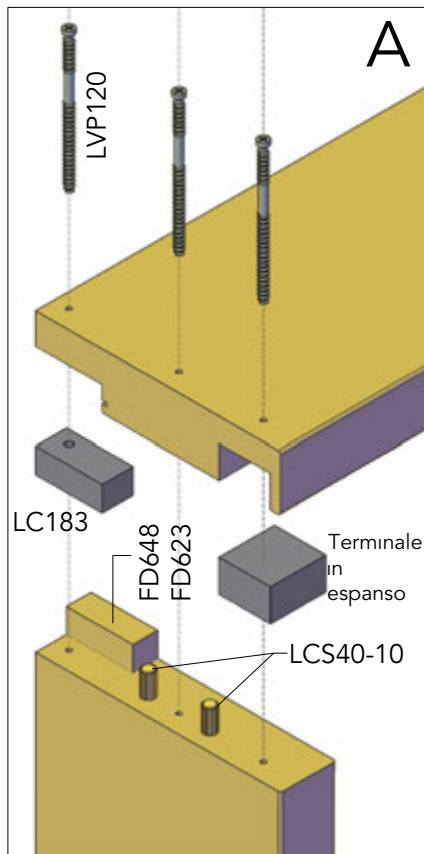


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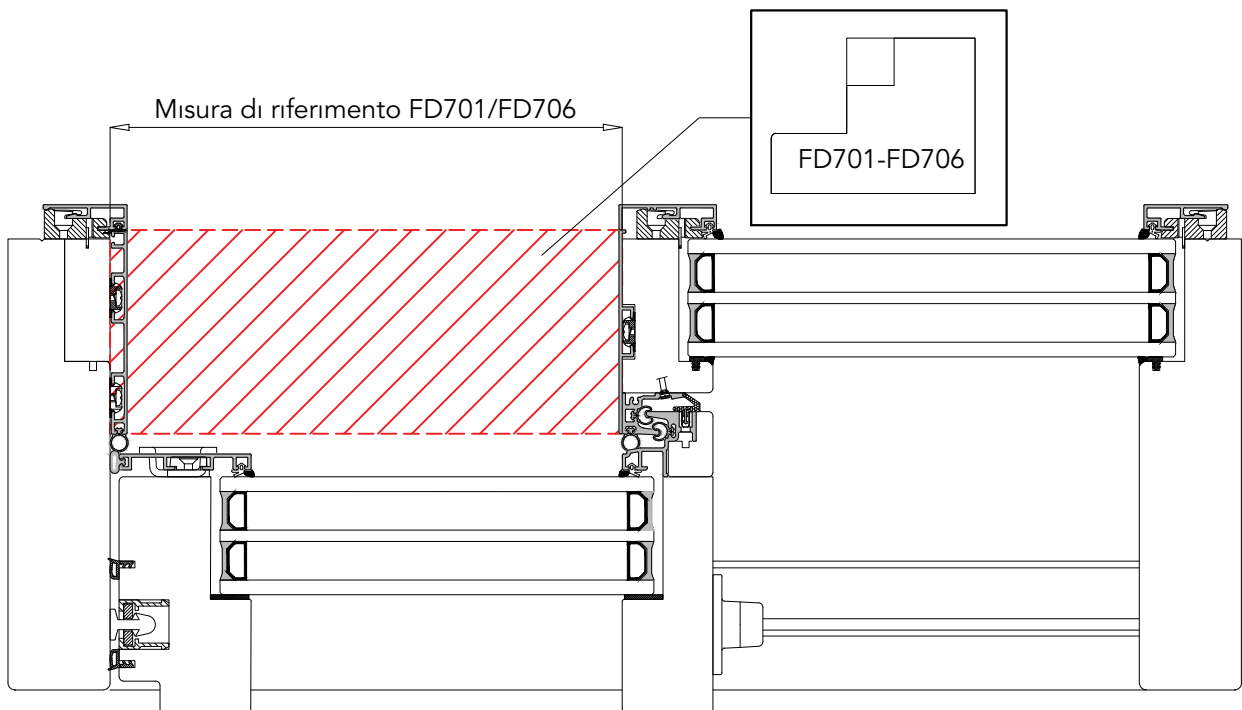
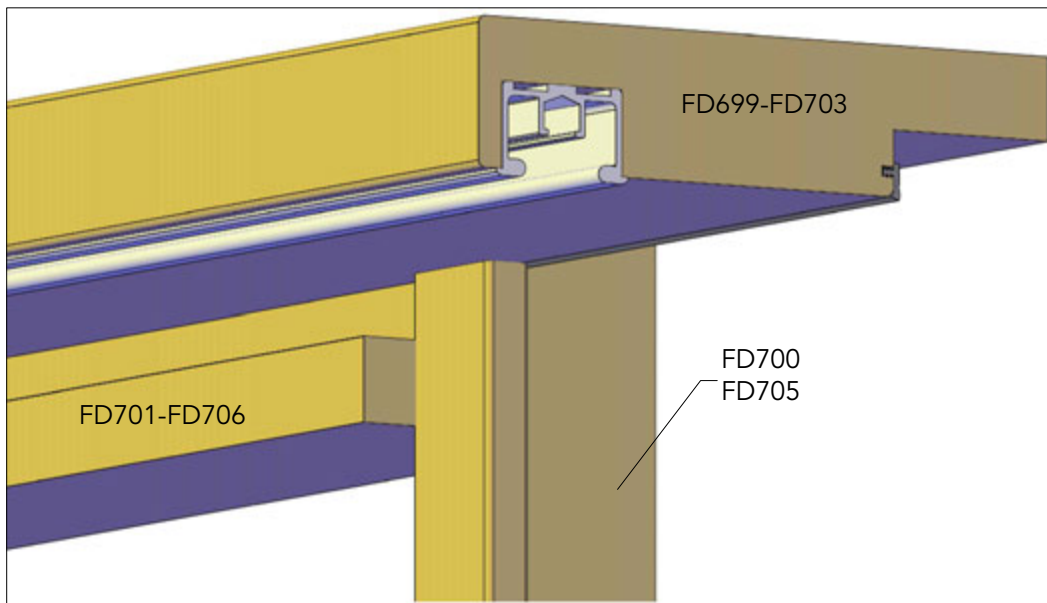
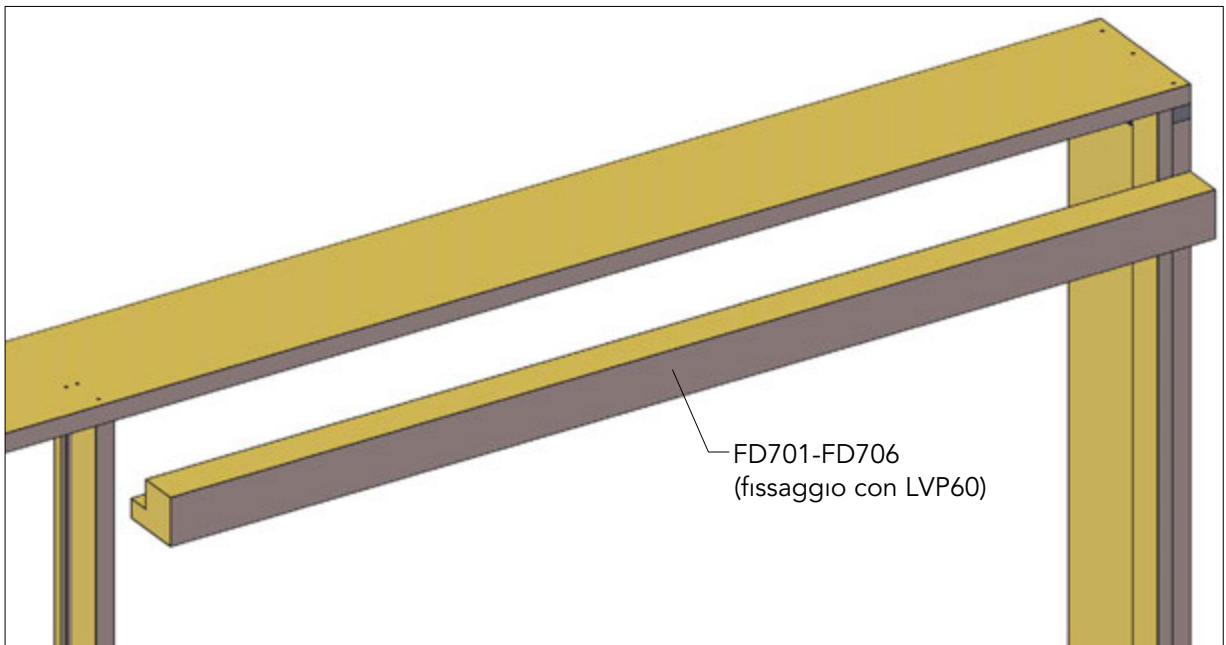


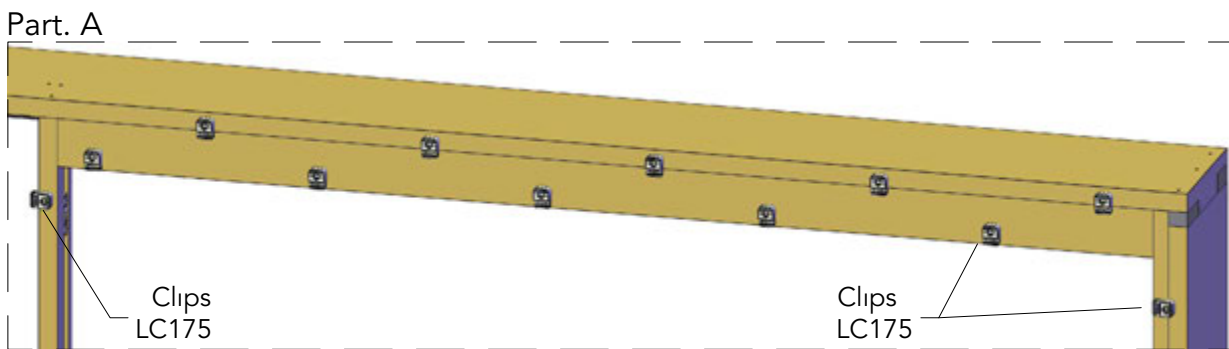
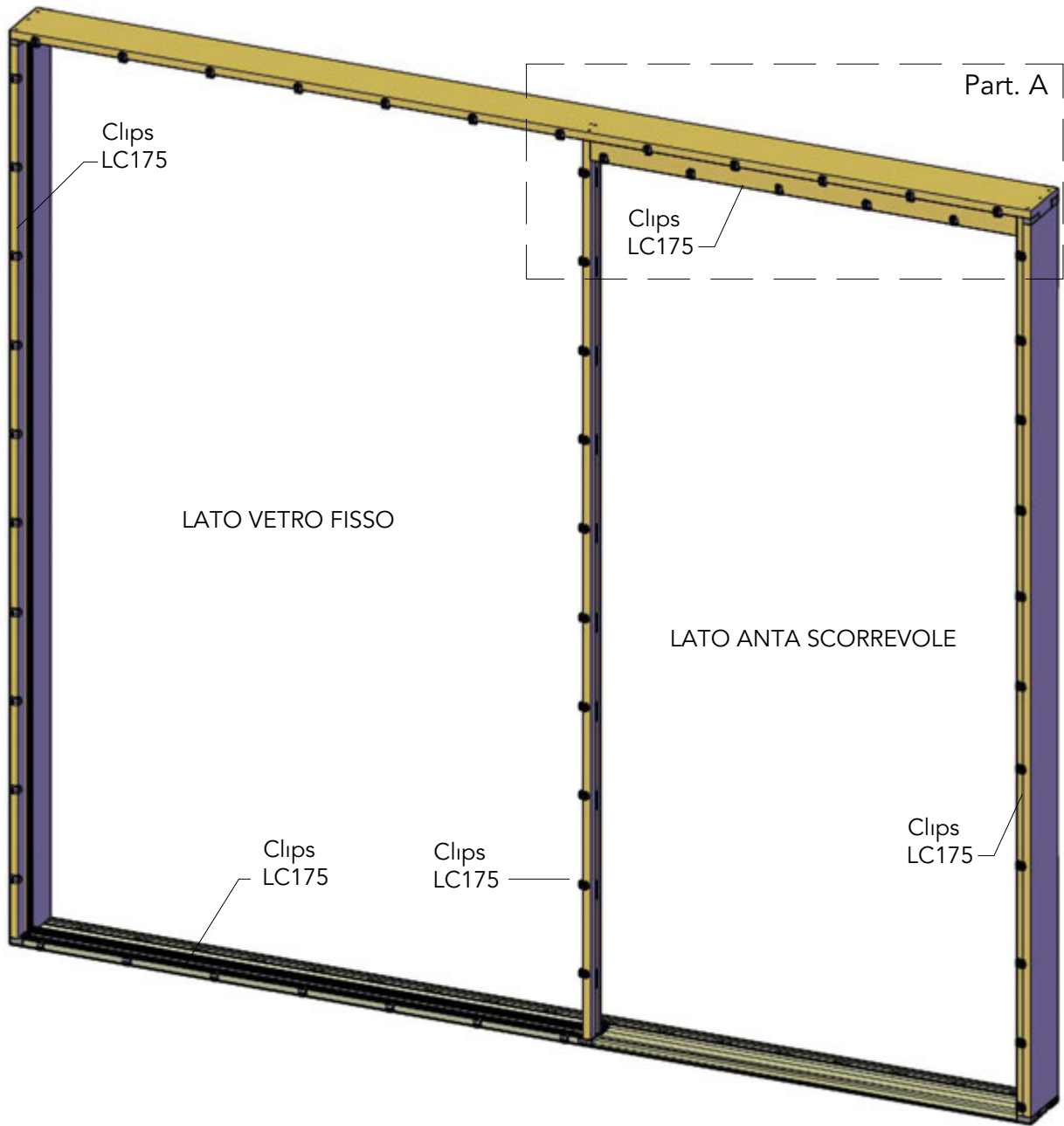
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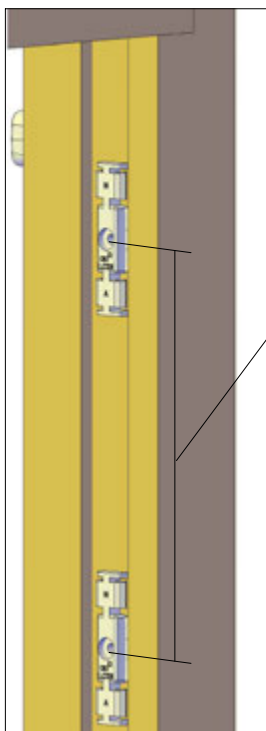
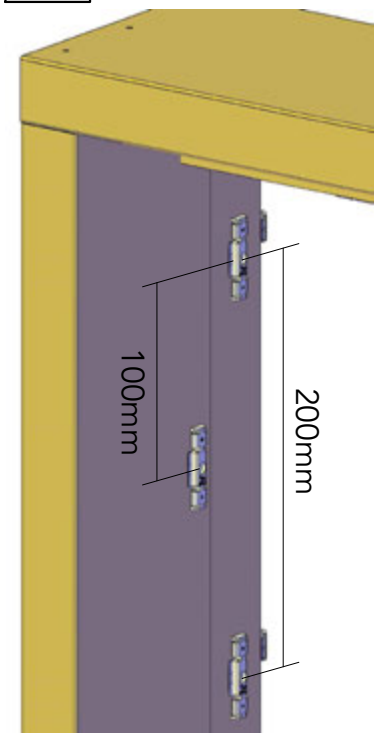


16

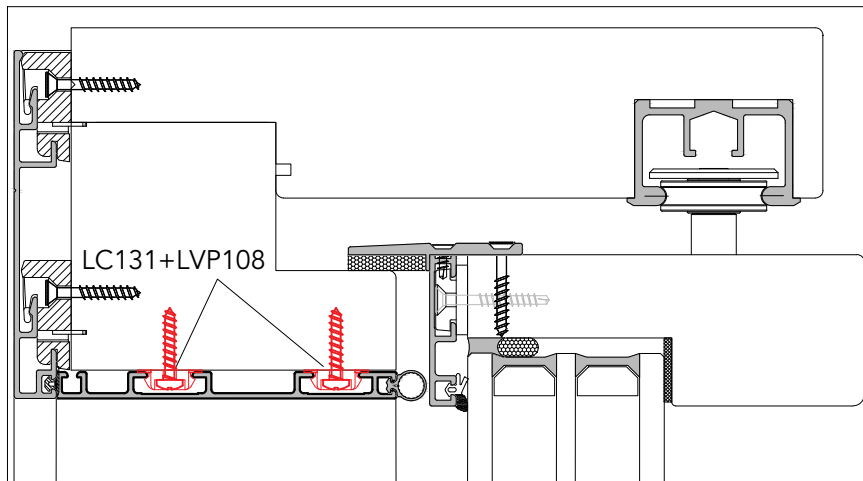
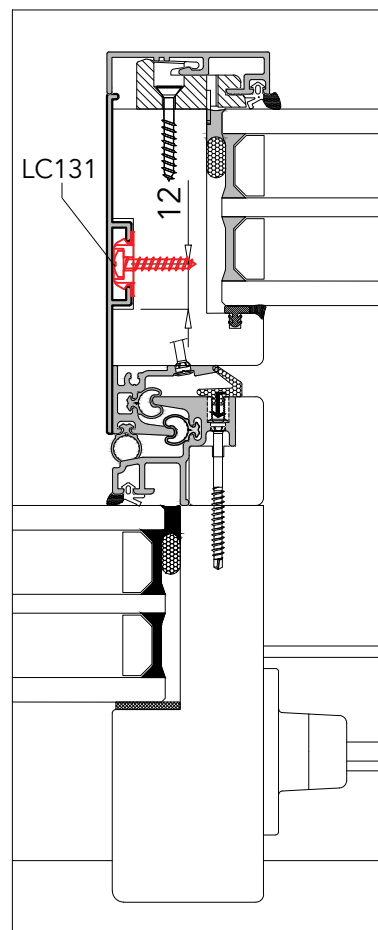
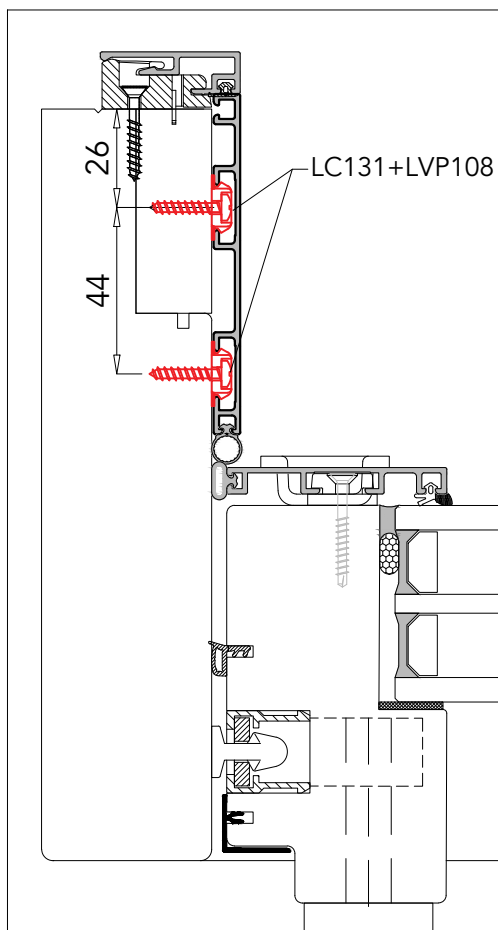




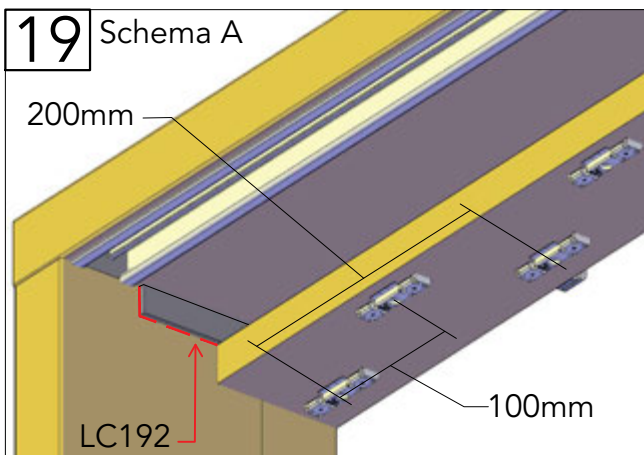
18



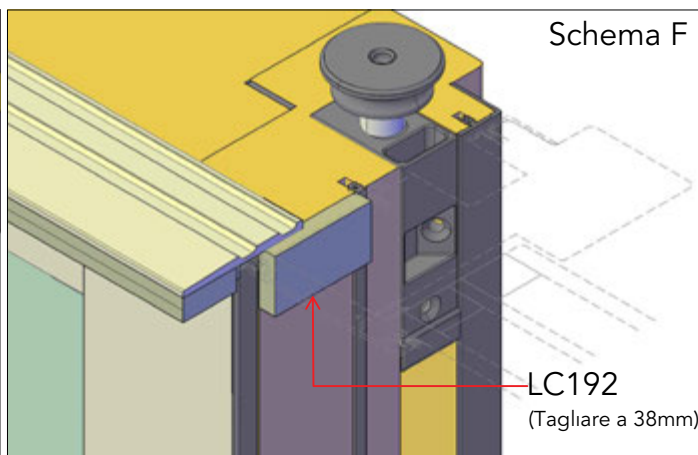
200mm



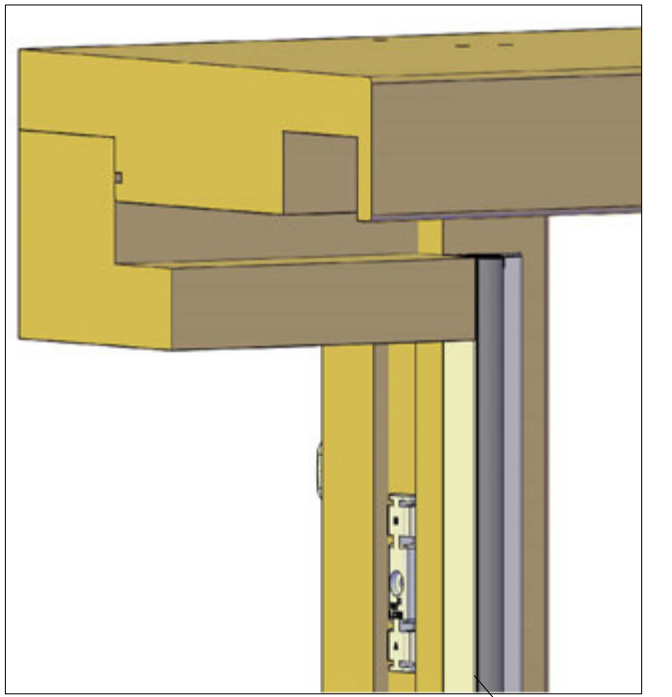
19 Schema A



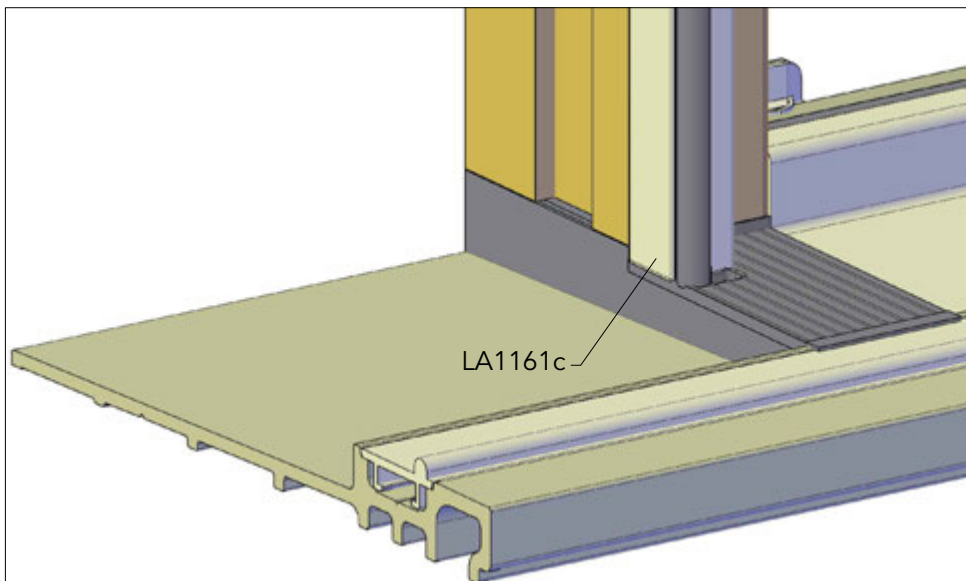
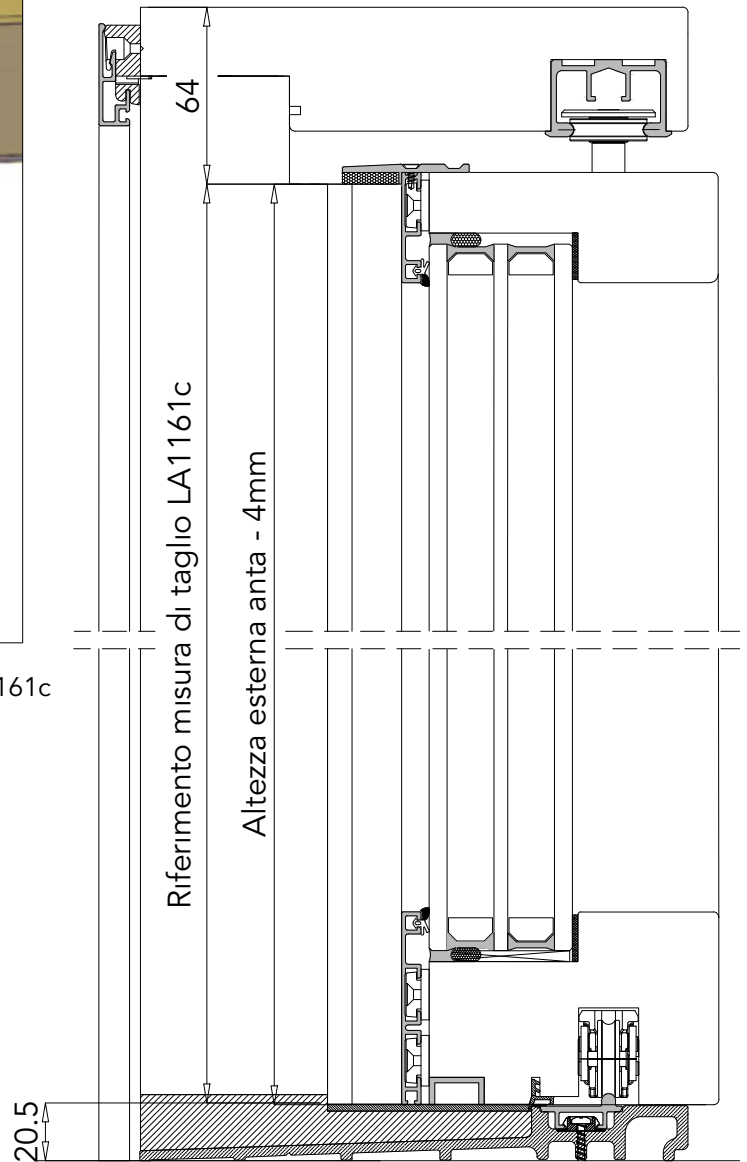
Schema F

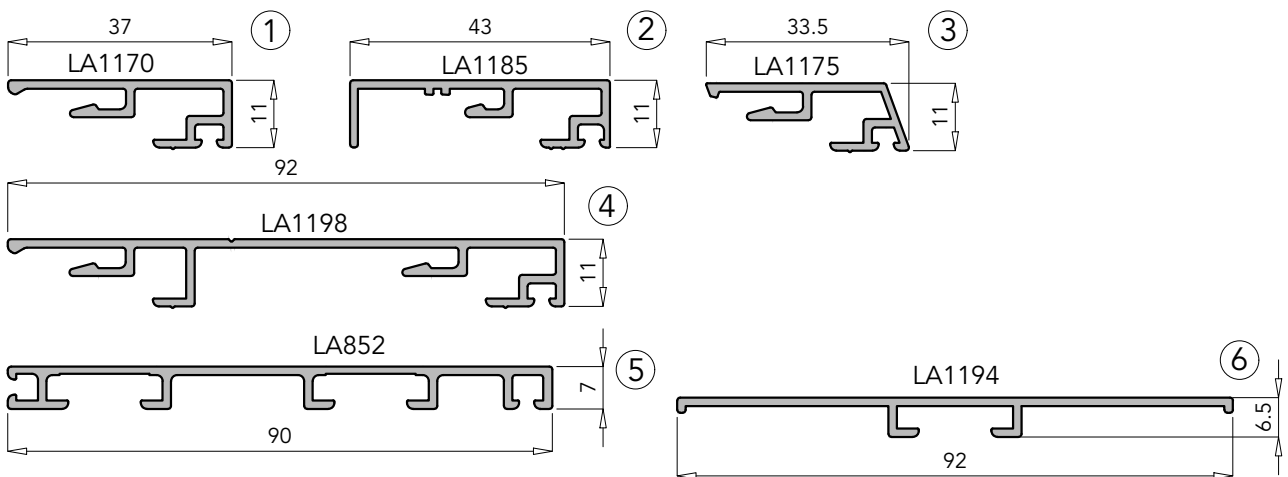
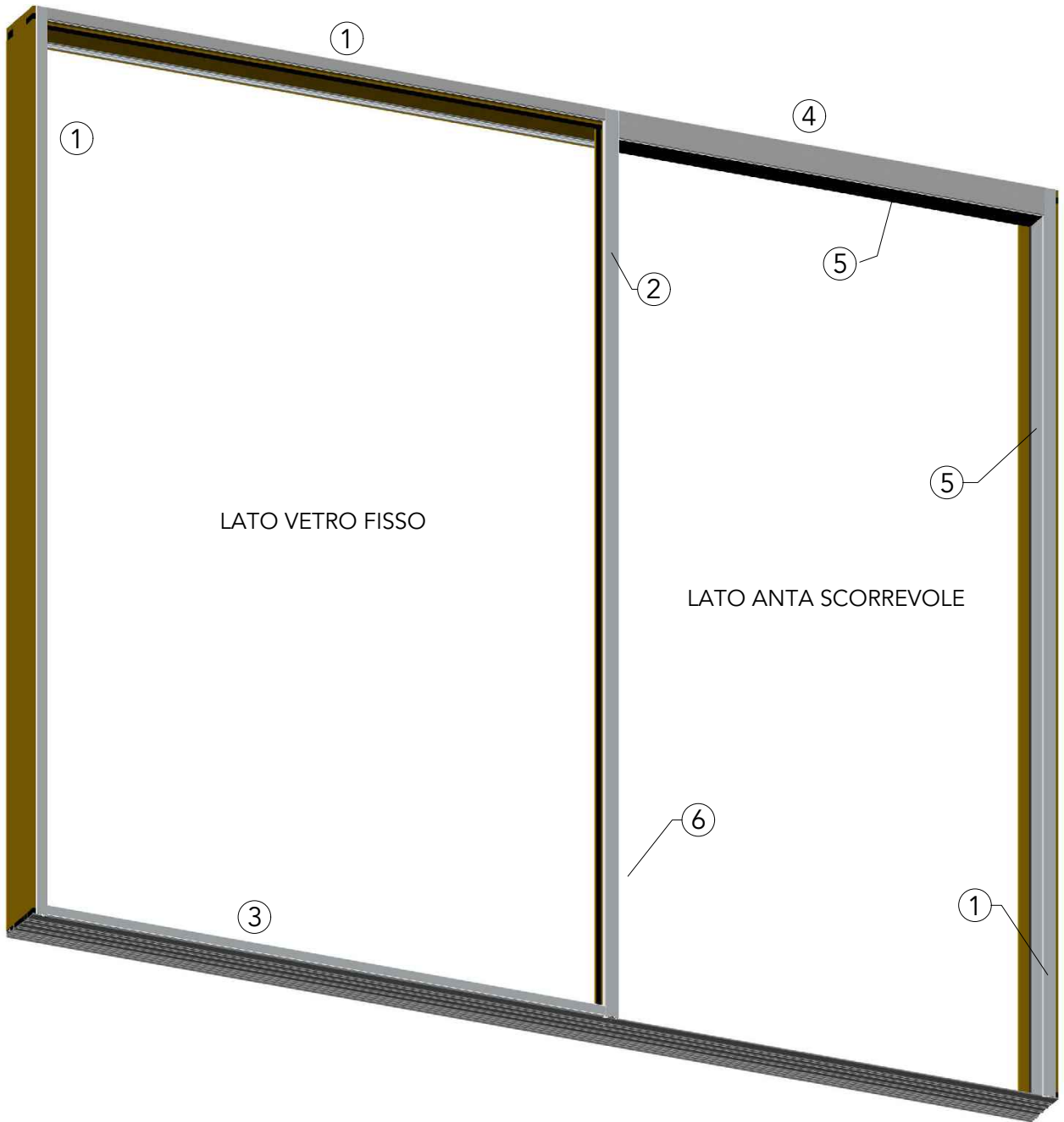


20

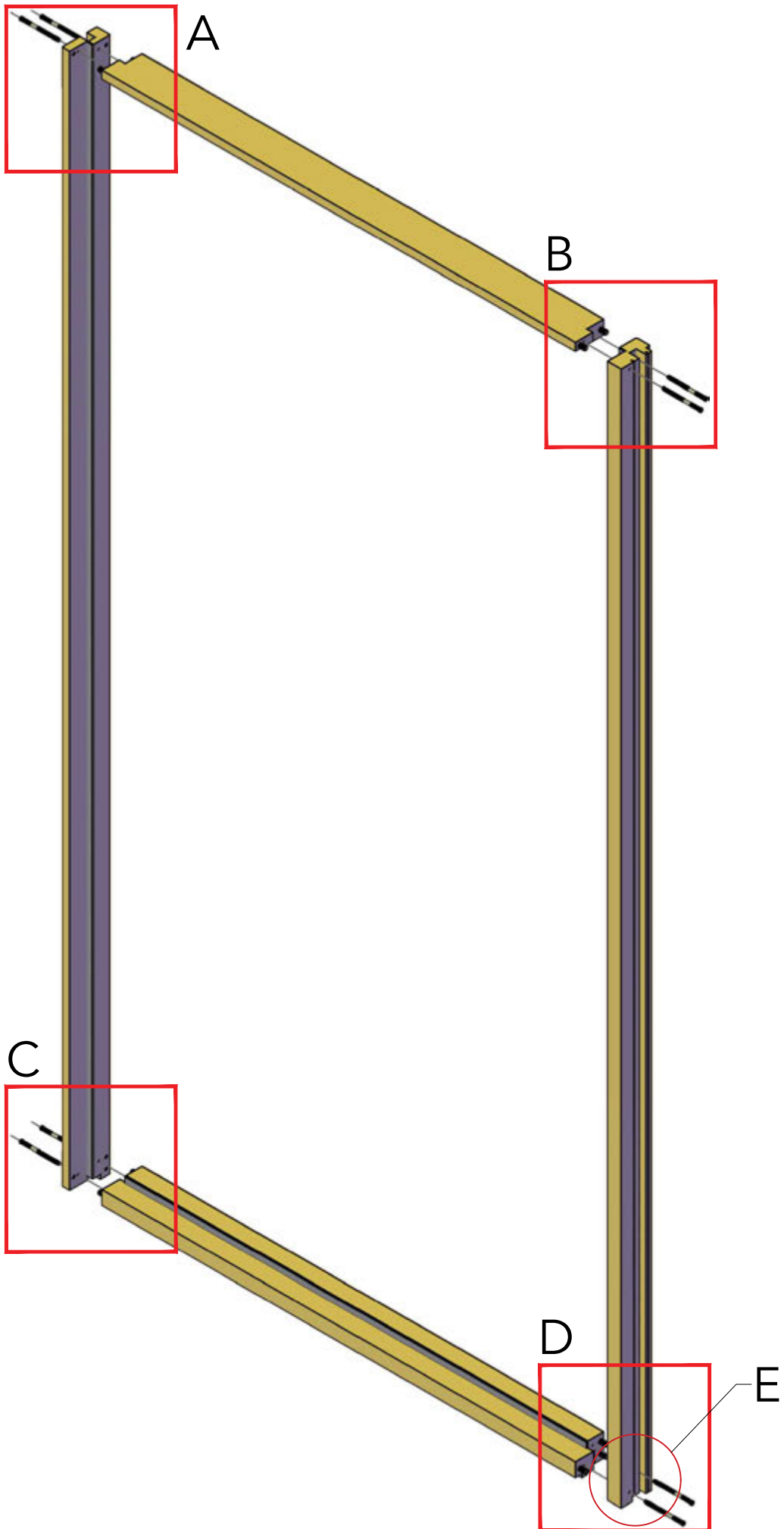


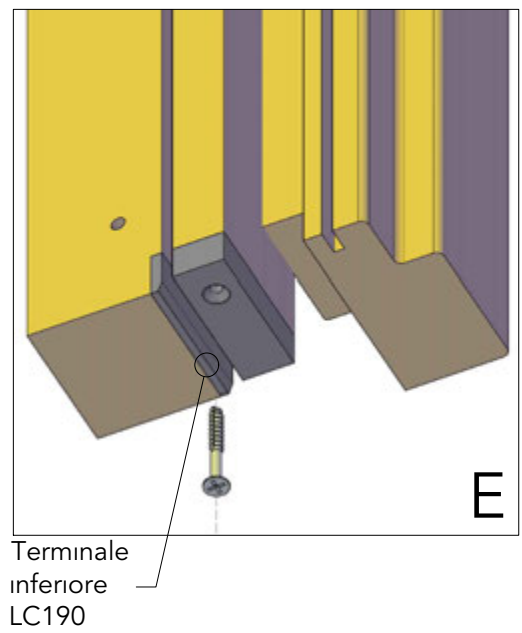
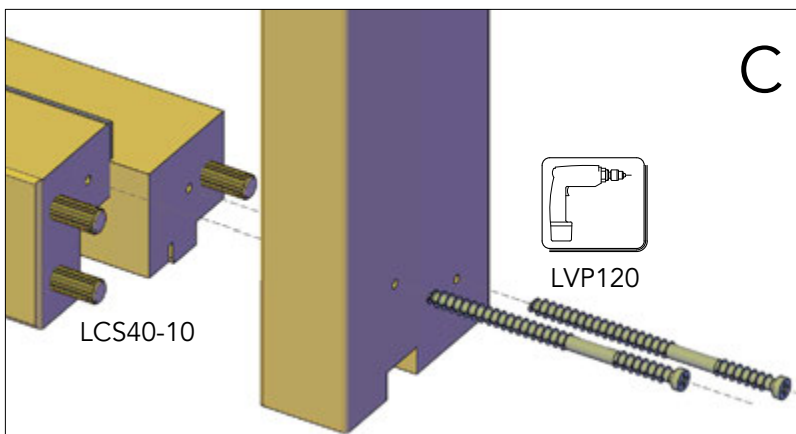
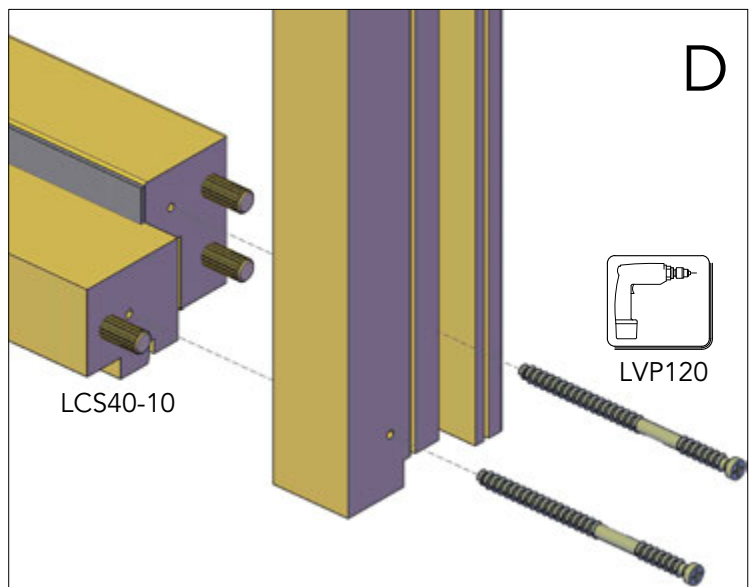
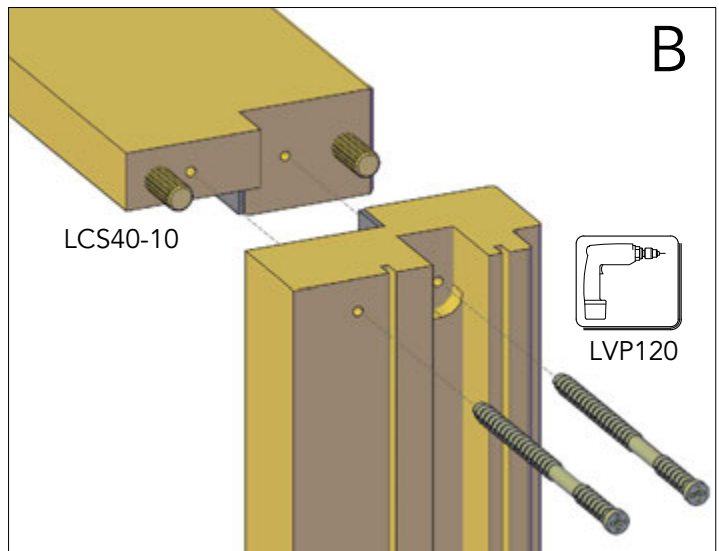
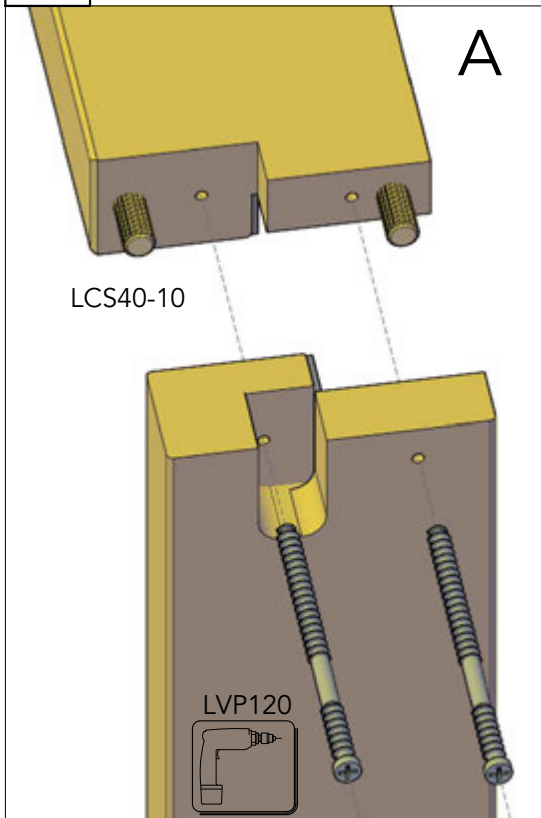
LA1161c

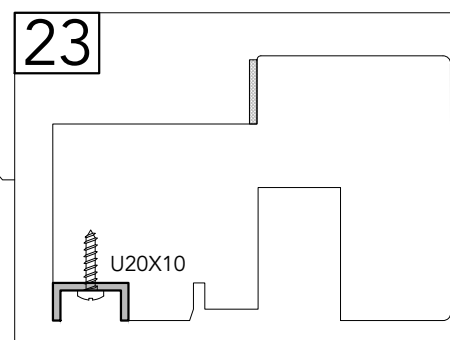
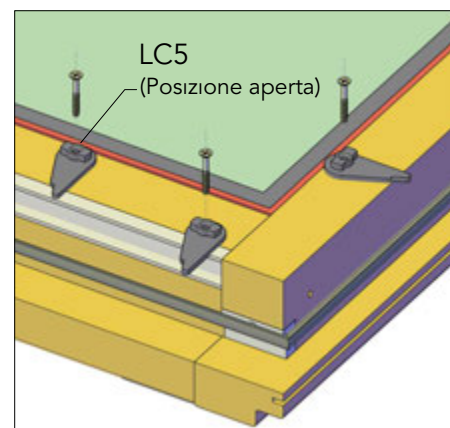
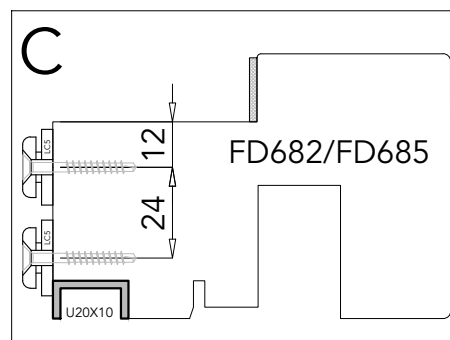
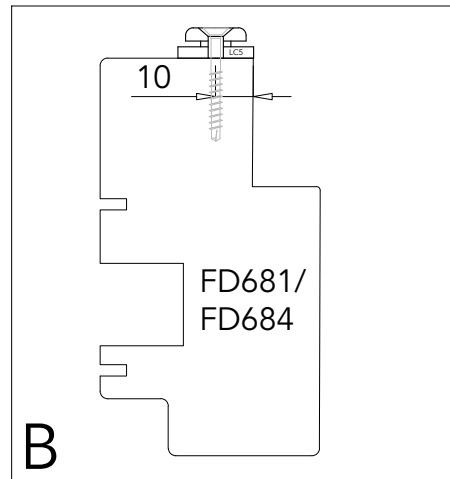
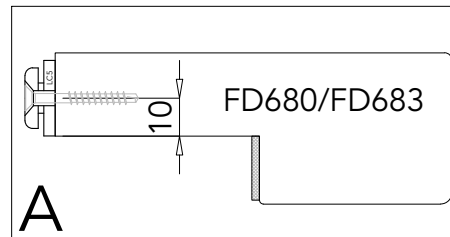
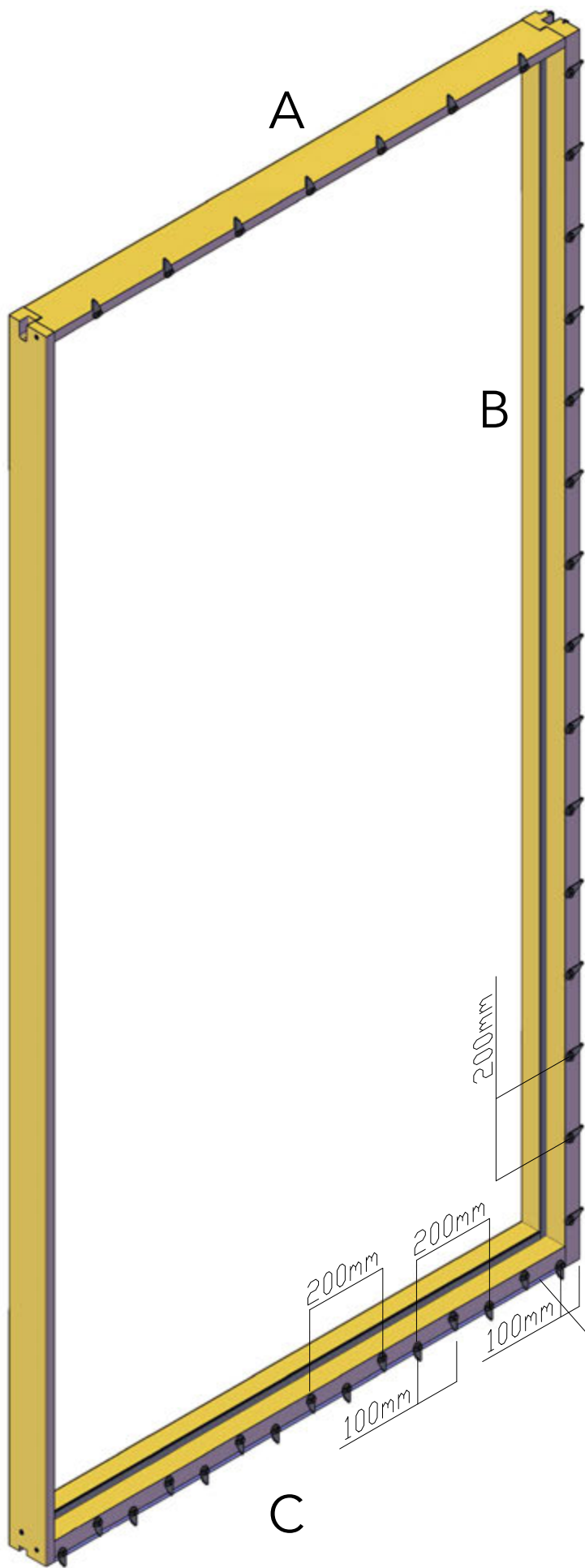




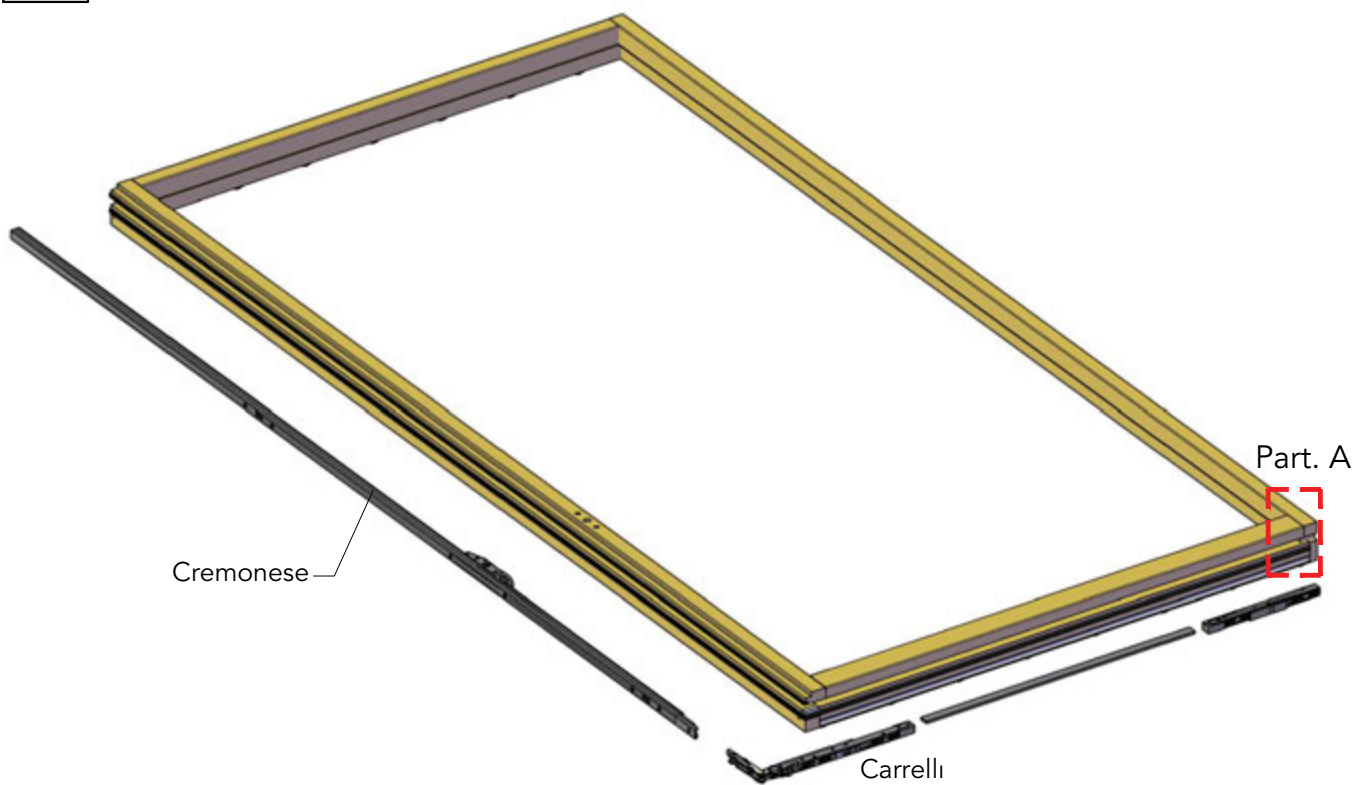
22



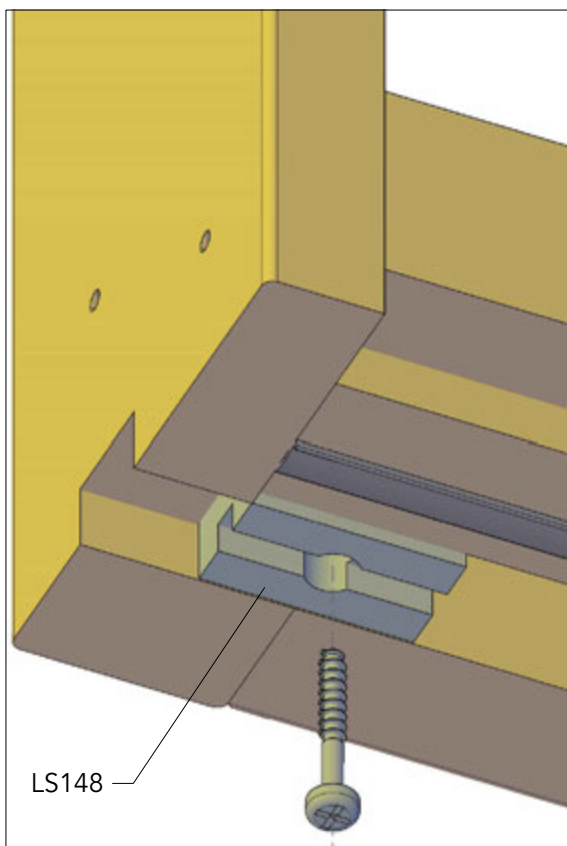


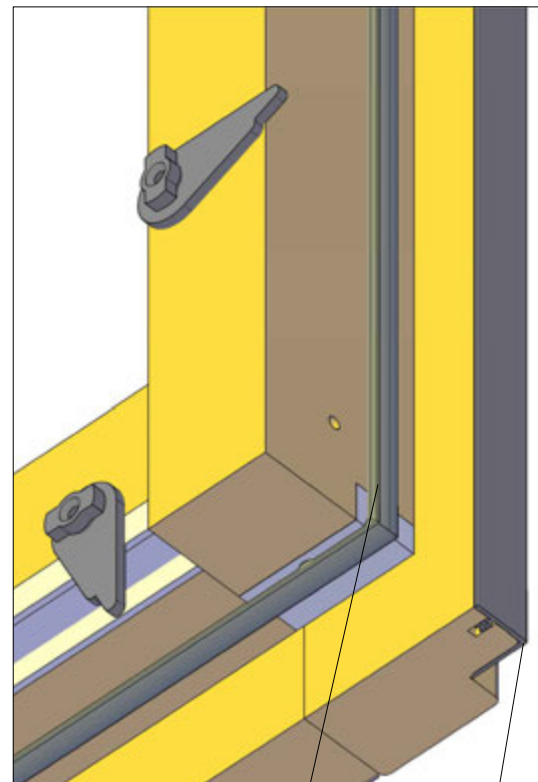
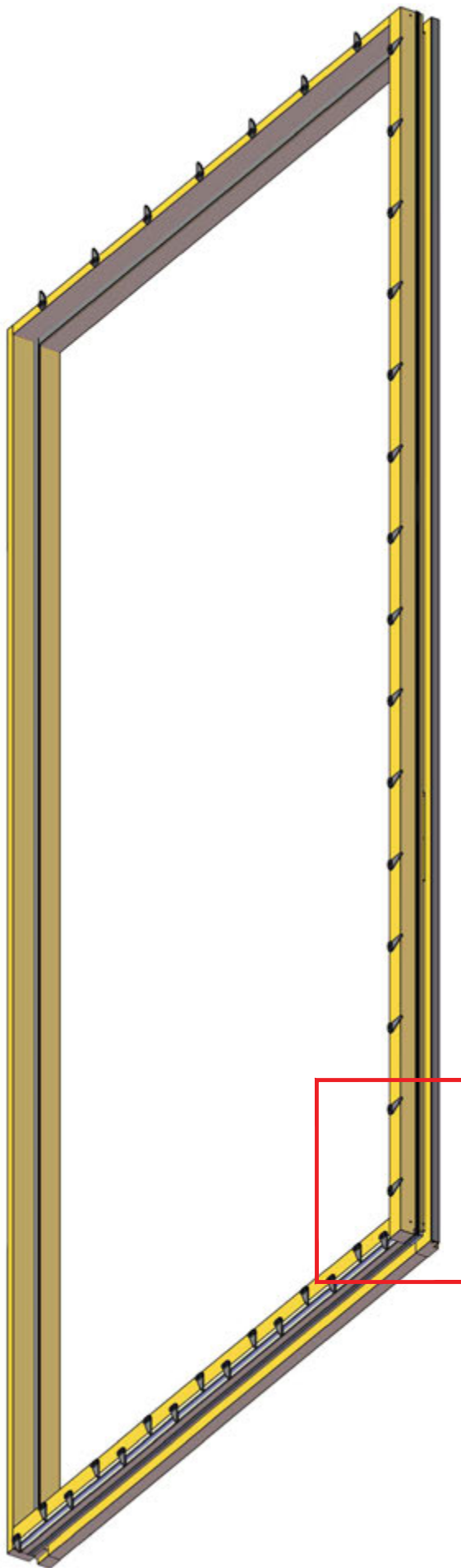


25



Part. A





LA669



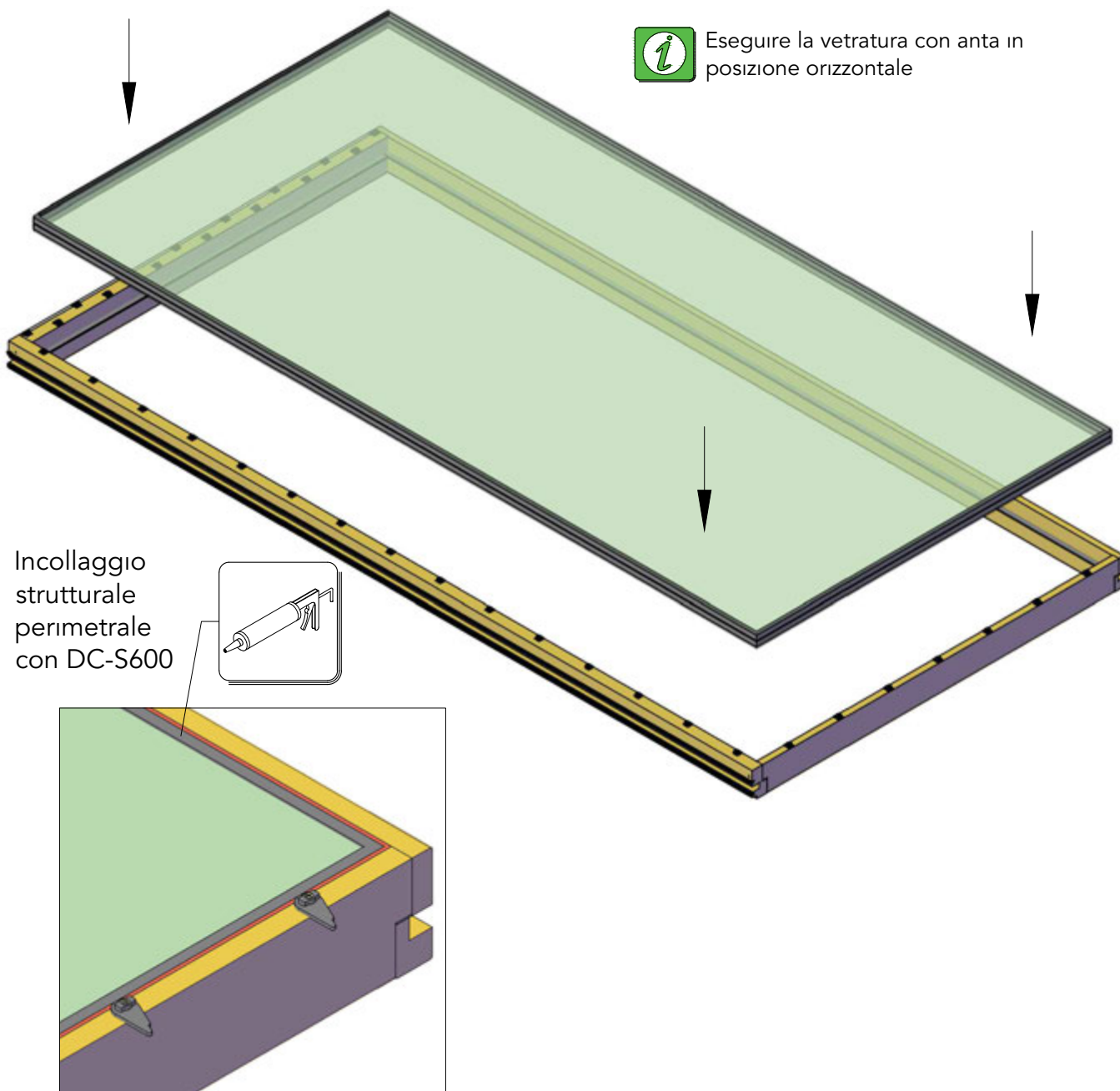
DE173-E
 Angolo saldato
 Misura 2,5x2,5mt*
 colore nero

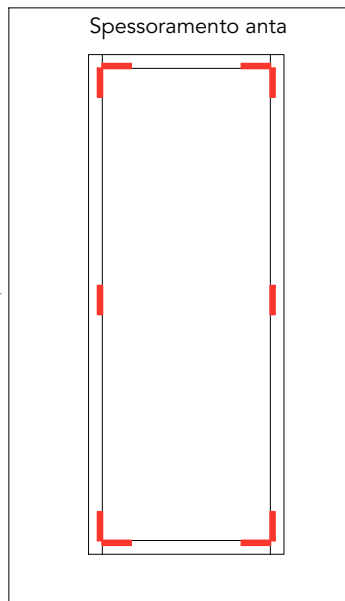
Per misure superiori a 2,5mt
 giuntare l'angolo con la
 guarnizione DE173 a metri

27

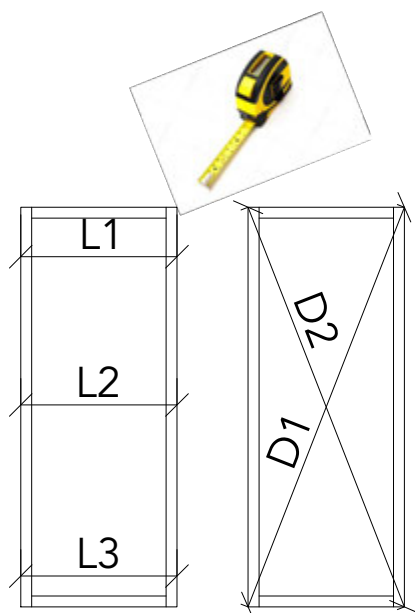


28



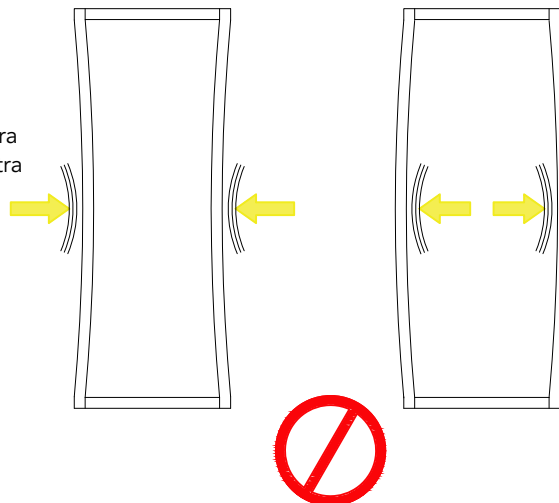


Inserire il vetro e procedere con lo spessoramento (vedi schema seguente)

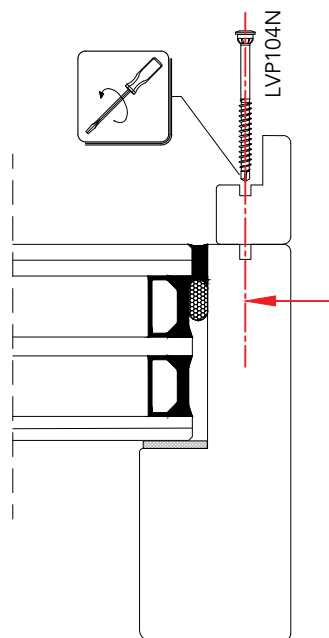
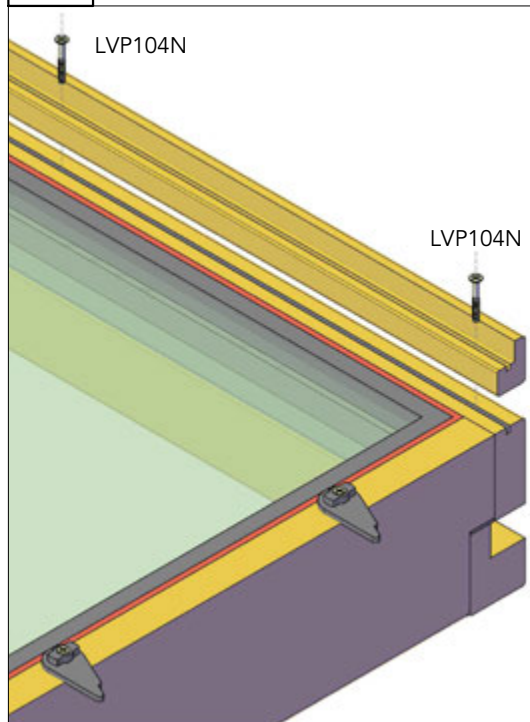


IMPORTANTE:

- verificare la misura esterna dell'anta in più punti, spessorare in maniera uniforme in modo da mantenere i montanti e traversi perpendicolari tra loro ($L1 = L2 = L3$)
- verificare che le 2 diagonali sull'anta siano uguali ($D1 = D2$)

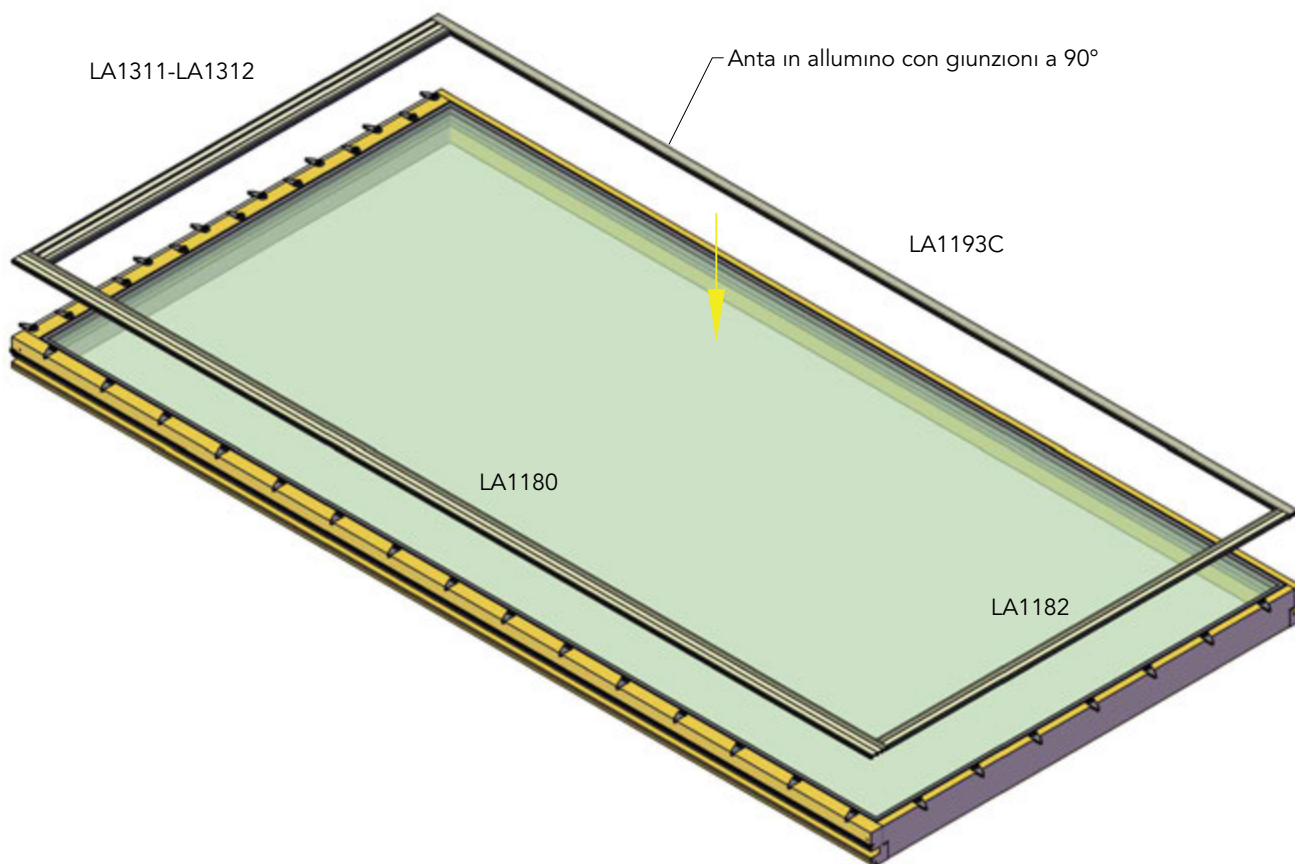


30

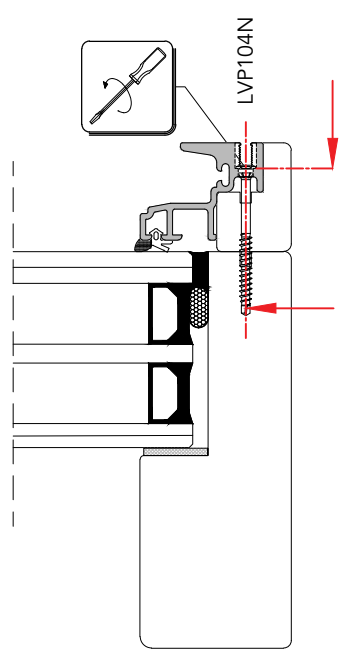
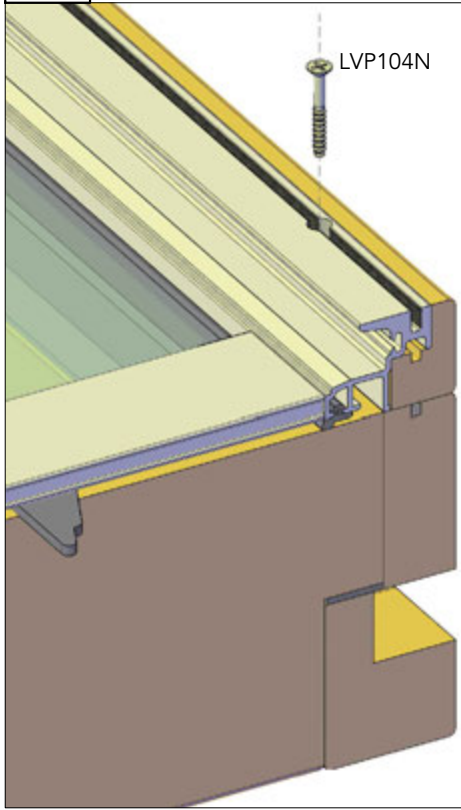


Fissare FD715 con vite LVP104N
passo 300mm

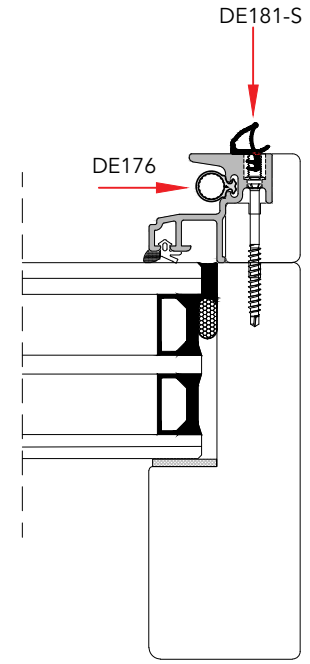
31



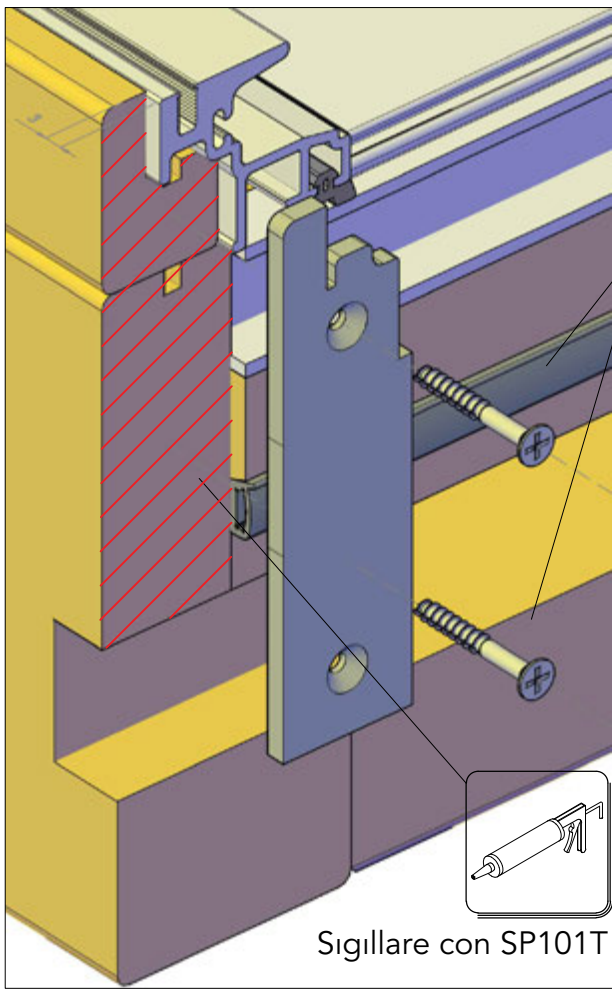
31



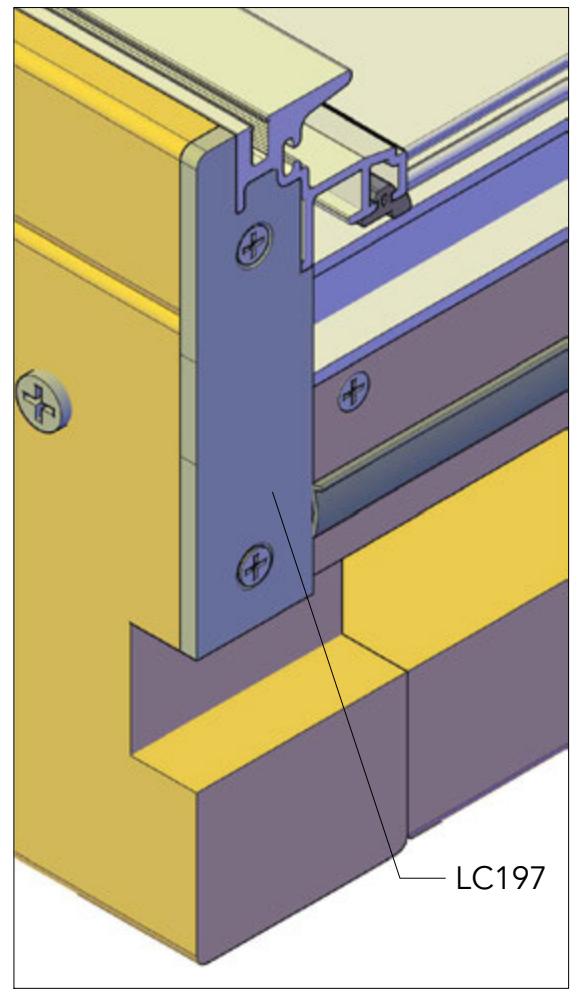
Fissare LA1193c con vite LVP104N passo 300mm



Montare le guarnizioni DE181S e DE176

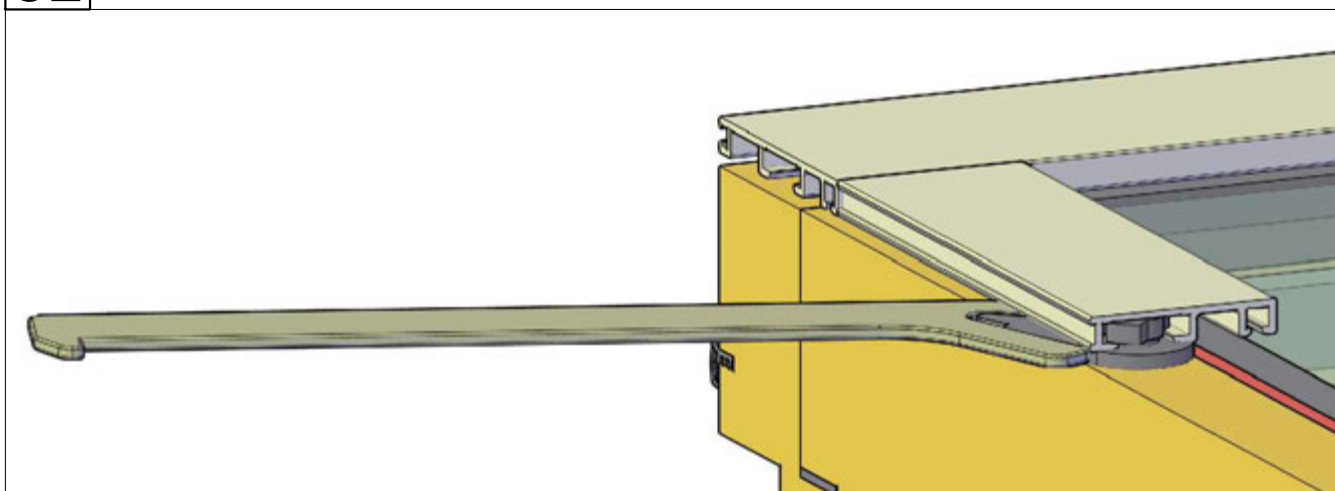


Sigillare con SP101T



LC197

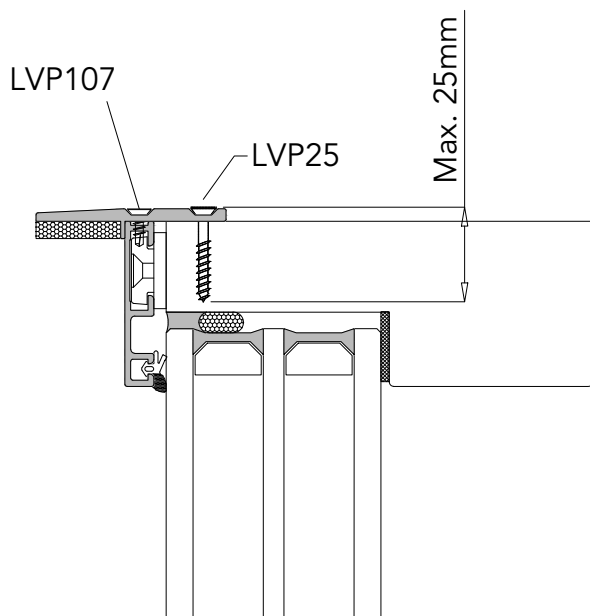
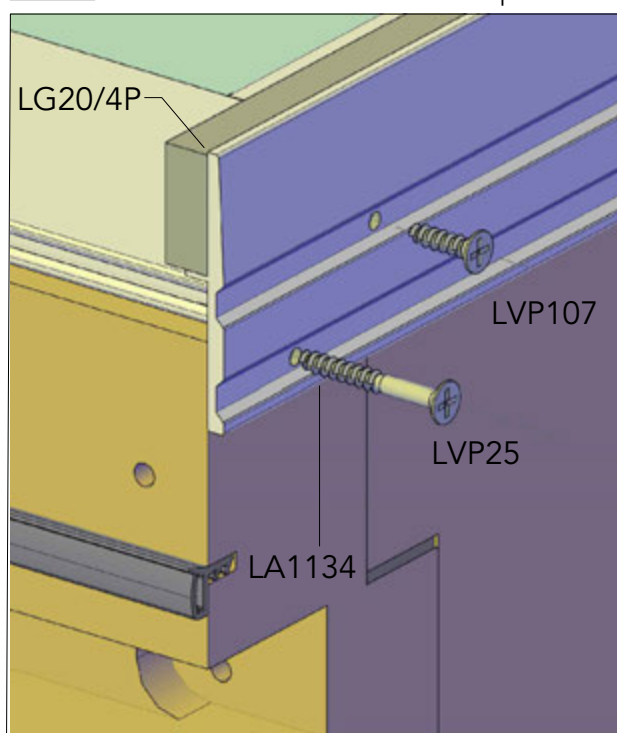
32



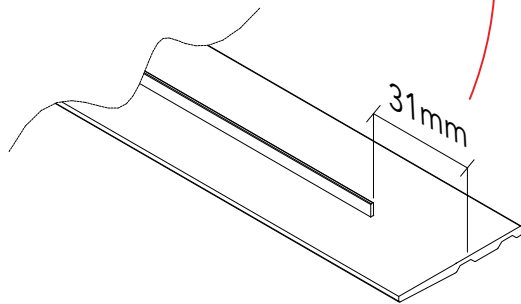
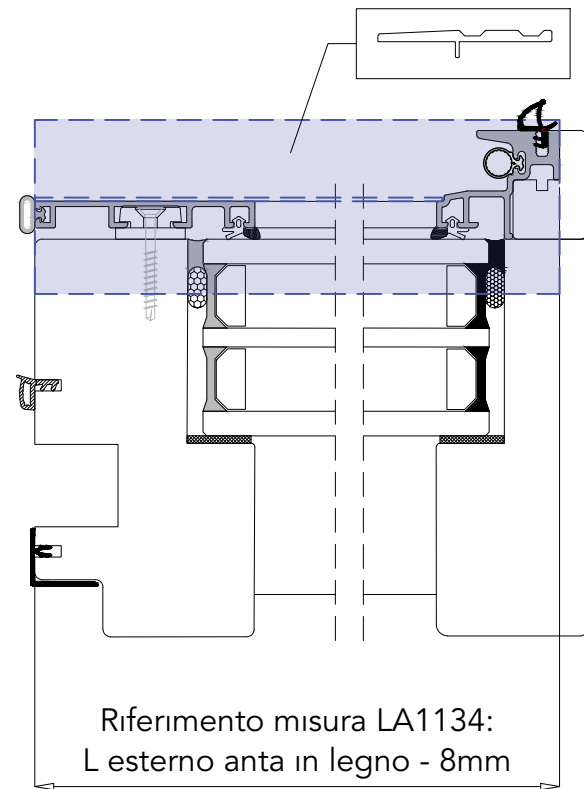
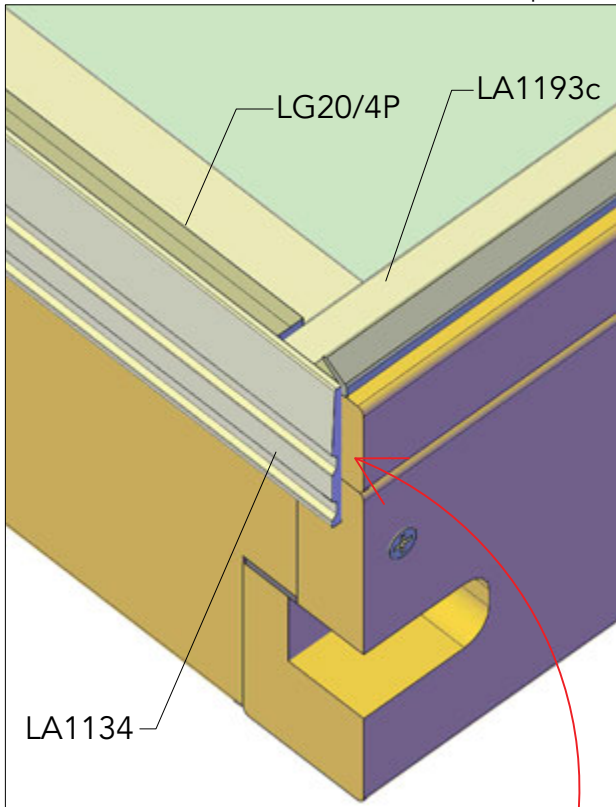
Ruotare le clips sui 3 lati con LD66 per bloccare il telaio in alluminio

33

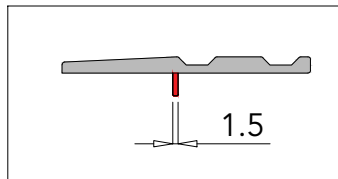
Anta -lato superiore-



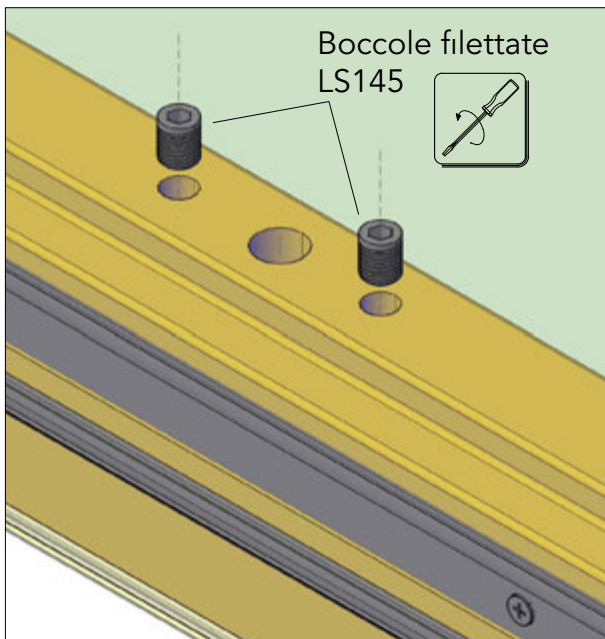
Anta -lato superiore-



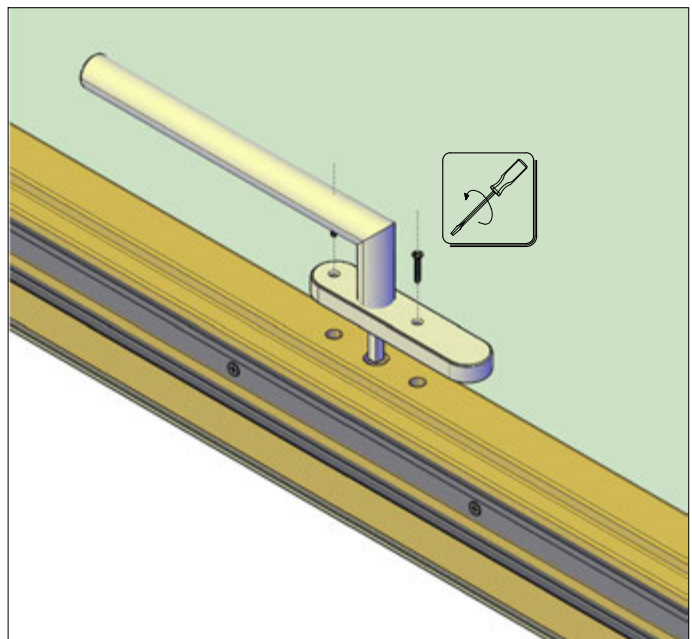
Lavorazione fresatura LA1134:
T015-098



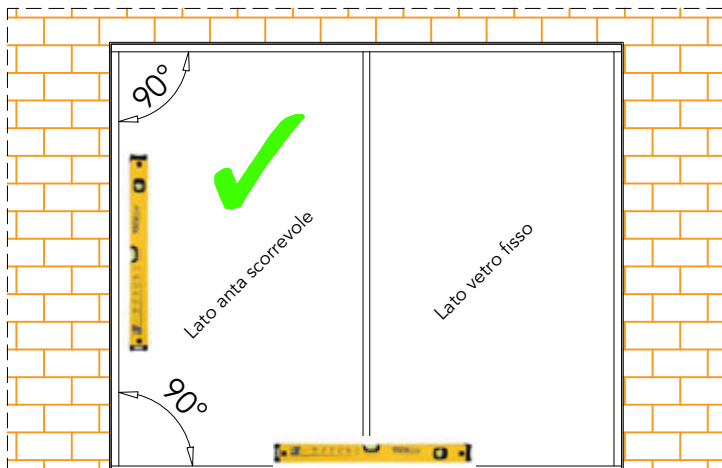
34



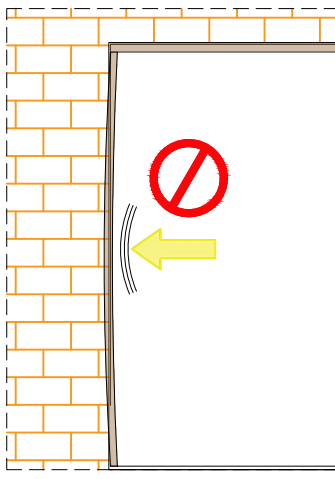
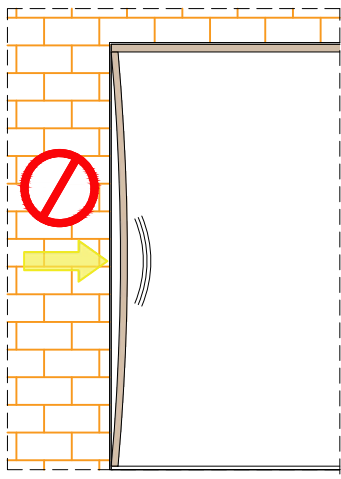
Fissaggio del maniglione anta



35

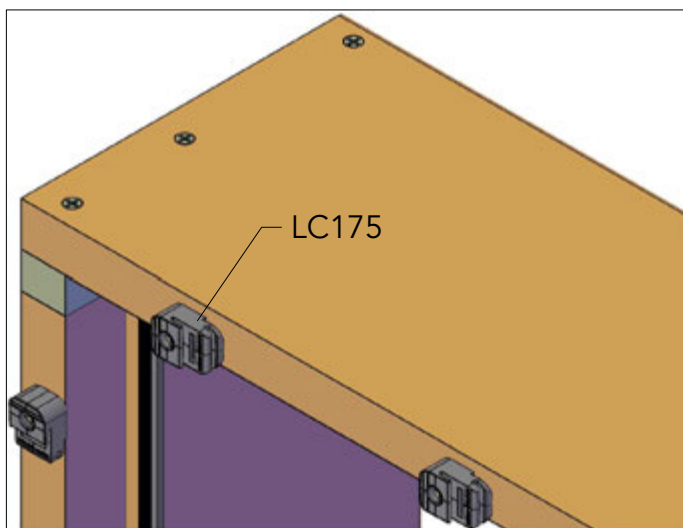


Posizionare il telaio, mettere in bolla e spessorare

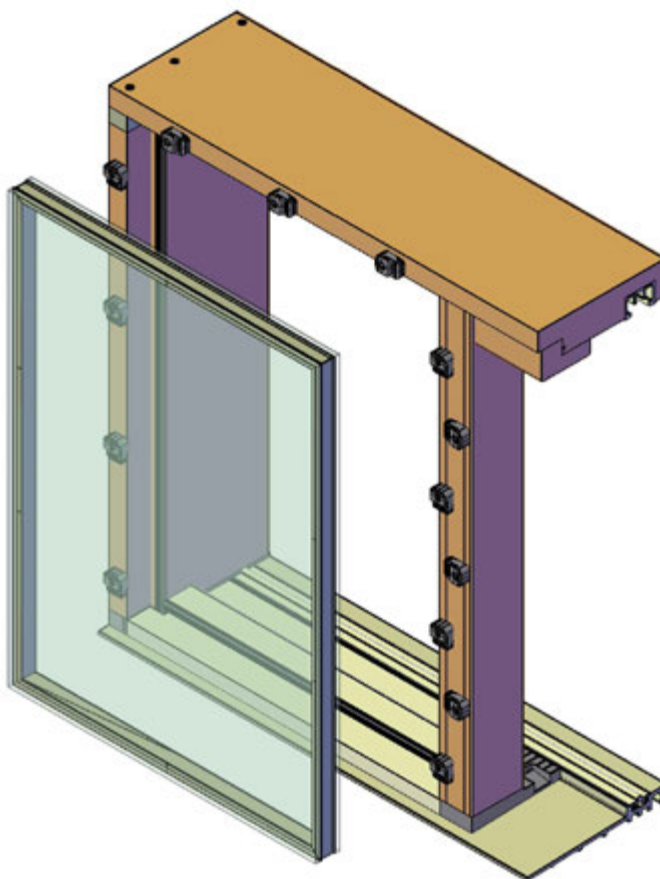


Durante la fase di fissaggio alla muratura, accertarsi che non si verifichino spancamenti nei montanti soprattutto nel lato telaio di chiusura dell'anta scorrevole

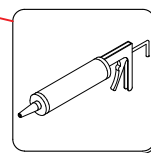
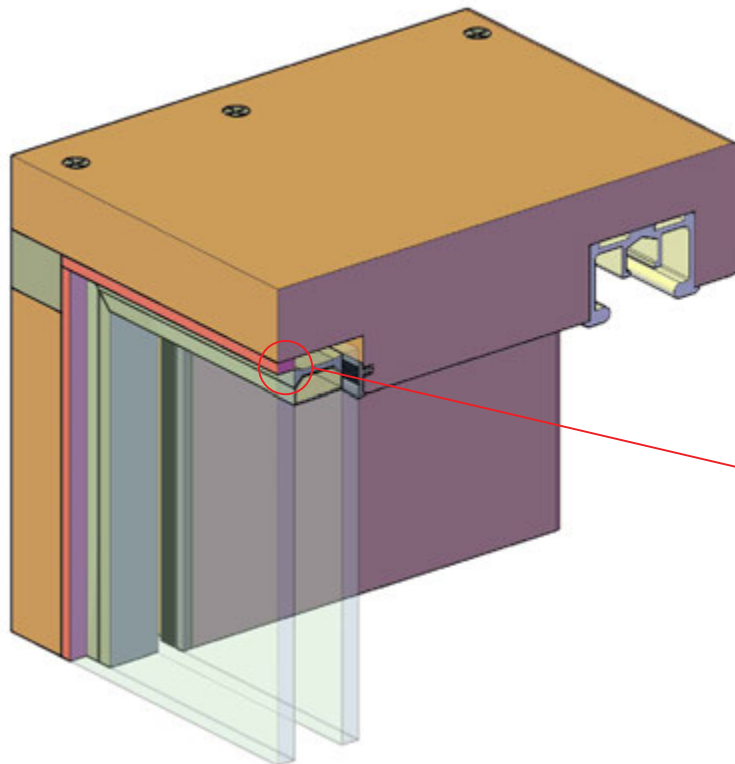
36



37

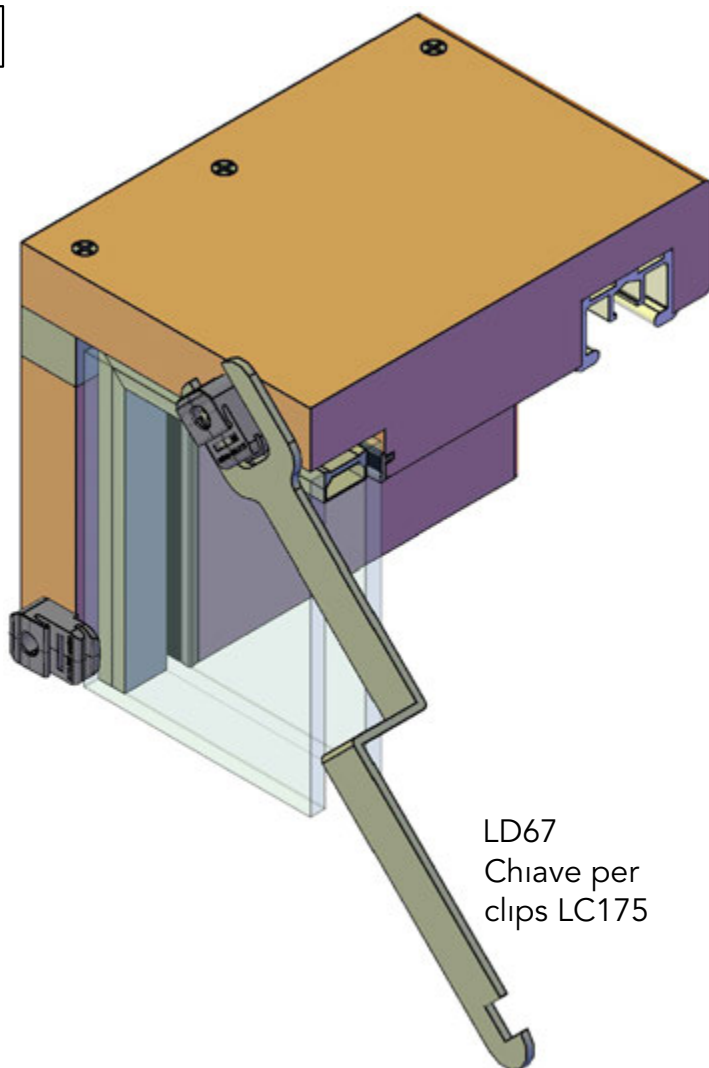


38



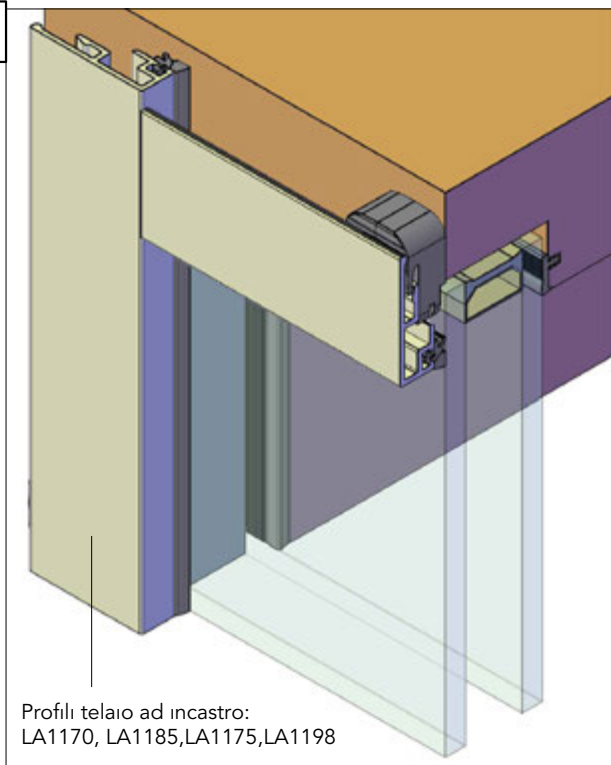
Incollaggio
strutturale
perimetrale con
DC-S600

39

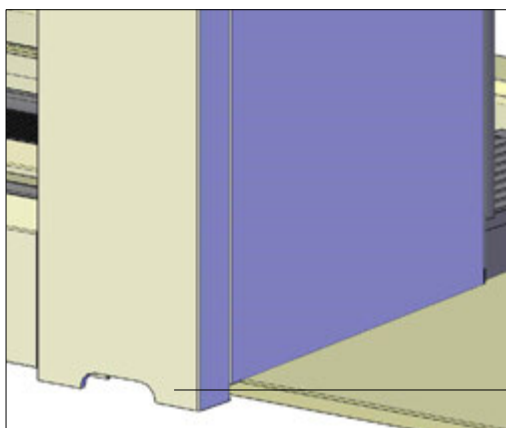
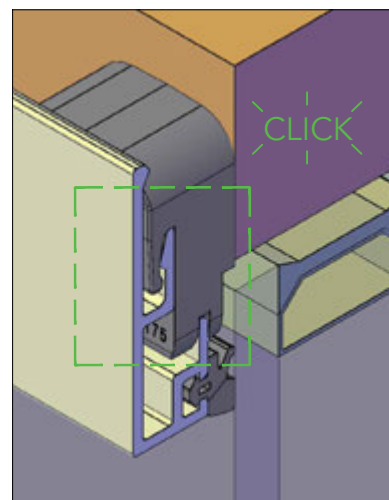
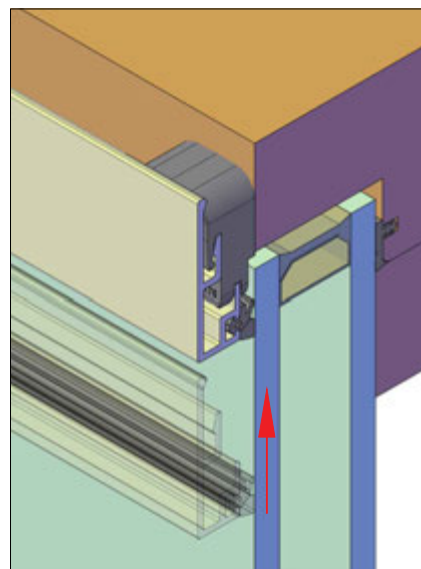


LD67
Chiave per
clips LC175

40



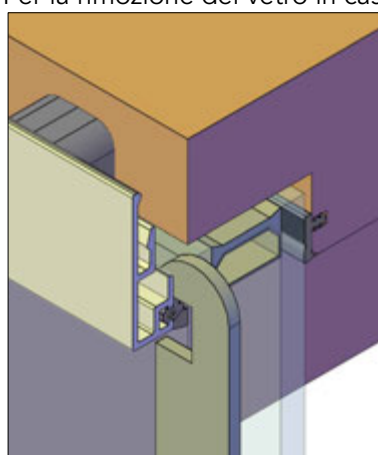
Profili telaio ad incastro:
LA1170, LA1185, LA1175, LA1198



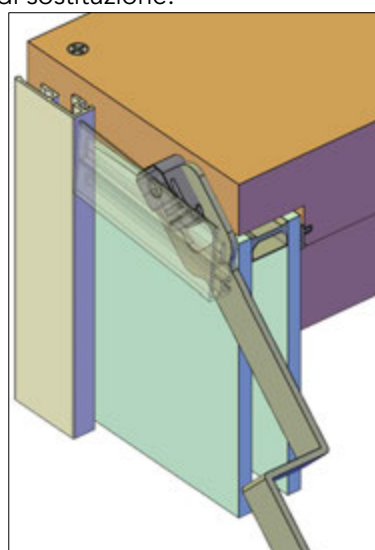
Lavorazione T015-091
su lato inferiore LA1185



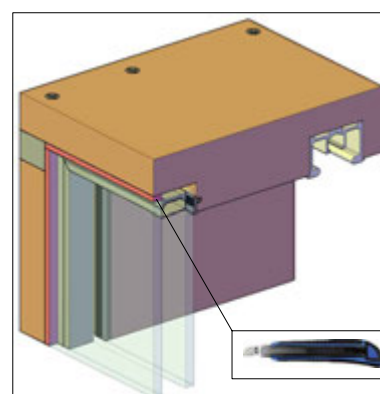
Per la rimozione del vetro in caso di sostituzione:



Rimuovere la guarnizione DE86

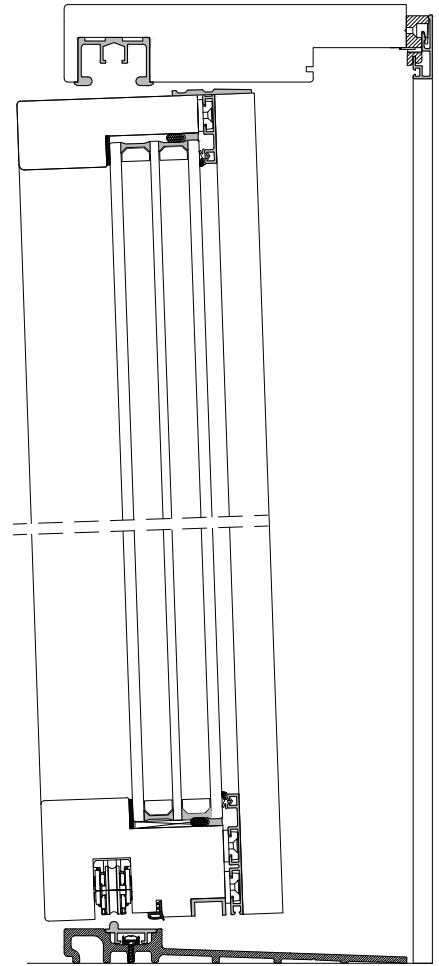
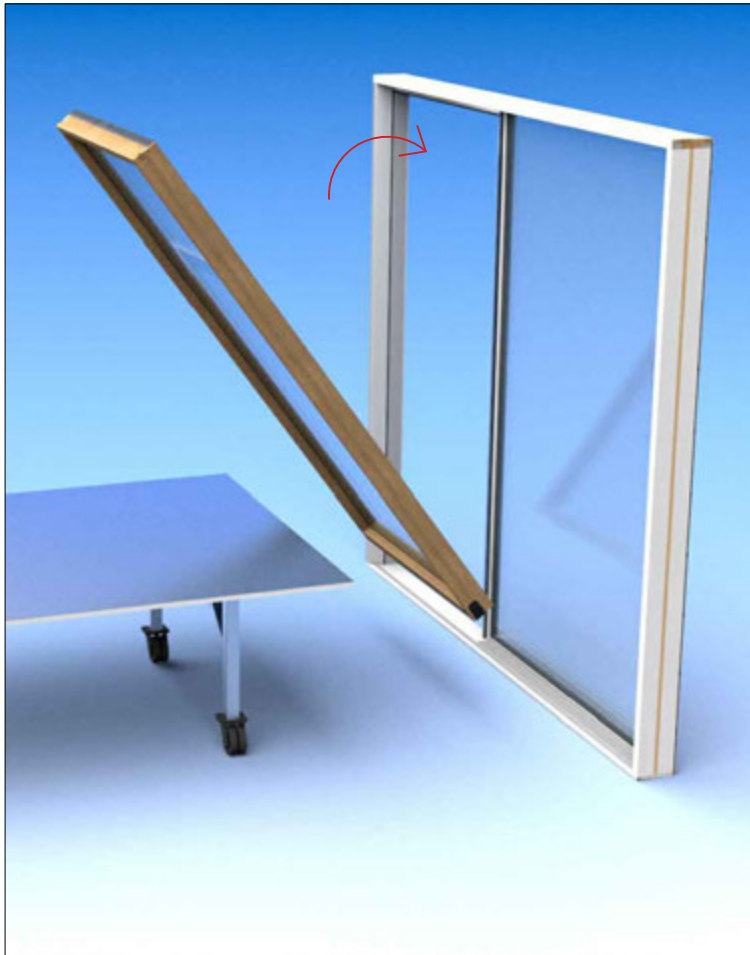


Inserire la chiave LD62, ruotare
le clips LC175
Smontare i profili in alluminio



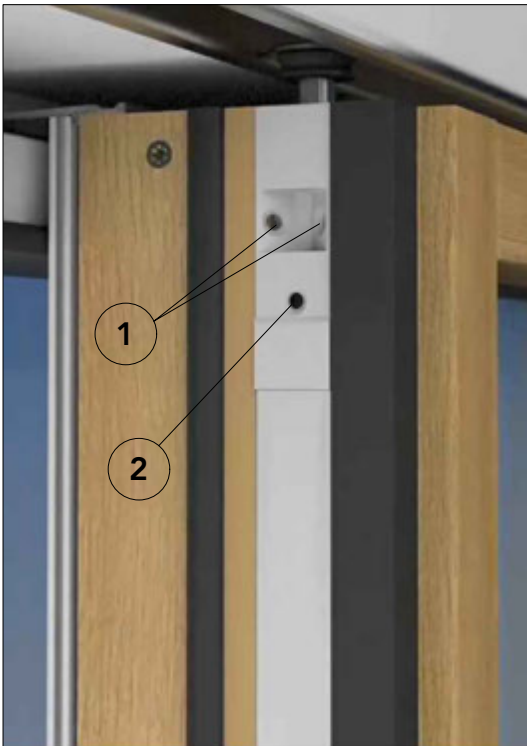
Tagliare la sigillatura esterna
Smontare il vetro fisso

41



LC195-Carrello guida su lato maniglia

LC195-Carrello guida su lato interno



1

Montaggio con viti 4x20mm

2

Montaggio con viti 4x35mm

41

LC196-Kit piastre di copertura in acciaio lucido



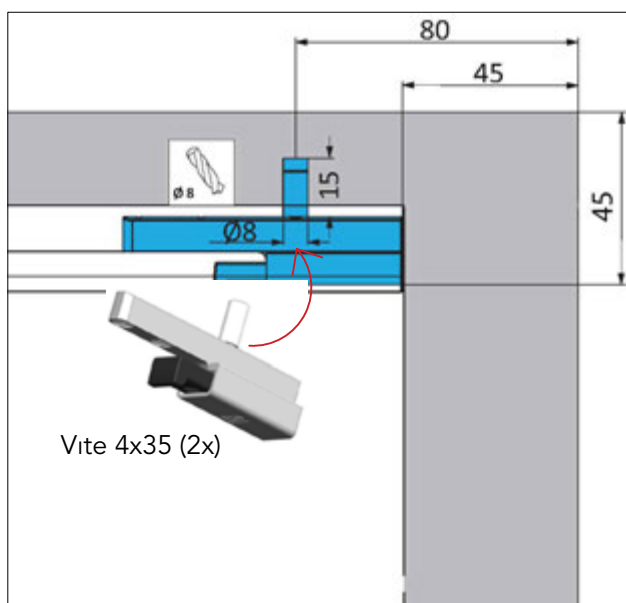
LC196-Lato inferiore

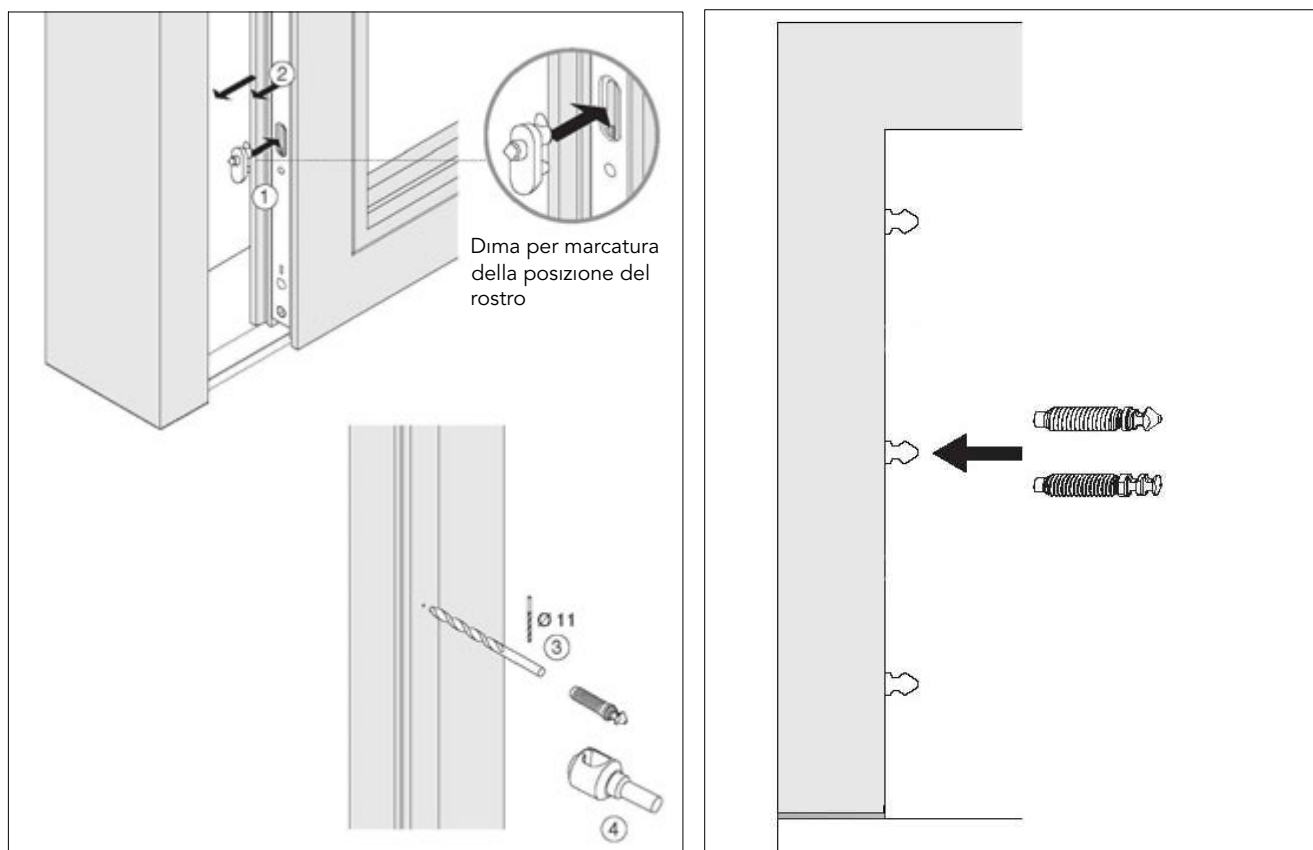


LC196-Lato superiore

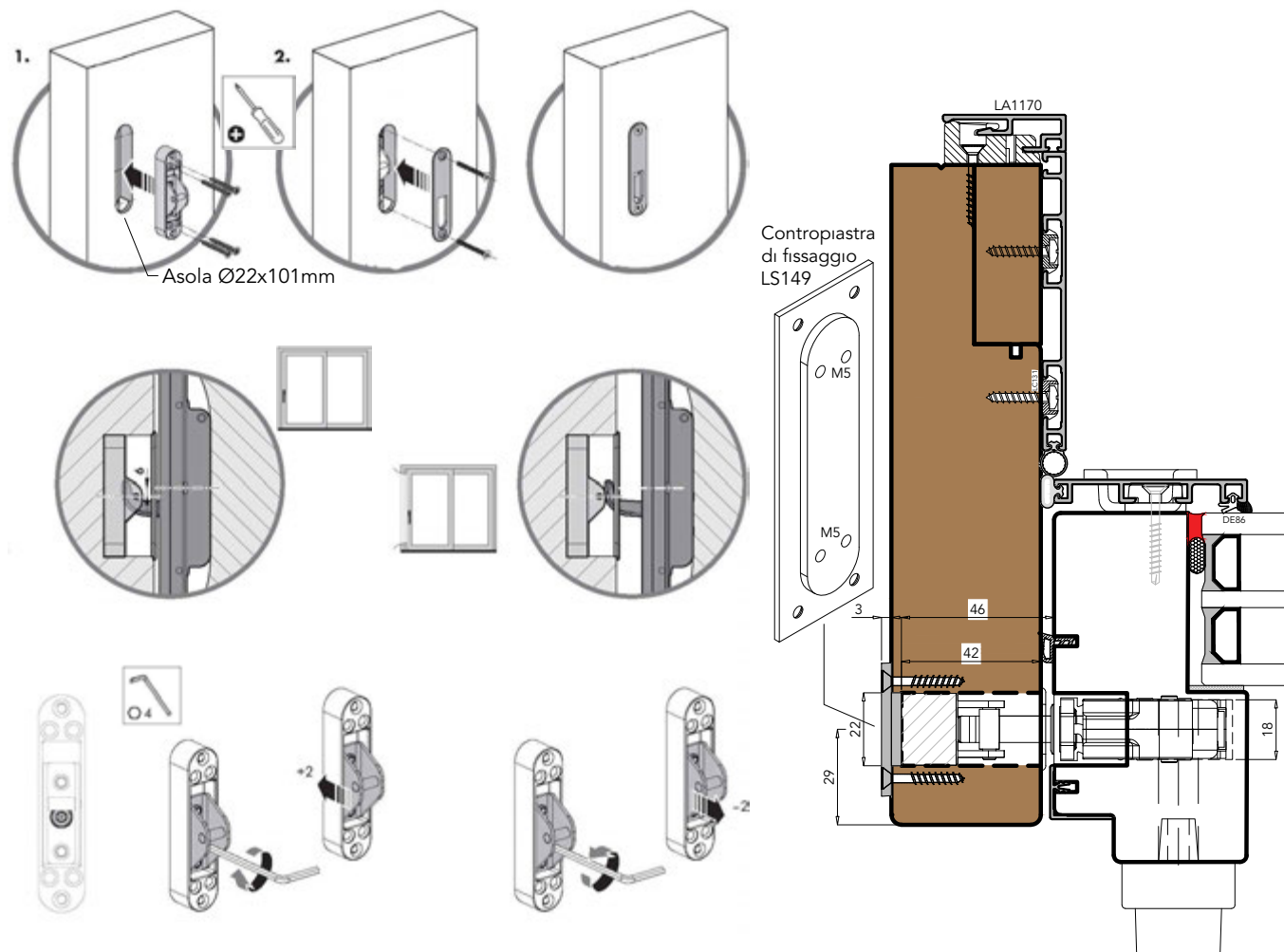


Paracolpi a scomparsa

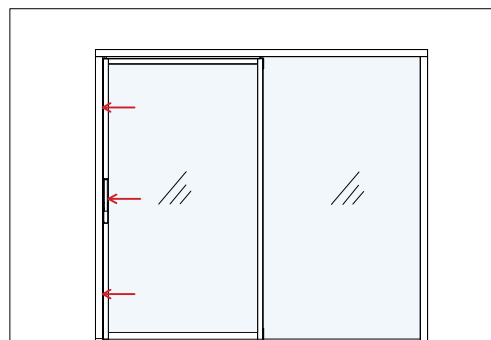
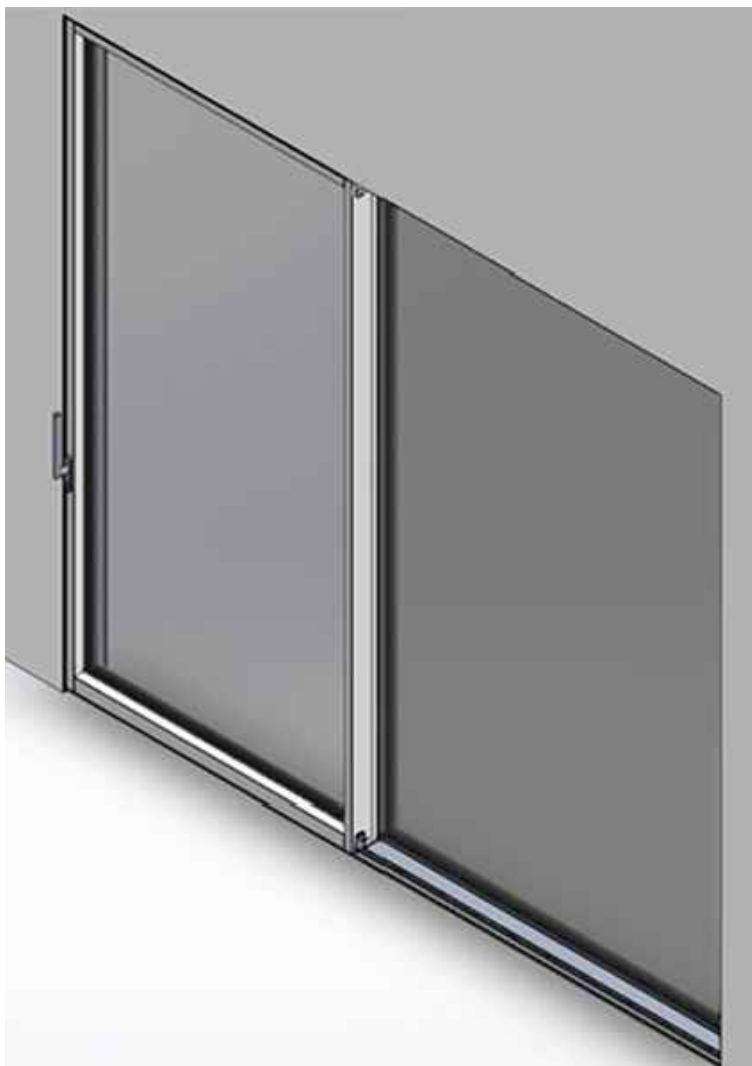




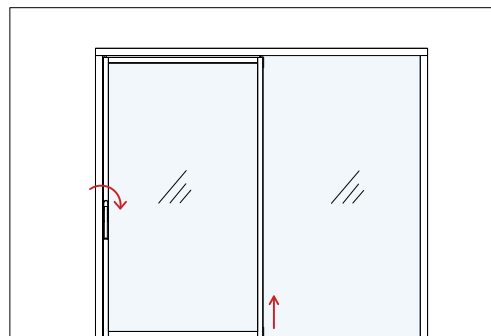
Variante rostro di chiusura per serratura a ganci



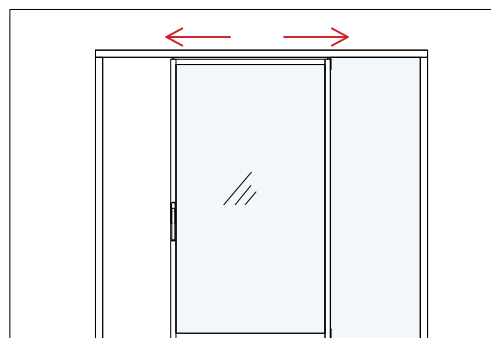
43



1. Verificare chiusura

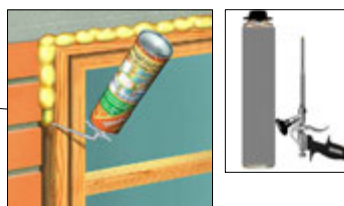
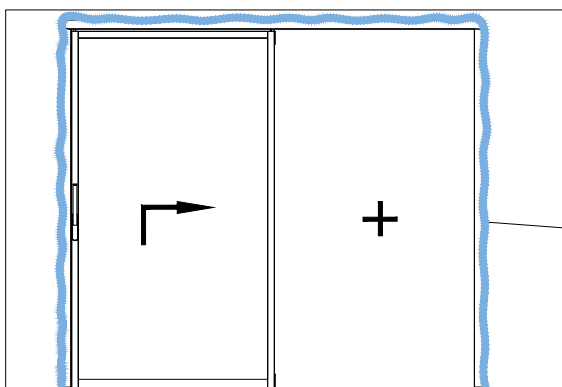


2. Verificare apertura e sollevamento

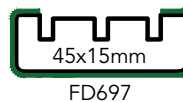
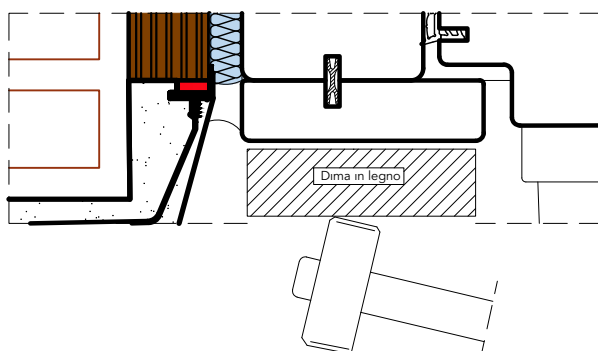


3. Verificare scorrimento

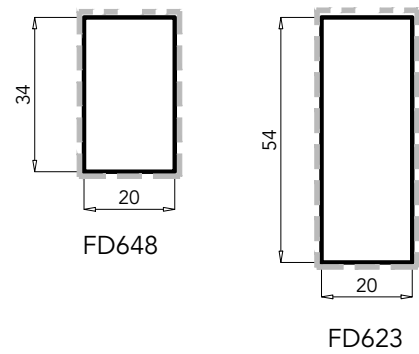
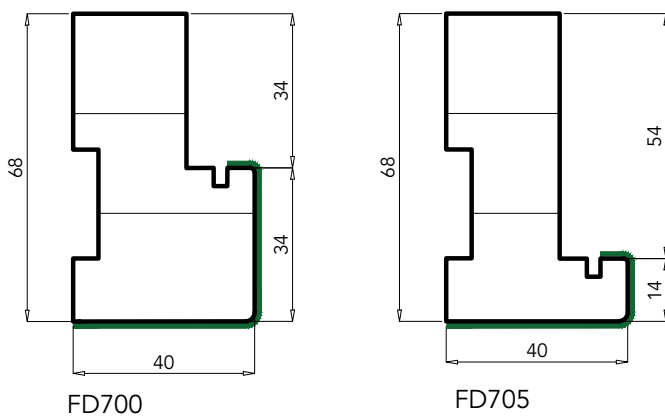
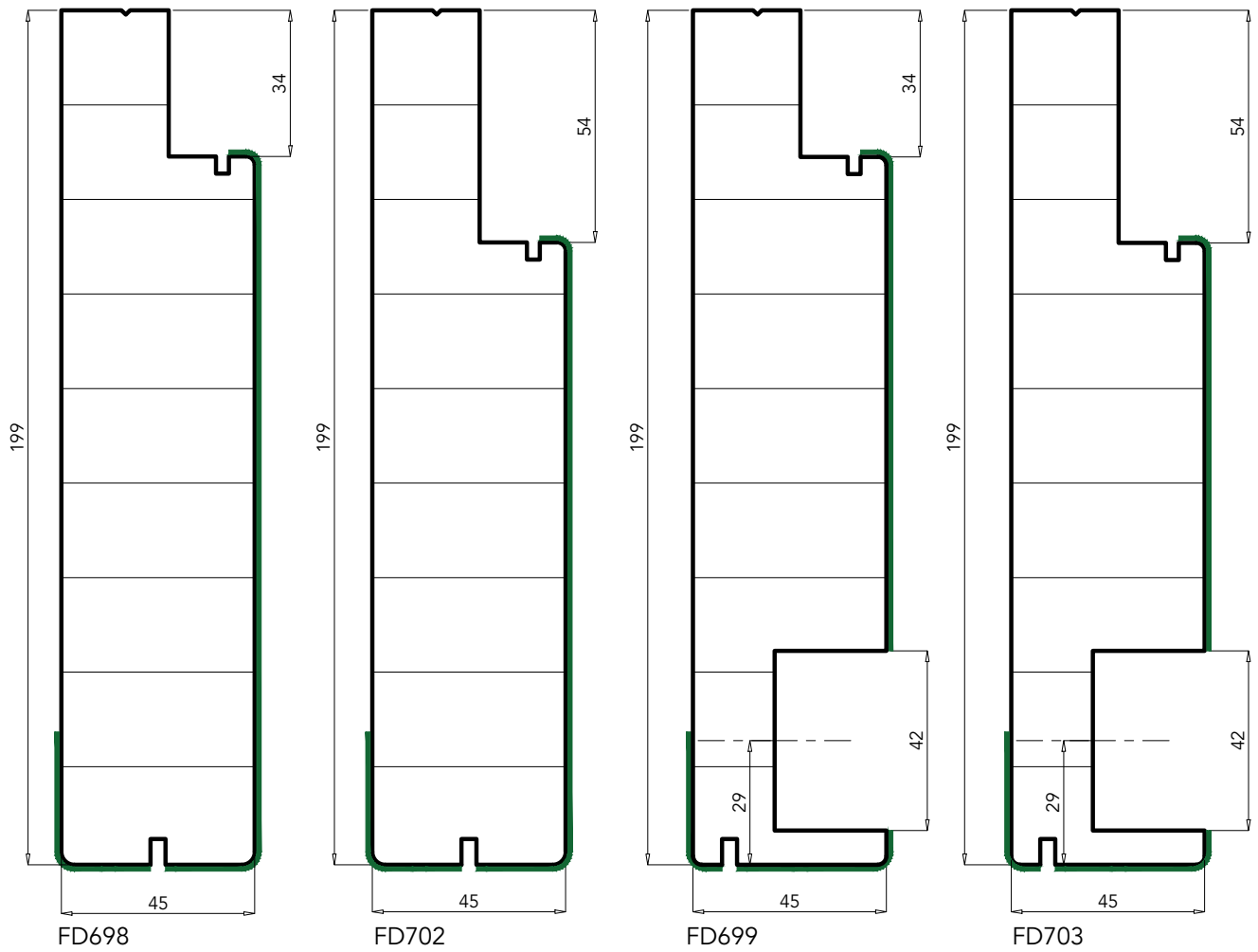
44



Coprifili in legno interni



Riepiloghi *Summary*



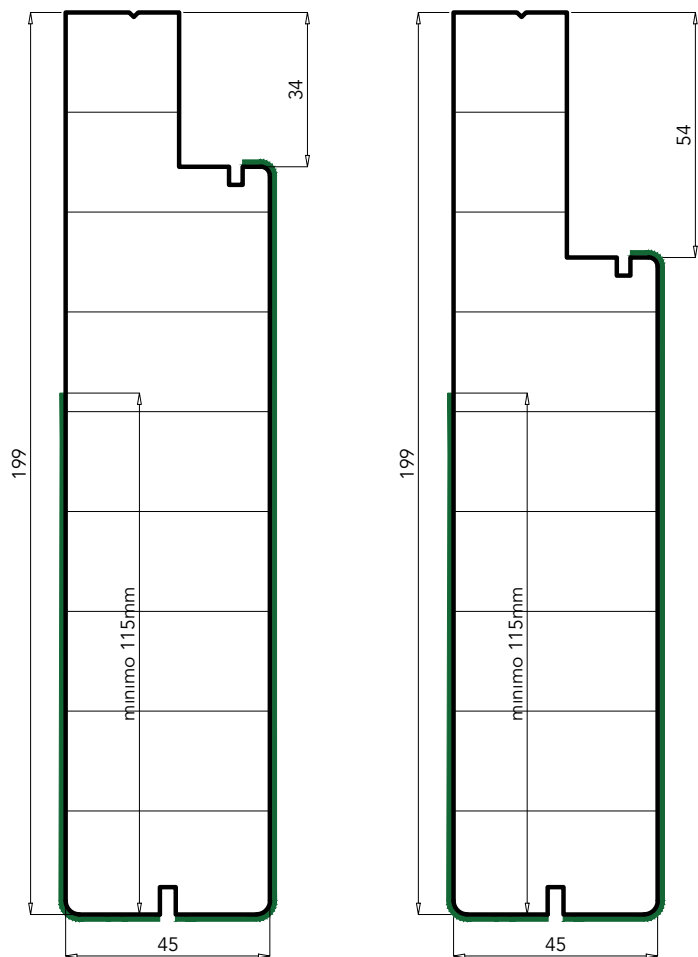
— Rivestimento in tranciato di rovere
 - - - Rivestimento neutro

uni_one90° HS magis40

uniform

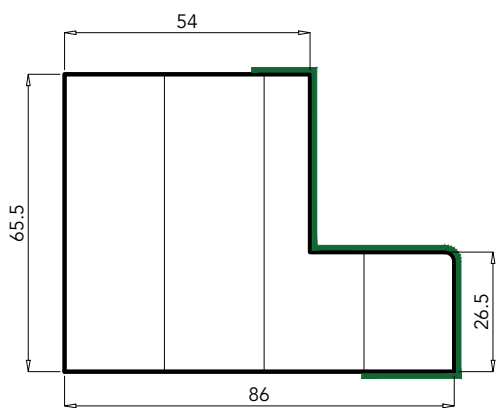
Scala -

- (IT) Profili in legno
- (DE) Holzprofile
- (ES) Perfiles en madera
- (FR) Profils en bois
- (UK) Wood profiles

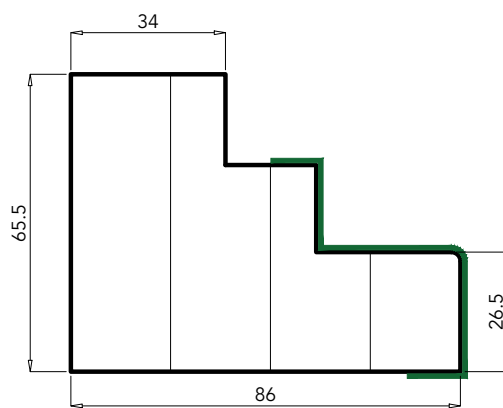


FD710

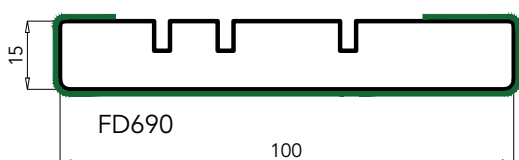
FD704



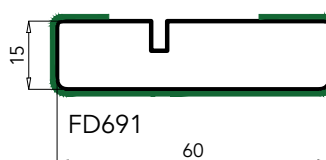
FD706



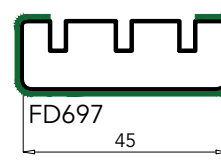
FD701



FD690



FD691



FD697

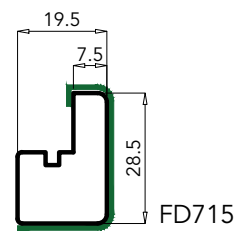
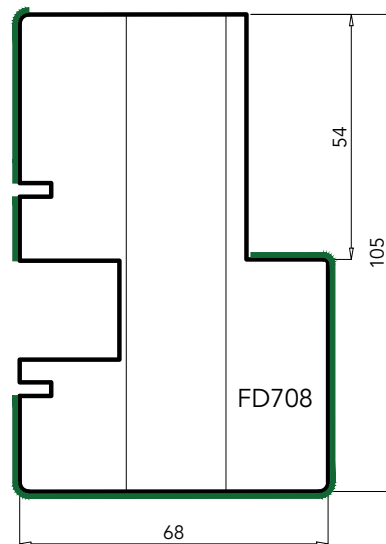
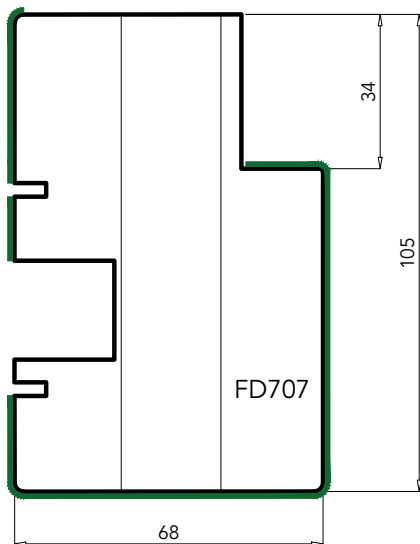
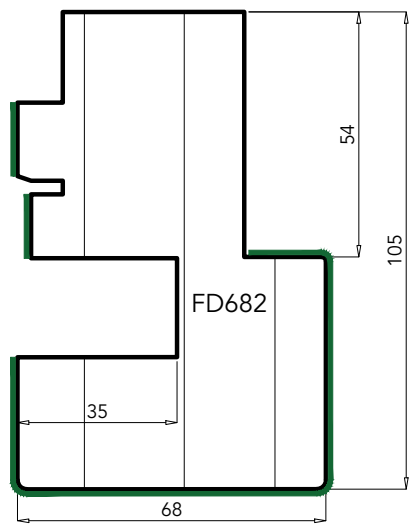
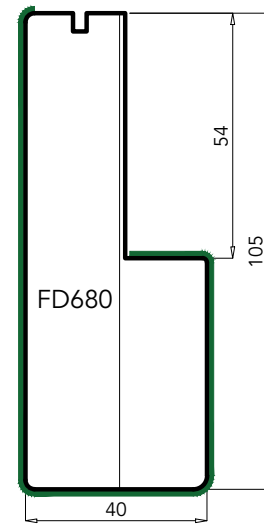
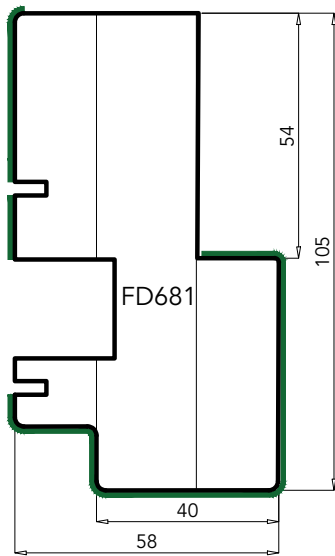
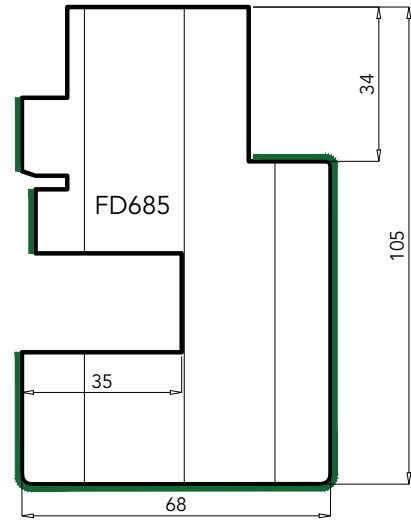
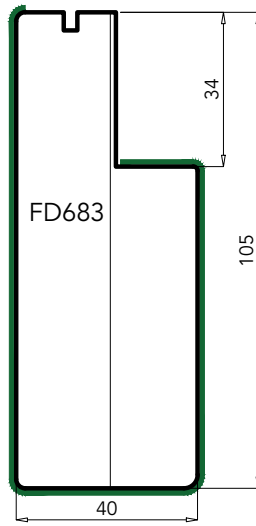
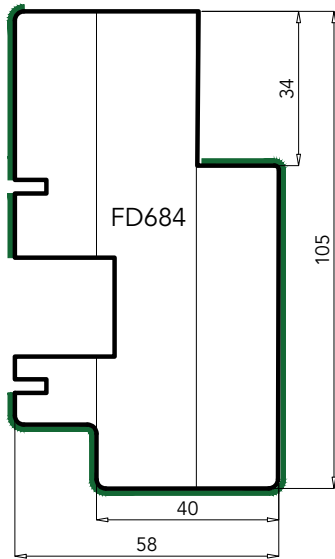


uni_one90° HS magis40

uniform

Scala -

- IT Profili in legno
- DE Holzprofile
- ES Perfiles en madera
- FR Profils en bois
- UK Wood profiles



 Rivestimento in tranciato di rovere
 Rivestimento neutro

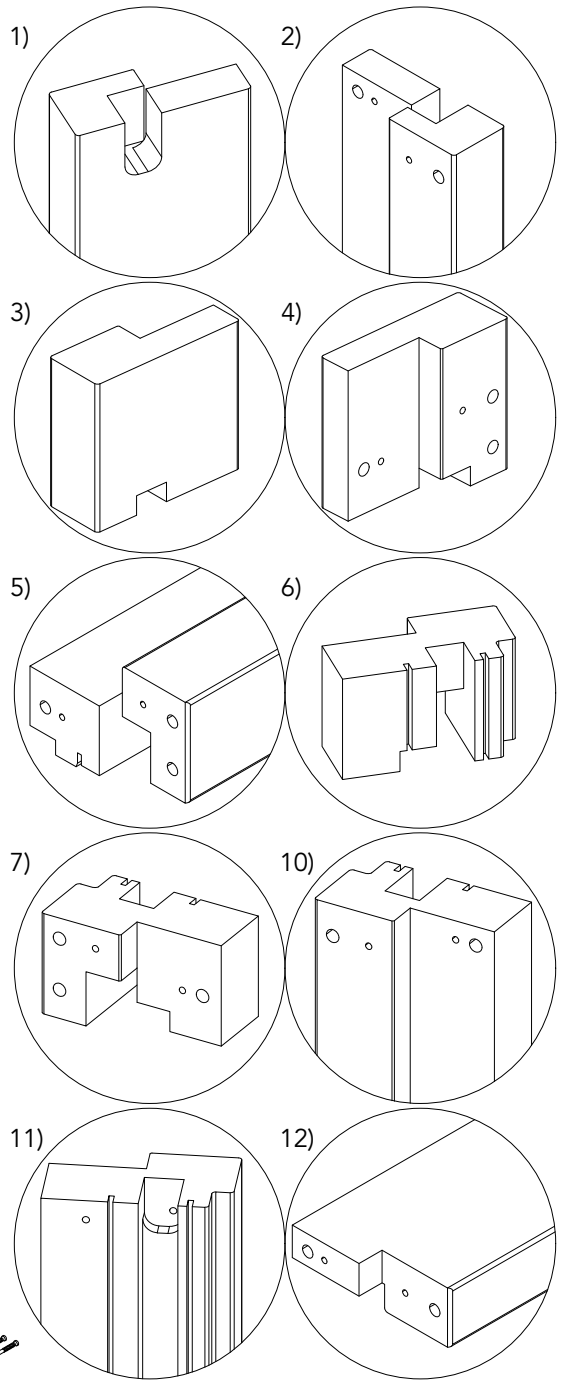
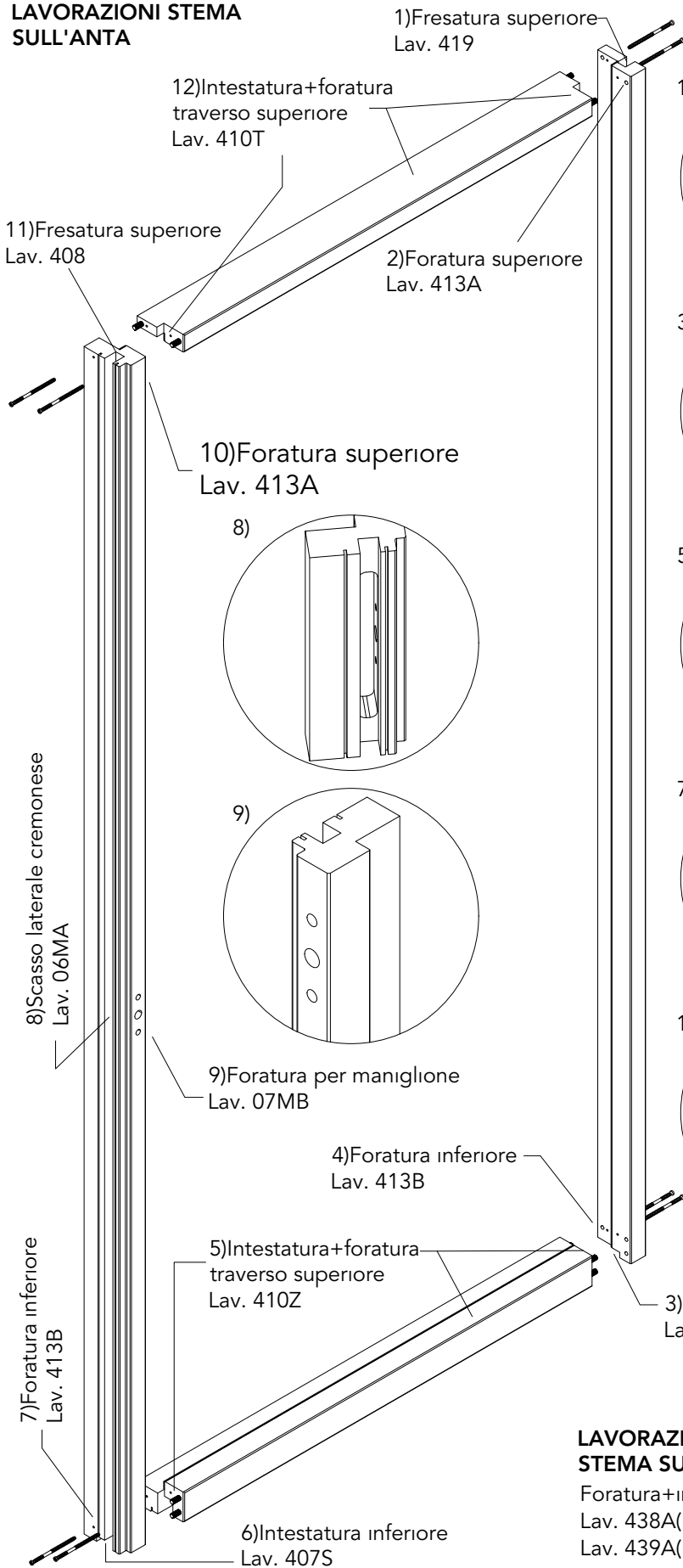
uni_one90° HS magis40



Scala -

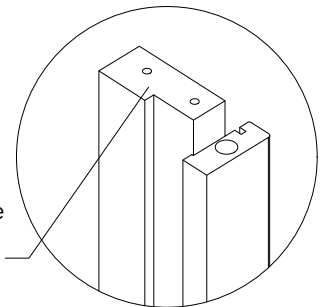
- (IT) Profili in legno
- (DE) Holzprofile
- (ES) Perfiles en madera
- (FR) Profils en bois
- (UK) Wood profiles

LAVORAZIONI STEMA SULL'ANTA



LAVORAZIONI STEMA SUL TELAIO

Foratura+intestatura superiore
 Lav. 438A(Per profilo FD700)
 Lav. 439A(Per profilo FD705)



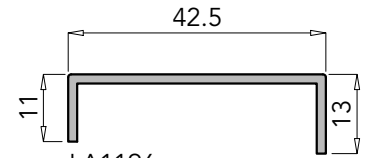
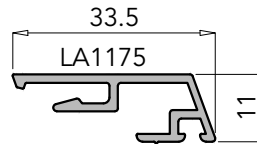
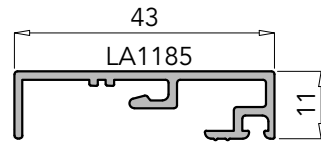
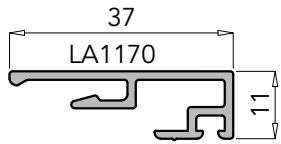
uni_one90° HS magis40

uniform

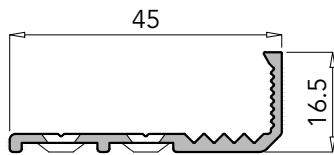
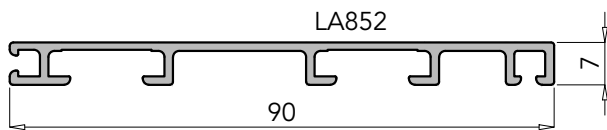
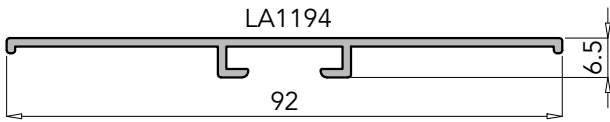
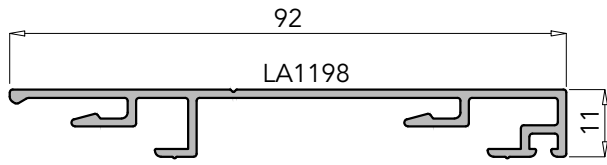
Scala -

- IT Profili in legno
- DE Holzprofile
- ES Perfiles en madera
- FR Profils en bois
- UK Wood profiles

Profili telaio in alluminio

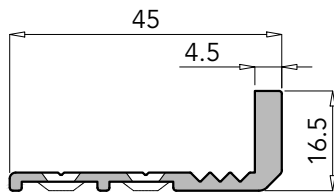


LA1196
Lunghezza barre: 4 mt



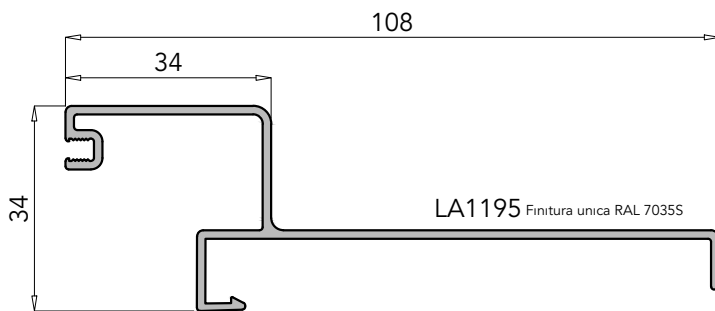
LA688c

Con doppie asole svasate Ø4x8mm passo 200mm sfalsate
Finiture disponibili: Nero RAL9005 opaco
Bianco RAL9016 strutturato

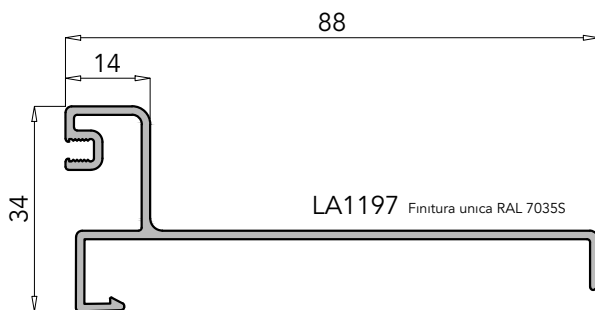


LA694c

Con doppie asole svasate Ø4x8mm passo 200mm sfalsate
Finiture disponibili: Nero RAL9005 opaco
Bianco RAL9016 strutturato



LA1195 Finitura unica RAL 7035S



LA1197 Finitura unica RAL 7035S

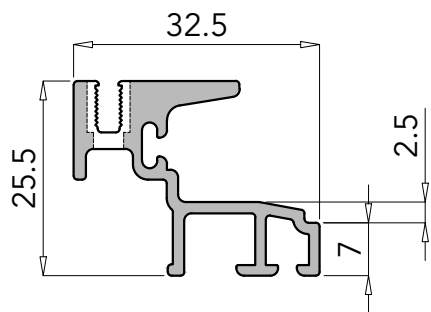
uni_one90° HS magis40



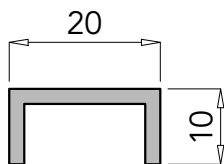
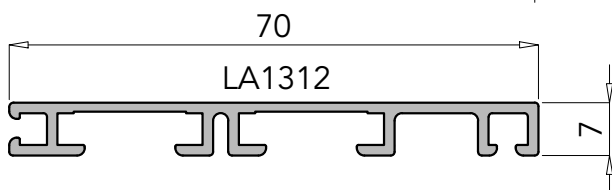
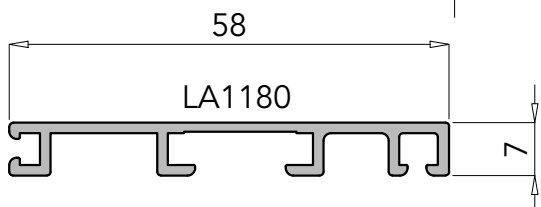
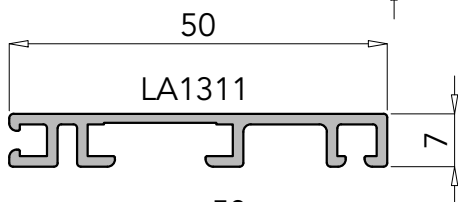
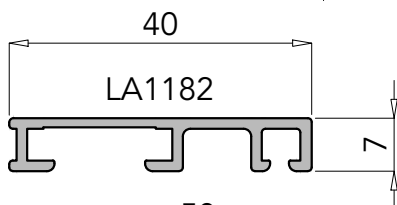
Scala 0.8:1

- (IT) Profili in alluminio
- (DE) Aluminiumprofile
- (ES) Perfiles en aluminio
- (FR) Profils en aluminium
- (UK) Aluminium profiles

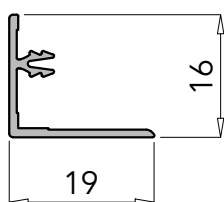
Profili anta in alluminio



LA1193c
Foratura doppio diametro interasse 300mm

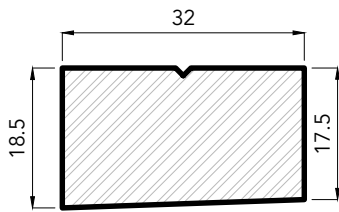


U20X10
Finitura unica RAL 7035S



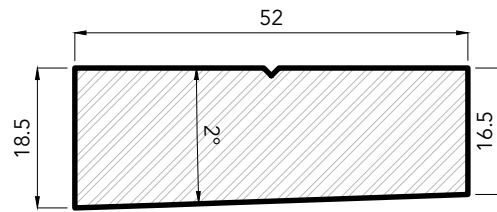
LA669
Finitura unica RAL9005 OPACO
Lunghezza barre: 6-5-3 mt

Profili complementari



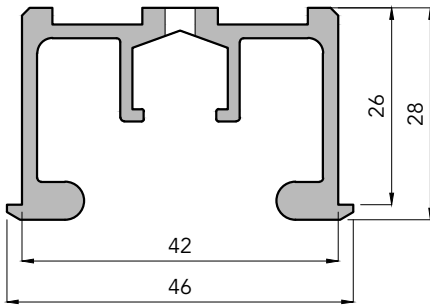
LP219

Materiale: Polietilene rigido
Finitura: Nero
Lunghezza barre: 4 mt



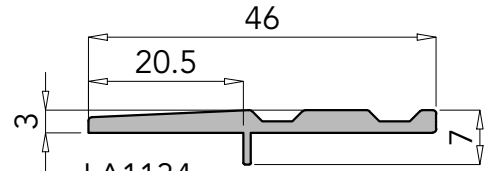
LP214

Materiale: Polietilene rigido
Finitura: Nero
Lunghezza barre: 4 mt



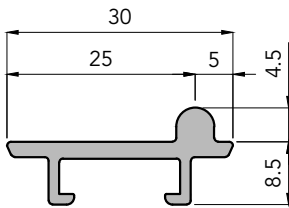
LA1162c

Materiale: Alluminio
Fori Ø4mm passo 200mm
Finitura unica Argento A1K
Lunghezza barre: 6-5-4-3 mt



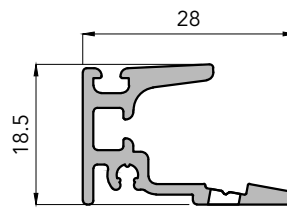
LA1134

Materiale: Alluminio
Finitura unica Argento A1K



LA1167

Materiale: Alluminio
Finitura unica Argento A1K
Lunghezza barre: 6-5-4-3 mt

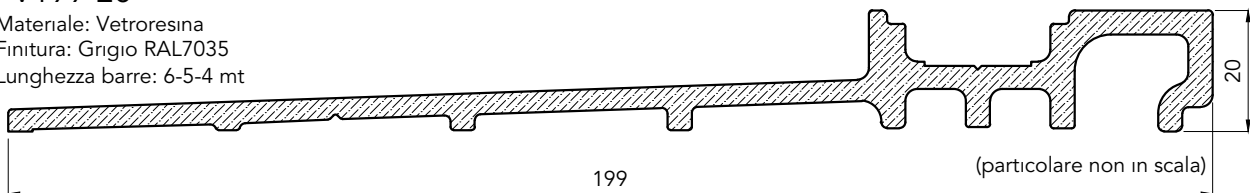


LA1161c

Materiale: Alluminio
Fori Ø4mm interasse 200mm
Finitura unica RAL9005 OPACO
Lunghezza barre: 5 mt

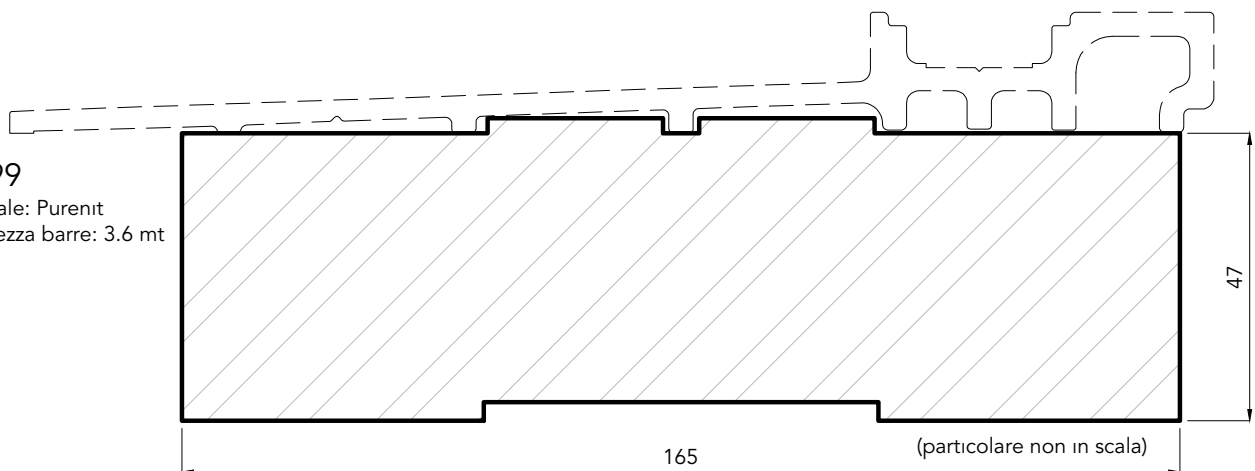
PV199-20

Materiale: Vetroresina
Finitura: Grigio RAL7035
Lunghezza barre: 6-5-4 mt



LP199

Materiale: Purenit
Lunghezza barre: 3.6 mt

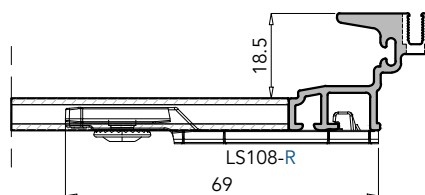
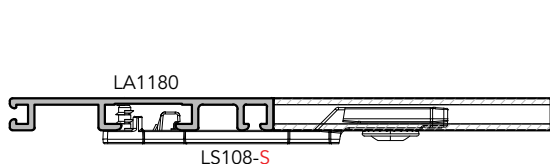
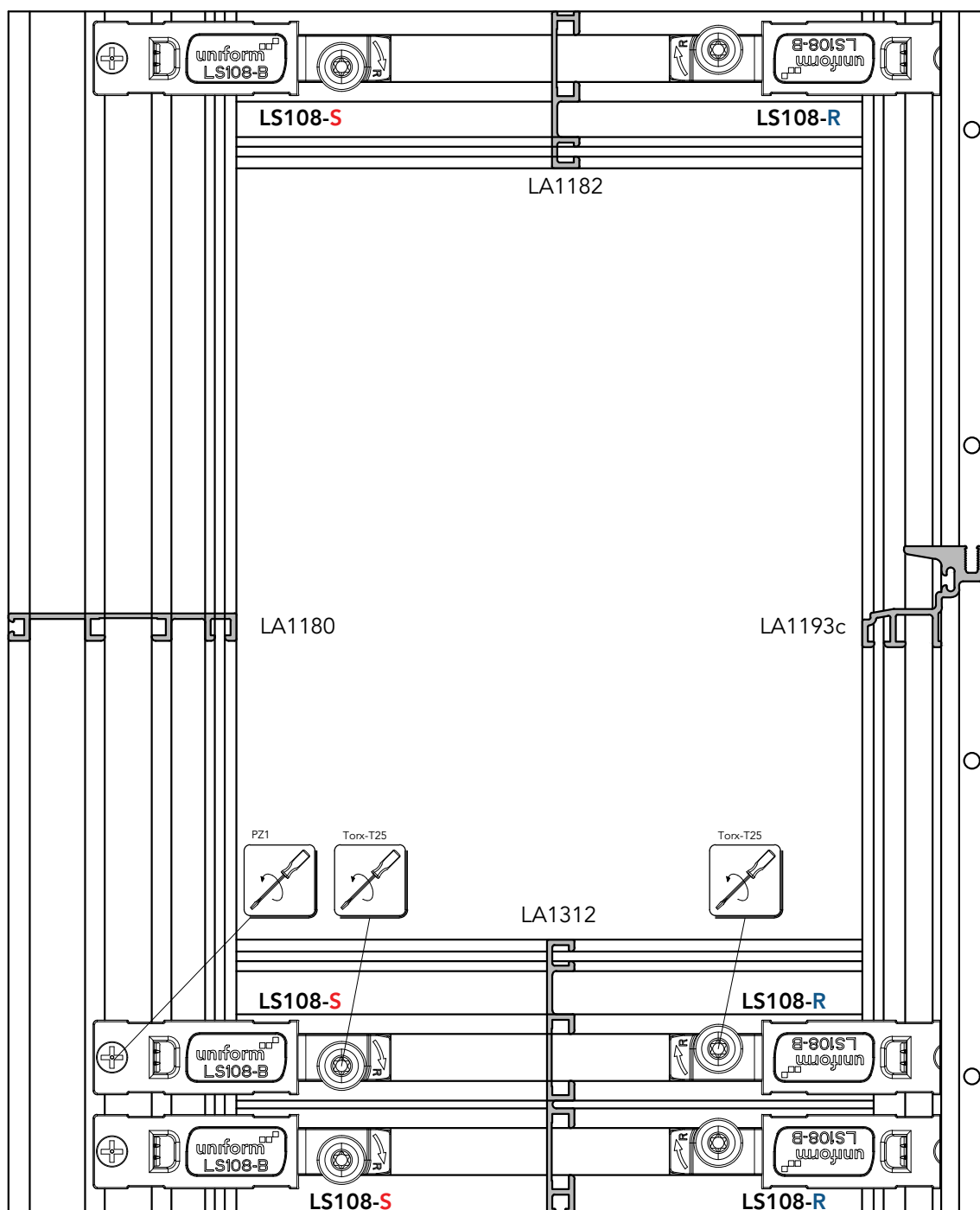


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uniform

Scala 1:1

- (IT) Profili in alluminio/Altri profili
- (DE) Aluminiumprofile
- (ES) Perfiles en aluminio
- (FR) Profils en aluminium
- (UK) Aluminium profiles

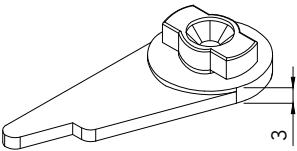
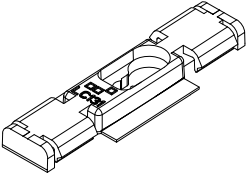
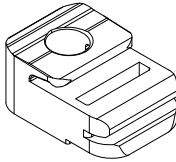
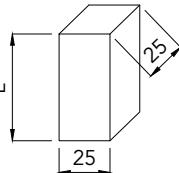
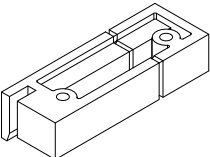
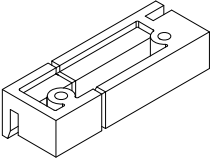
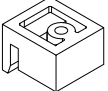
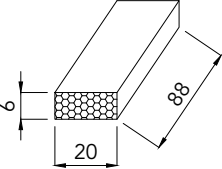
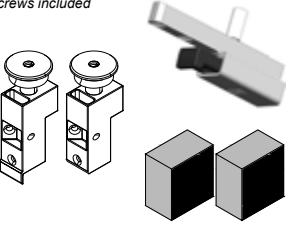
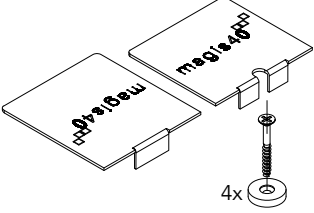
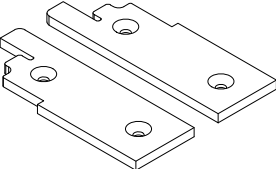
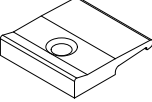
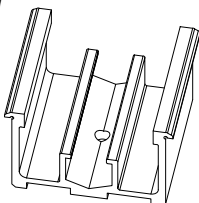
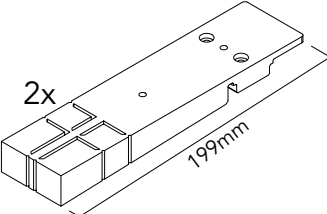
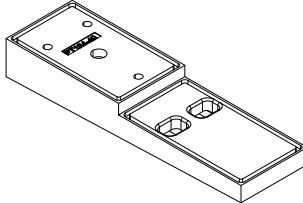
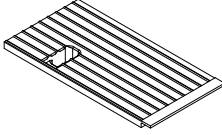
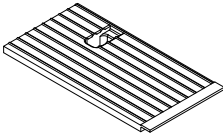
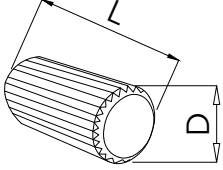
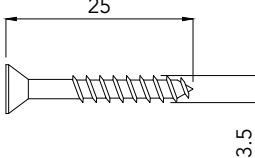
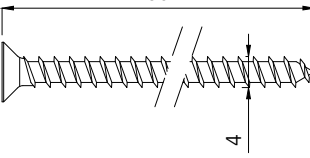


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uniform

Scala 0.6:1

- (IT) Assemblaggio profili alluminio anta
- (DE) Aluminium profile
- (ES) Perfiles en aluminio
- (FR) Profils en aluminium
- (UK) Aluminium profiles assembly

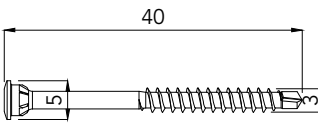
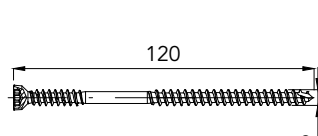
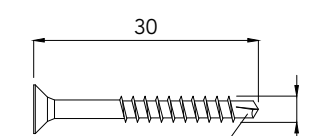
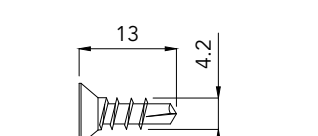
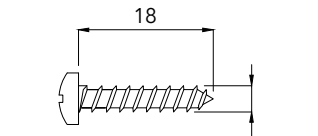
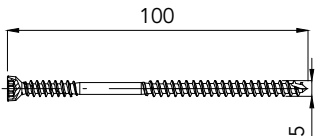
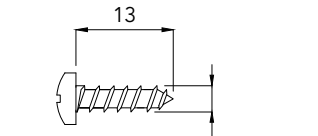
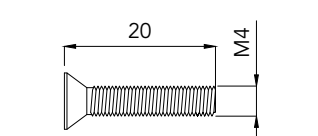
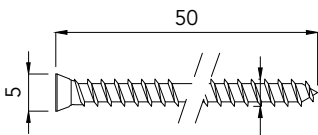
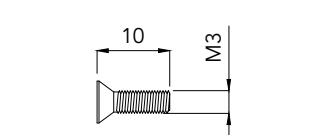
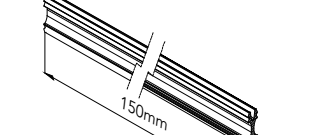
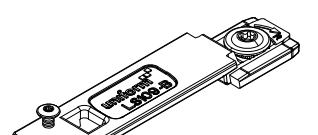
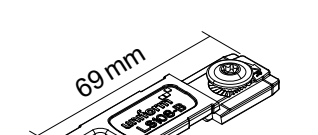

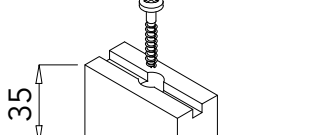
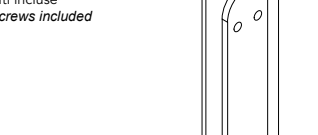
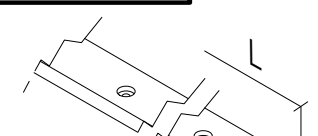
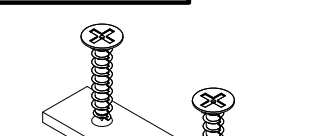
<p>LC5</p>  <p>Materiale/Material: POM Colore/Colour: Nero/Black Clip a vite girevole/Pivot clip</p>	<p>LC131</p>  <p>Materiale/Material: Resina acetalica Colore/Colour: Nero/Black Clip a scatto/Snap clip</p>	<p>LC175</p> <p>viti incluse screws included</p>  <p>Materiale/Material: Nylon Colore/Colour: Nero/Black Clip a vite girevole/Pivot clip</p>	<p>LC183-32 L=32mm LC183-52 L=52mm</p>  <p>Materiale/Material: EPDM Colore/Colour: Nero/Black Terminali FD651-FD653/End caps FD651-FD653</p>
<p>LC190A-SX</p> <p>viti incluse screws included</p>  <p>Materiale/Material: ABS Colore/Colour: Nero/Black Terminale per anta/Endcap</p>	<p>LC190A-DX</p> <p>viti incluse screws included</p>  <p>Materiale/Material: ABS Colore/Colour: Nero/Black Terminale per anta/Endcap</p>	<p>LC190B</p> <p>viti incluse screws included</p>  <p>Materiale/Material: ABS Colore/Colour: Nero/Black Terminale per anta/Endcap</p>	<p>LC192</p>  <p>Materiale/Material: Neoprene Colore/Colour: Nero/Black Terminale superiore adesivo/Adhesive Endcap</p>
<p>LC195</p> <p>viti incluse screws included</p>  <p>Materiale/Material: vari Colore/Colour: vari Kit terminali per HS</p>	<p>LC196</p>  <p>Materiale/Material: Acciaio Colore/Colour: Inox Lucido Kit piastre di copertura per anta</p>	<p>LC197</p> <p>viti incluse screws included</p>  <p>Materiale/Material: ABS Colore/Colour: Nero/Black Coppia terminali per anta/Endcap</p>	<p>LC251</p>  <p>Materiale/Material: Resina acetalica Colore/Colour: Bianco/White Clip a scatto/Clip holder</p>
<p>LC1162</p> <p>viti incluse screws included</p>  <p>Materiale/Material: Alluminio/Aluminium Colore/Colour: Argento A1K/Silver Terminale per guida LA1162c/Endcap LA1162</p>	<p>PT199-20</p>  <p>Materiale/Material: SEBS Colore/Colour: Grigio 7035/Gray 7035 Coppia terminali per soglia/Threshold endcaps</p>	<p>PT199-40C</p>  <p>Materiale/Material: SEBS RIGIDO Colore/Colour: Grigio 7035/Gray 7035 Terminale per soglia/Threshold endcaps</p>	<p>PT199-40D-SX</p>  <p>Materiale/Material: SEBS MORBIDO Colore/Colour: Grigio 7035/Gray 7035 Terminale SX per soglia/Threshold endcaps</p>
<p>PT199-40D-DX</p>  <p>Materiale/Material: SEBS MORBIDO Colore/Colour: Grigio 7035/Gray 7035 Terminale SX per soglia/Threshold endcaps</p>	<p>LCS30-8 L=30mm D=8mm</p> <p>LCS40-10 L=40mm D=10mm</p>  <p>Materiale/Material: Legno/Wood Colore/Colour: Grezzo/Raw Tassello/Dowel</p>	<p>LVP25</p>  <p>Materiale/Material: Acciaio zincato/Steel Colore/Colour: Inox Vite 3.5x25mm testa svasata/3.5x25mm Screw</p>	<p>LVP60</p>  <p>Materiale/Material: Acciaio zincato/Steel Colore/Colour: Inox Vite 4x60mm testa svasata/4x60mm Screw</p>

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Scala -

- (IT) Clips di fissaggio e accessori
- (DE) Befestigungsklips und Zubehör
- (ES) Clips de fijación y accesorios
- (FR) Clips de fixation et accessoires
- (UK) Fixing clips and spare-parts

<p>LVP104N</p>  <p>Materiale/Material: Acciaio zincato/Steel Colore/Colour: Nero/Black Vite 3x40mm testa autof. svasata piana/ 3x40mm Screw</p>	<p>LVP105</p>  <p>Materiale/Material: Acciaio zincato/Steel Colore/Colour: Inox Vite 6x120mm giunzione 90°/6x120mm Screw</p>	<p>LVP106</p>  <p>Materiale/Material: Acciaio zincato/Steel Colore/Colour: Inox Vite 3.5x30mm testa svasata piana autoforante/ 3.5x30mm Screw</p>	<p>LVP107</p>  <p>Materiale/Material: Acciaio Inox/Steel Colore/Colour: Nero/Black Vite autofilettante 4.2x13mm svasata/ Self-tapping screw</p>
<p>LVP108</p>  <p>Materiale/Material: Acciaio zincato/Steel Colore/Colour: Inox Vite per LC131-3.5x18mm testa piana/ 3.5x18mm LC131 Screw</p>	<p>LVP120</p>  <p>Materiale/Material: Acciaio zincato/Steel Colore/Colour: Inox Vite 5x100mm giunzione 90°/5x100mm Screw</p>	<p>LVP122</p>  <p>Materiale/Material: Acciaio zincato/Steel Colore/Colour: Inox Vite per LC131-3.5x13mm testa piana/ 3.5x13mm LC131 Screw</p>	<p>LVP123</p>  <p>Materiale/Material: Acciaio zincato/Steel Colore/Colour: Inox Vite autoformante M4x20mm/M4x20mm Screw</p>
<p>LVP124</p>  <p>Materiale/Material: Acciaio zincato/Steel Colore/Colour: Inox Vite 3.5x50mm testa svasata/3.5x50mm Screw</p>	<p>LVPM3X10</p>  <p>Materiale/Material: Acciaio zincato/Steel Colore/Colour: Inox Vite filettata M3x10mm/M3x10mm Screw</p>	<p>LS76</p>  <p>Materiale/Material: Alluminio/Aluminium Colore/Colour: Grezzo/Raw Accessorio per fissaggio cornici/Frame fixing accessory</p>	<p>LS108-S</p>  <p>Materiale/Material: Alluminio/Aluminium Colore/Colour: Grezzo/Raw Squadretta assemblaggio traversi/ Crossbar fastener</p>
<p>LS108-R</p>  <p>Materiale/Material: Alluminio/Aluminium Colore/Colour: Grezzo/Raw Squadretta assemblaggio traversi/ Crossbar fastener</p>	<p>LS145</p>  <p>Materiale/Material: Alluminio/Aluminium Colore/Colour: Grezzo/Raw Boccola filettata per fissaggio maniglione</p>	<p>LS148</p>  <p>Materiale/Material: Alluminio/Aluminium Colore/Colour: Grezzo/Raw Squadretta bloccaggio anta/Sash block</p>	<p>LS149</p> <p>viti incluse screws included</p>  <p>Materiale/Material: Alluminio/Aluminium Colore/Colour: Grezzo/Raw Contropiastra per rostro di chiusura a gancio</p>
<p>LS151</p> <p>L= Min. 2500mm Max. 3200mm</p>  <p>Materiale/Material: Acciaio zincato/Steel Colore/Colour: Zincato/Inox Rinforzo in acciaio per FD700-FD705</p>	<p>LS152</p>  <p>Materiale/Material: Alluminio/Aluminium Colore/Colour: Grezzo/Raw Squadretta assemblaggio soglia/ Crossbar fastener</p>		

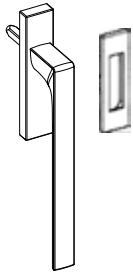
uni_one90° HS magis40

uniform

Scala -

- (IT) Clips di fissaggio, accessori e squadrette
- (DE) Befestigungsklips, zubehör und eckwinkel
- (ES) Clips de fijación, accesorios y escuadras
- (FR) Clips de fixation, accessoires et equerres
- (UK) Fixing clips, spare-parts and corner joints

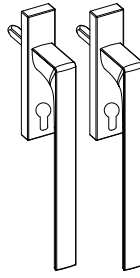
FS42



Finiture:
Cromat/Matt Chrome
Biancomat/Matt White
Oroplus/Gold
Cromo/Chrome
Grafitemat/Matt Grafite
Neromat/Matt Black

Kit per maniglione per HS+maniglia ad incasso esterna

FS43



Finiture:
Cromat/Matt Chrome
Biancomat/Matt White
Oroplus/Gold
Cromo/Chrome
Grafitemat/Matt Grafite
Neromat/Matt Black



Cilindro ISEO F6 Extra/*European double-profile cylinder*

Finitura/Colour: Nichelato/*Nickel*

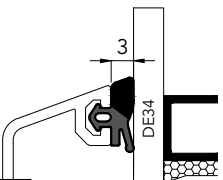
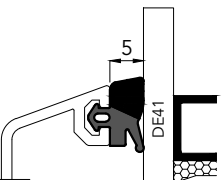
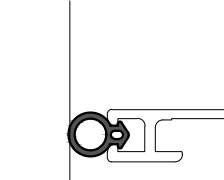
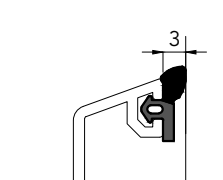
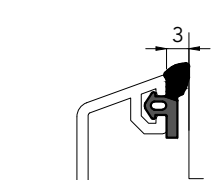
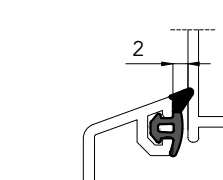
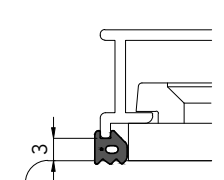
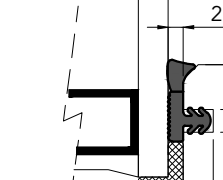
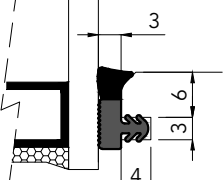
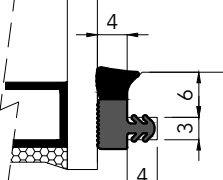
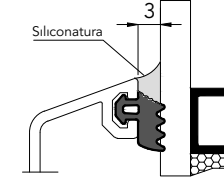
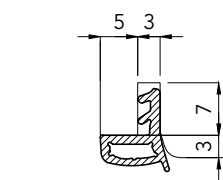
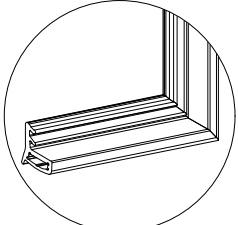
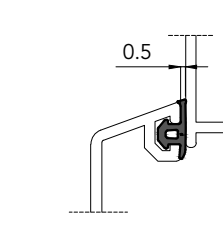
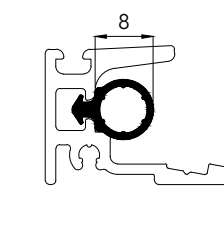
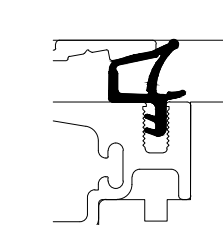
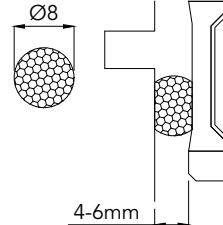
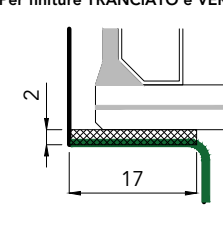
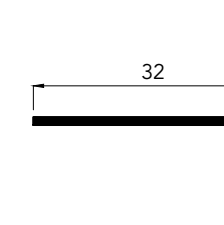
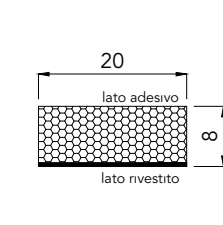
Kit maniglione interno/esterno e cilindro

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uniform

Scala -

- IT Accessori
- DE Zubehör
- ES Accesorios
- FR Accessoires
- UK Spare-parts



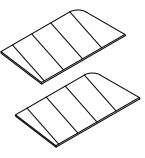
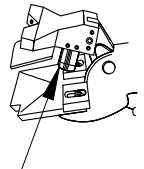
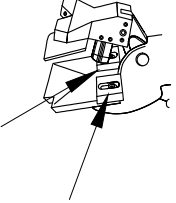
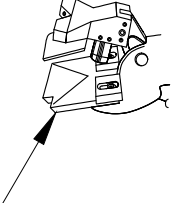

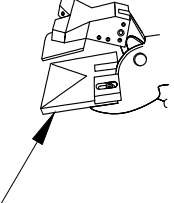
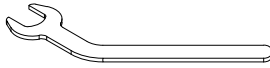
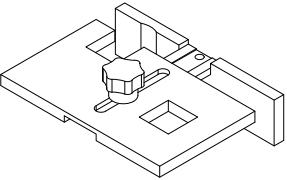

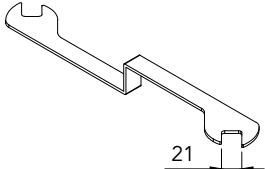
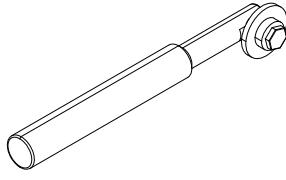
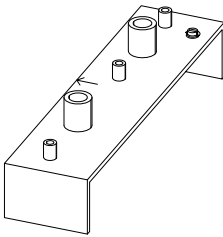
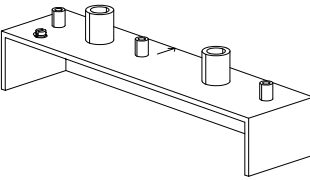
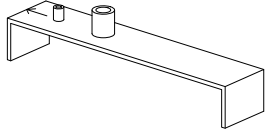

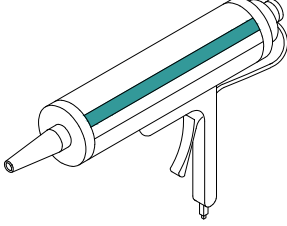


<p>DE34</p>  <p>Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black</p>	<p>DE41</p>  <p>Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black</p>	<p>DE49</p>  <p>Materiale/Material: EPDM Colore/Colour: Nero/Black</p>	<p>DE86</p>  <p>Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black</p>
<p>DE117</p>  <p>Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black</p>	<p>DE125</p>  <p>Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black</p>	<p>DE130</p>  <p>Materiale/Material: EPDM Colore/Colour: Nero/Black</p>	<p>DE132DN</p>  <p>Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black</p>
<p>DE133</p>  <p>Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black</p>	<p>DE134</p>  <p>Materiale/Material: EPDM coestruso Colore/Colour: Nero/Black</p>	<p>DE146</p>  <p>Materiale/Material: EPDM Colore/Colour: Nero/Black</p>	<p>DE173</p>  <p>Materiale/Material: EPDM Colore/Colour: Nero/Black</p>
<p>DE173-E Angolo vulcanizzato DE173 Misura: 2.5x2.5mt</p>  <p>Materiale/Material: EPDM Colore/Colour: Nero/Black Guarnizione(Dx-Sx) angolo vulcanizzato</p>	<p>DE174</p>  <p>Materiale/Material: EPDM Colore/Colour: Nero/Black</p>	<p>DE176</p>  <p>Materiale/Material: Silicone/Silicon Colore/Colour: Nero/Black</p>	<p>DE181S</p>  <p>Materiale/Material: Silicone/Silicon Colore/Colour: Nero/Black</p>
<p>FG08</p>  <p>Materiale/Material: Polietileno espanso Colore/Colour: Grigio/Gray</p>	<p>LCN20-2BT Per finiture TRINCIATO e VERNICIATO</p>  <p>Materiale/Material: Biadesivo/Biadhesive tape Colore/Colour: Nero/Black</p>	<p>LCN32-1N</p>  <p>Materiale/Material: Biadesivo/Biadhesive tape Colore/Colour: Nero/Black</p>	<p>LG20-4P</p>  <p>Materiale/Material: Polietileno espanso Colore/Colour: Grigio/Gray</p>

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uniform

Scala -

- IT Guarnizioni
- DE Dichtung
- ES Juntas
- FR Joints
- UK Gaskets

<p>LF1</p>  <p>Forbice per il taglio delle guarnizioni/Scissor for cutting the gaskets</p>	<p>LF2</p>  <p>Forbice per taglio a 45° delle guarnizioni/Scissor for cutting 45° the gaskets</p>	<p>LF2A</p>  <p>Coppia di lame per LF2 e LF4/Pair of blades for LF2 and LF4</p>	<p>LF2B</p>  <p>Inserto sagomato di ricambio per LF2/Upper blade for LF2</p>
<p>LF2C</p>  <p>Coppia di blocchetti di riscontro per LF2 e LF4/Teflon support for LF2</p>	<p>LF2D</p>  <p>Base in Teflon di ricambio per LF2/Teflon support for LF2</p>	<p>LF4</p>  <p>Forbice per taglio a 45° delle guarnizioni sull'anta/Scissor for cutting 45° the gasket on the sash</p>	<p>LF4D</p>  <p>Base in Teflon di ricambio per LF4/Teflon support for LF4</p>
<p>LD46</p>  <p>Materiale/Material: Acciaio/Steel Chiave per clips: LC26-LC50-LC62-LC80/ Wrench for clips LC26-LC50-LC62-LC80</p>	<p>LD48</p>  <p>Materiale/Material: Alluminio/Aluminium Dima regolabile per LC26-LC50/Adjustable template for positioning LC26-LC50</p>	<p>LD66</p>  <p>Materiale/Material: Acciaio/Steel Chiave per clips LC5/Wrench for clips LC5</p>	<p>LD67</p>  <p>Materiale/Material: Acciaio/Steel Chiave per clips LC175/Wrench for pivot clips</p>
<p>LD69</p>  <p>Materiale/Material: Vari Dima per inserimento fondogiunto/Template for FG08</p>	<p>LD72DX</p>  <p>Materiale/Material: Acciaio/Steel Dima per foratura/Template</p>	<p>LD72SX</p>  <p>Materiale/Material: Acciaio/Steel Dima per foratura/Template</p>	<p>LD73</p>  <p>Materiale/Material: Acciaio/Steel Dima per foratura/Template</p>
<p>DC-S600</p>  <p>Colla per l'incollaggio strutturale legno-vetro/Alu+glass bonding glue</p>	<p>GB-EROGATORE</p>  <p>Erogatore pneumatico per colla GB-S600/ Pneumatic dispenser</p>	<p>LC-RE</p>  <p>Colla cianoacrilica per l'incollaggio di guarnizioni in EPDM/Glue for EPDM gaskets</p>	<p>SP101T</p>  <p>Sigillante/Sealant</p>

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uniform

Scala -

- (IT) Accessori e attrezzature
- (DE) Zubehör und Werkzeuge
- (ES) Accesorios y utiles
- (FR) Accessoires et outillages
- (UK) Spare-parts and tools

uniform 
sistemi per serramenti